



SAFETY DATA SHEET

1. Identification

Product identifier	Mixed P-P's (Propane/Propylene)
Other means of identification	
SDS number	308
Synonyms	Blend Of Propane and Propylene, Refinery Grade Propylene
Recommended use	Organic synthesis. Household and industrial fuel.
Recommended restrictions	No other uses are advised.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer/Supplier	Valero Marketing & Supply Company and Affiliates One Valero Way San Antonio, TX 78269-6000
General Assistance	210-345-4593
E-Mail	CorpHSE@valero.com
Contact Person	Industrial Hygienist
Emergency Telephone	24 Hour Emergency 866-565-5220 1-800-424-9300 (CHEMTREC USA)

2. Hazard(s) identification

Physical hazards	Flammable gases Gases under pressure	Category 1 Liquefied gas
Health hazards	Not classified.	
OSHA defined hazards	Simple asphyxiant	
Label elements		



Signal word	Danger
Hazard statement	Extremely flammable gas. Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only with adequate ventilation. Do not enter storage areas or confined spaces unless adequately ventilated.
Response	Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.
Storage	Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn").
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Propylene	115-07-1	50 - 80
Propane	74-98-6	20 - 40
Ethane	74-84-0	0 - 10

Mixed P-P's (Propane/Propylene)

914062 Version #: 03 Revision date: 23-March-2022 Print date: 23-March-2022

Prepared by 3E Company

Chemical name	CAS number	%
Ethylene	74-85-1	0 - 10
Isobutane	75-28-5	0 - 1

4. First-aid measures

Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory tract irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation. Move to fresh air. Get medical attention immediately.
Skin contact	If frostbite occurs, immerse affected area in warm water (not exceeding 105°F/41°C). Keep immersed for 20 to 40 minutes. Get medical attention immediately.
Eye contact	If frostbite occurs, immediately flush eyes with plenty of warm water (not exceeding 105°F/41°C) for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention immediately.
Ingestion	Not likely, due to the form of the product.
Most important symptoms/effects, acute and delayed	Headache. Dizziness. Fatigue. Nausea, vomiting. Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Do not extinguish a leaking gas fire unless leak can be stopped. In case of fire: Stop leak if safe to do so. Do not move cargo or vehicle if cargo has been exposed to heat. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also consider initial evacuation for 800 meters (1/2 mile) in all directions. ALWAYS stay away from tanks engulfed in flame. Move containers from fire area if you can do so without risk. Do not direct water at source of leak or safety devices as icing may occur. Use water spray to cool unopened containers. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers exposed to flames with water until well after the fire is out.
General fire hazards	Extremely flammable gas. Contents under pressure. Pressurized container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	In the event of a leak evacuate all personnel until ventilation can restore oxygen concentrations to safe levels. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Refer to attached safety data sheets and/or instructions for use. Stop leak if you can do so without risk. If possible, turn leaking containers so that gas escapes rather than liquid. Use water spray to reduce vapors or divert vapor cloud drift. Isolate area until gas has dispersed. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. The product is immiscible with water and will spread on the water surface. For waste disposal, see section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. All equipment used when handling the product must be grounded. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Purge air from system before introducing gas. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Avoid prolonged exposure. Do not enter storage areas or confined spaces unless adequately ventilated. Use only outdoors or in a well-ventilated area. Oxygen concentration should not fall below 19.5 % at sea level (pO₂ = 135 mmHg). Mechanical ventilation or local exhaust ventilation may be required. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Flammable compressed gas storage. Keep away from heat, sparks and open flame. This material can accumulate static charge which may cause spark and become an ignition source. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Propane (CAS 74-98-6)	PEL	1800 mg/m ³
		1000 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ethylene (CAS 74-85-1)	TWA	200 ppm
Isobutane (CAS 75-28-5)	STEL	1000 ppm
Propylene (CAS 115-07-1)	TWA	500 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Isobutane (CAS 75-28-5)	TWA	1900 mg/m ³
		800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m ³
		1000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Skin protection

Other Wear suitable protective clothing.

Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary. Contact with liquefied gas might cause frostbites, in some cases with tissue damage.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Gas.
Form	Liquefied gas.
Color	Colorless.
Odor	Odorless (but may have skunk odor added).
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-299 °F (-183.89 °C) Weighted average
Initial boiling point and boiling range	-43.96 - 11.12 °F (-42.2 - -11.6 °C)
Flash point	-212.53 °F (-135.85 °C) Closed Cup (Ethylene)
Evaporation rate	Not available.
Flammability (solid, gas)	Flammable gas.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1 %
Explosive limit - upper (%)	9.5 %
Vapor pressure	Not available.
Vapor density	1.6
Relative density	0.52
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	> 500 °F (> 260 °C)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC	100 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Reducing agents. Acids. Alkalis.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Prolonged inhalation may be harmful.
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Skin contact Contact with liquefied gas may cause frostbite.
Eye contact Contact with liquefied gas may cause frostbite.
Ingestion This material is a gas under normal atmospheric conditions and ingestion is unlikely.
Symptoms related to the physical, chemical and toxicological characteristics Headache. Dizziness. Fatigue. Nausea, vomiting. Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
Ethylene (CAS 74-85-1) Acute Oral LD50	Mouse	1093 mg/l
Isobutane (CAS 75-28-5) Acute Inhalation LC50	Mouse	52 mg/l, 1 Hours
Propane (CAS 74-98-6) Acute Inhalation Gas LC50	Rat	> 80000 ppm, 15 Minutes
Propylene (CAS 115-07-1) Acute Inhalation Gas LC50	Rat	> 65000 ppm, 4 Hours

Skin corrosion/irritation Contact with liquefied gas might cause frostbites, in some cases with tissue damage.

Serious eye damage/eye irritation Direct contact with liquefied gas may cause eye damage from frostbite.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Ethylene (CAS 74-85-1) 3 Not classifiable as to carcinogenicity to humans.
 Propylene (CAS 115-07-1) 3 Not classifiable as to carcinogenicity to humans.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not likely, due to the form of the product.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	The product is not bioaccumulating.
Partition coefficient n-octanol / water (log Kow)	
Ethane (CAS 74-84-0)	1.81
Ethylene (CAS 74-85-1)	1.13
Isobutane (CAS 75-28-5)	2.76
Propylene (CAS 115-07-1)	1.77
Mobility in soil	Not relevant, due to the form of the product.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1075
UN proper shipping name	Petroleum gases, liquefied
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	T50
Packaging exceptions	306
Packaging non bulk	304
Packaging bulk	314, 315

IATA

UN number	UN1075
UN proper shipping name	Petroleum gases, liquefied
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable
Environmental hazards	No
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1075
UN proper shipping name	PETROLEUM GASES, LIQUEFIED
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1

Packing group	Not applicable
Environmental hazards	
Marine pollutant	No
EmS	E-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
General information	Shipping descriptions in this section are offered as examples only. Classification for transport must accurately reflect the material hazards as designated under a variety of regulations and is solely the responsibility of the person offering the material for transport into commerce.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ethane (CAS 74-84-0)	Listed.
Ethylene (CAS 74-85-1)	Listed.
Isobutane (CAS 75-28-5)	Listed.
Propane (CAS 74-98-6)	Listed.
Propylene (CAS 115-07-1)	Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Gas under pressure
Simple asphyxiant

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Ethylene	74-85-1	0 - 10
Propylene	115-07-1	50 - 80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Ethane (CAS 74-84-0)
Ethylene (CAS 74-85-1)
Isobutane (CAS 75-28-5)
Propane (CAS 74-98-6)
Propylene (CAS 115-07-1)

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Ethane (CAS 74-84-0)
Ethylene (CAS 74-85-1)
Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)
Propylene (CAS 115-07-1)

US. New Jersey Worker and Community Right-to-Know Act

Ethane (CAS 74-84-0)
Ethylene (CAS 74-85-1)
Isobutane (CAS 75-28-5)
Propane (CAS 74-98-6)
Propylene (CAS 115-07-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethane (CAS 74-84-0)
Ethylene (CAS 74-85-1)
Isobutane (CAS 75-28-5)
Propane (CAS 74-98-6)
Propylene (CAS 115-07-1)

US. Rhode Island RTK

Ethane (CAS 74-84-0)
Ethylene (CAS 74-85-1)
Propane (CAS 74-98-6)
Propylene (CAS 115-07-1)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Isobutane (CAS 75-28-5)
Propylene (CAS 115-07-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 27-June-2013
Revision date 23-March-2022
Version # 03
NFPA ratings



Disclaimer

The information in this Safety Data Sheet (SDS) was obtained from sources believed to be reliable and accurate, and is not represented as being absolutely complete. The end user of this product has the responsibility for evaluating the adequacy of the data for the intended application and conditions of use; for determining the safety, toxicity, regulatory requirements, and suitability of the product under these conditions; and for obtaining additional or clarifying data where uncertainty exists. The data serves as general guidance only, and is to be used in combination with professional judgement of persons experienced in a specific application, use or process; and additional data may be required. Valero Marketing & Supply Co., (Valero) provides this data without any warranty, expressed or implied regarding its correctness or accuracy; and does not assume any liability arising out of product handling, storage, use or disposal by others.