



SAFETY DATA SHEET

1. Identification

Product identifier	Iso-Octenes
Other means of identification	
SDS number	418-GHS
Synonyms	isooctene; isooctene (dot); 1-pentene, 2,2,4-trimethyl See section 16 for complete information.
Recommended use	This product is intended for use as a refinery feedstock, fuel or for use in engineered processes. Use in other applications may result in higher exposures and require additional controls, such as local exhaust ventilation and personal protective equipment.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer/Supplier	Valero Marketing & Supply Company and Affiliates One Valero Way San Antonio, TX 78269-6000 210-345-4593
General Assistance	210-345-4593
E-Mail	CorpHSE@valero.com
Contact Person	Industrial Hygienist
Emergency Telephone	24 Hour Emergency 866-565-5220 1-800-424-9300 (CHEMTREC USA)

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. May be fatal if swallowed and enters airways.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharges. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If swallowed: Immediately call a poison center/doctor. Do not induce vomiting.
Storage	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
2,4,4-Trimethyl-1-pentene	107-39-1	70 - 85

Iso-Octenes

914417 Version #: 01 Revision date: 28-May-2014 Print date: 28-May-2014

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4. First-aid measures

Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact	Remove contaminated clothing and shoes. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes. If high pressure injection under the skin occurs, always seek medical attention.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.
Ingestion	Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Do not give mouth-to-mouth resuscitation. If vomiting occurs, keep head low so that stomach content does not get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions. Get medical attention immediately.
Most important symptoms/effects, acute and delayed	Irritation of nose and throat. Irritation of eyes and mucous membranes. Skin irritation. Unconsciousness. Corneal damage. Narcosis. Cyanosis (blue tissue condition, nails, lips, and/or skin). Decrease in motor functions. Behavioral changes. Edema. Liver enlargement. Jaundice. Conjunctivitis. Proteinuria. Defatting of the skin. Rash.
Indication of immediate medical attention and special treatment needed	In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	If exposed or concerned: get medical attention/advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use.

5. Fire-fighting measures

Suitable extinguishing media	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Vapor may cause flash fire. Vapors can flow along surfaces to distant ignition source and flash back. Sensitive to static discharge.
Special protective equipment and precautions for firefighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
Fire-fighting equipment/instructions	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask. Withdraw immediately in case of rising sound from venting safety devices or any discoloration of tanks due to fire. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Move containers from fire area if you can do it without risk. In the event of fire, cool tanks with water spray. Cool containers exposed to flames with water until well after the fire is out. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Vapors may form explosive air mixtures even at room temperature. Prevent buildup of vapors or gases to explosive concentrations. Some of these materials, if spilled, may evaporate leaving a flammable residue. Water runoff can cause environmental damage. Use compatible foam to minimize vapor generation as needed.
Specific methods	Use water spray to cool unopened containers.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Local authorities should be advised if significant spills cannot be contained. Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 of the SDS for Personal Protective Equipment.
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Methods and materials for containment and cleaning up

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Extinguish all flames in the vicinity. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Small Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Cover with plastic sheet to prevent spreading. Collect spillage. Following product recovery, flush area with water. Prevent product from entering drains. Do not allow material to contaminate ground water system. Clean surface thoroughly to remove residual contamination. Wipe up with absorbent material (e.g. cloth, fleece).

Large Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. This material and its container must be disposed of as hazardous waste.

Environmental precautions

If facility or operation has an "oil or hazardous substance contingency plan", activate its procedures. Stay upwind and away from spill. Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not enter or stay in area unless monitoring indicates that it is safe to do so. Isolate hazard area and restrict entry to emergency crew. Flammable. Review Firefighting Measures, Section 5, before proceeding with clean up. Keep all sources of ignition (flames, smoking, flares, etc.) and hot surfaces away from release. Contain spill in smallest possible area. Recover as much product as possible (e.g. by vacuuming). Stop leak if it can be done without risk. Use water spray to disperse vapors. Use compatible foam to minimize vapor generation as needed. Spilled material may be absorbed by an appropriate absorbent, and then handled in accordance with environmental regulations. Prevent spilled material from entering sewers, storm drains, other unauthorized treatment or drainage systems and natural waterways. Contact fire authorities and appropriate federal, state and local agencies. If spill of any amount is made into or upon navigable waters, the contiguous zone, or adjoining shorelines, contact the National Response Center at 1-800-424-8802. For highway or railways spills, contact Chemtrec at 1-800-424-9300.

7. Handling and storage

Precautions for safe handling

Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Wear personal protective equipment. Do not breathe gas/fumes/vapor/spray. Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Avoid prolonged exposure. Use only with adequate ventilation. Wash thoroughly after handling. The product is highly flammable and may be ignited even after short contact with an ignition source. DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. When using, do not eat, drink or smoke. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities

Flammable liquid storage. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. The pressure in sealed containers can increase under the influence of heat. Keep container tightly closed in a cool, well-ventilated place. Keep away from food, drink and animal feedingstuffs. Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Material	Type	Value
Iso-Octenes (CAS Mixture)	STEL	5 ppm
	TWA	1 ppm

US. OSHA Table Z-2 (29 CFR 1910.1000)

Material	Type	Value
Iso-Octenes (CAS Mixture)	Ceiling	25 ppm

US. ACGIH Threshold Limit Values

Material	Type	Value
Iso-Octenes (CAS Mixture)	STEL	2.5 ppm
	TWA	0.5 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
Iso-Octenes (CAS Mixture)	REL	0.1 ppm
	STEL	1 ppm

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
2,4,4-Trimethyl-1-pentene (CAS 107-39-1)	TWA	344 mg/m ³
		75 ppm
2,4,4-Trimethyl-2-pentene (CAS 107-40-4)	TWA	344 mg/m ³
		75 ppm

Biological limit values

ACGIH Biological Exposure Indices

Material	Value	Determinant	Specimen	Sampling Time
Iso-Octenes (CAS Mixture)	25 µg/g	S-Phenylmercap- turic acid	Creatinine in urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses. If splash potential exists, wear full face shield or chemical goggles.

Skin protection

Hand protection

Avoid exposure - obtain special instructions before use. Wear protective gloves. Protective gloves.

Other

Wear chemical-resistant, impervious gloves. Full body suit and boots are recommended when handling large volumes or in emergency situations. Flame retardant protective clothing is recommended.

Respiratory protection

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workplace exposure limits for product or components are exceeded, NIOSH approved equipment should be worn. Proper respirator selection should be determined by adequately trained personnel, based on the contaminants, the degree of potential exposure and published respiratory protection factors. This equipment should be available for nonroutine and emergency use.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Consult supervisor for special handling instructions. Avoid contact with eyes. Avoid contact with skin. Keep away from food and drink. Wash hands before breaks and immediately after handling the product. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance	Colorless liquid.
Physical state	Liquid.
Form	Liquid.
Color	Colorless.
Odor	Gasoline.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-135.4 °F (-93 °C)
Initial boiling point and boiling range	214.52 °F (101.4 °C)
Flash point	31.7 °F (-0.2 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

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Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure Not available.

Vapor density 3.8

Relative density 0.7

Solubility(ies)

Solubility (water) Very slightly soluble.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 736 °F (391.11 °C) (2,4,4-Trimethyl-1-pentene)

Decomposition temperature Not available.

Viscosity Not available.

Other information

Percent volatile 100 %

10. Stability and reactivity

Reactivity Not available.

Chemical stability Stable under normal temperature conditions and recommended use.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Heat, flames and sparks. Ignition sources. Contact with incompatible materials. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death.

Incompatible materials Strong oxidizing agents. Reducing agents. Acids. Alkalis.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion May be fatal if swallowed and enters airways.

Inhalation May be harmful if inhaled.

Skin contact May be harmful in contact with skin.

Eye contact Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of nose and throat. Irritation of eyes and mucous membranes. Skin irritation. Unconsciousness. Corneal damage. Narcosis. Cyanosis (blue tissue condition, nails, lips, and/or skin). Decrease in motor functions. Behavioral changes. Edema. Liver enlargement. Jaundice. Conjunctivitis. Proteinuria. Defatting of the skin. Rash.

Information on toxicological effects

Acute toxicity Harmful: may cause lung damage if swallowed.

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	May be fatal if swallowed and enters airways.
Chronic effects	Based on available data, the classification criteria are not met.
Further information	Symptoms may be delayed.

12. Ecological information

Ecotoxicity	Toxic to aquatic life with long lasting effects.
Persistence and degradability	Not available.
Bioaccumulative potential	Not available.
Partition coefficient n-octanol / water (log Kow)	
2,4,4-Trimethyl-1-pentene (CAS 107-39-1)	4.55
Mobility in soil	Not available.
Other adverse effects	Not available.

13. Disposal considerations

Disposal instructions	Dispose in accordance with all applicable regulations. This material and its container must be disposed of as hazardous waste. Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 °F
Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Offer rinsed packaging material to local recycling facilities.

14. Transport information

DOT

UN number	UN1216
UN proper shipping name	Isooctenes
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB2, T4, TP1
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	242

IATA

UN number	UN1216
UN proper shipping name	Isooctene
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Environmental hazards	Yes
ERG Code	3H
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1216
UN proper shipping name	ISOCTENES
Transport hazard class(es)	
Class	3
Subsidiary risk	-

Label(s)	3
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-D
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	This product is a liquid and when transported in bulk is covered under MARPOL 73/78 Annex II. This product is listed in the IBC Code. Ship type: 2 Pollution category: Y

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

2,4,4-Trimethyl-1-pentene (CAS 107-39-1)	LISTED
2,4,4-Trimethyl-2-pentene (CAS 107-40-4)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130) Hazardous substance
Priority pollutant
Toxic pollutant

Safe Drinking Water Act (SDWA) 0 mg/l
0.005 mg/l

US state regulations This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

2,4,4-Trimethyl-1-pentene (CAS 107-39-1)
2,4,4-Trimethyl-2-pentene (CAS 107-40-4)

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

2,4,4-Trimethyl-1-pentene (CAS 107-39-1)
2,4,4-Trimethyl-2-pentene (CAS 107-40-4)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	28-May-2014
Revision date	-
Version #	01
Further information	HMIS® is a registered trade and service mark of the NPCA.
NFPA Ratings	



References	ACGIH EPA: AQUIRE database NLM: Hazardous Substances Data Base US. IARC Monographs on Occupational Exposures to Chemical Agents IARC Monographs. Overall Evaluation of Carcinogenicity HSDB® - Hazardous Substances Data Bank National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
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Disclaimer	This material Safety Data Sheet (SDS) was prepared in accordance with 29 CFR 1910.1200 by Valero Marketing & Supply Co., ("VALERO"). VALERO does not assume any liability arising out of product use by others. The information, recommendations, and suggestions presented in this SDS are based upon test results and data believed to be reliable. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all the scientific and study information in the format of this document, plus additional information may be necessary under exceptional conditions of use, or because of applicable laws or government regulations.
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