SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of the substance: Alkylate
Identification number: 649-274-00-9
Registration number: 01-2119485026-38-0017
Synonyms: None.
SDS number: 2017
Issue date: 29-July-2011
Version number: 06
Revision date: 09-July-2013
Supersedes date: 17-August-2012

1.2. Relevant identified uses of the substance or mixture and uses advised against


Uses advised against: None known.

1.3. Details of the supplier of the safety data sheet

Supplier
Company name: Valero Energy Ltd
Address: 1 Westferry Circus, Canary Wharf, London E14 4HA, UK
Telephone: 01/210 345 4593 (General information; US)
e-mail: CorpHSE@valero.com
Contact person: Industrial Hygienist

1.4. Emergency telephone number

0044/(0)18 65 407333

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended
Classification: F+; R12, Xn; R65, Xi; R38, R67, N; R51/53

The full text for all R-phrases is displayed in section 16.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards
- Flammable liquids: Category 1 - H224 - Extremely flammable liquid and vapour.

Health hazards
- Skin corrosion/irritation: Category 2 - H315 - Causes skin irritation.
- Specific target organ toxicity - single exposure: Category 3 narcotic effects - H336 - May cause drowsiness or dizziness.
- Aspiration hazard: Category 1 - H304 - May be fatal if swallowed and enters airways.

Environmental hazards
- Hazardous to the aquatic environment, long-term aquatic hazard: Category 2 - H411 - Toxic to aquatic life with long lasting effects.

Hazard summary

Physical hazards: Extremely flammable.

Health hazards: Irritating to skin. Also harmful: may cause lung damage if swallowed. Vapours may cause drowsiness and dizziness.

Environmental hazards: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Specific hazards
Breathing of high vapour concentrations may cause dizziness, light-headedness, headache, nausea and loss of co-ordination. Continued inhalation may result in unconsciousness. Prolonged or repeated contact with skin may cause redness, itching, irritation, eczema/chapping and oil acne. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia. Material will float and can be re-ignited on surface of water.

Main symptoms
Irritation of eyes and mucous membranes. Dermatitis. Ingestion may cause irritation and malaise.

2.2. Label elements
Label according to Regulation (EC) No. 1272/2008 as amended
Contains: Naphtha (petroleum), full-range alkylate
Identification number 649-274-00-9
Hazard pictograms
Signal word Danger
Hazard statements H224 - Extremely flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H315 - Causes skin irritation.
H336 - May cause drowsiness or dizziness.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements
Prevention P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
Response P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P331 - Do NOT induce vomiting.
Storage P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
Disposal P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.
Supplemental label information Not applicable.

2.3. Other hazards
Static accumulator - Static accumulating flammable materials can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite material and vapor may cause flash fire (or explosion).

SECTION 3: Composition/information on ingredients
3.1. Substances
General information

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>%</th>
<th>CAS-No. / EC No.</th>
<th>REACH Registration No.</th>
<th>INDEX No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphtha (petroleum), full-range alkylate</td>
<td>100</td>
<td>64741-64-6</td>
<td>01-2119485026-38-0017</td>
<td>649-274-00-9</td>
<td></td>
</tr>
<tr>
<td>Classification: DSD: F+;R12, Xn;R65, Xi;R38, R67, N;R51/53</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Classification: CLP: Flam. Liq. 1;H224, Asp. Tox. 1;H304, Skin Irrit. 2;H315, STOT SE 3;H336, Aquatic Chronic 2;H411</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DSD: Directive 67/548/EEC.

Composition comments
This product is registered under the REACH Regulation 1907/2006 as a UVCB. The full text for all R- and H-phrases is displayed in section 16. All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures
General information
If exposed or concerned: get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use.

4.1. Description of first aid measures
Inhalation
Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Skin contact
Remove contaminated clothing and shoes. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes. If high pressure injection under the skin occurs, always seek medical attention.

Eye contact
Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.
Ingestion

Rinse mouth thoroughly. Do not induce vomiting without advice from poison control centre. Do not give mouth-to-mouth resuscitation. Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed


4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

The product is extremely flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures. Containers may explode when heated.

5.1. Extinguishing media

Suitable extinguishing media


Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Vapor may cause flash fire. Vapors can flow along surfaces to distant ignition source and flash back. Sensitive to static discharge.

5.3. Advice for firefighters

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 for personal protective equipment.

For emergency responders

Keep unnecessary personnel away. Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. If facility or operation has an “oil or hazardous substance contingency plan”, activate its procedures. Stay upwind and away from spill. Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not enter or stay in area unless monitoring indicates that it is safe to do so. Isolate hazard area and restrict entry to emergency crew. Extremely flammable. Review Fire and Explosion Hazard Data before proceeding with clean up. Keep all sources of ignition (flames, smoking, flares, etc.) and hot surfaces away from release. Contain spill in smallest possible area. Recover as much product as possible (e.g., by vacuuming). Stop leak if it can be done without risk. Use water spray to disperse vapors. Spilled material may be absorbed by an appropriate absorbent, and then handled in accordance with environmental regulations. Prevent spilled material from entering sewers, storm drains, other unauthorized treatment or drainage systems and natural waterways. Contact fire authorities and appropriate federal, state and local agencies.
6.3. Methods and material for containment and cleaning up

Extinguish all flames in the vicinity.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible.

Small Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Cover with plastic sheet to prevent spreading. Following product recovery, flush area with water. Clean surface thoroughly to remove residual contamination. Wipe up with absorbent material (e.g. cloth, fleece).

Never return spills in original containers for re-use. Prevent entry into waterways, sewers, basements or confined areas. Stop leak if you can do so without risk. This material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Should not be released into the environment. This material and its container must be disposed of as hazardous waste. Use non-sparking tools and explosion-proof equipment.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Avoid prolonged exposure. Use only with adequate ventilation. Wash thoroughly after handling. The product is extremely flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures. DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. When using, do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities

Flammable liquid storage. Do not handle or store near an open flame, heat or other sources of ignition. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)


SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no-effect level (DNEL)

<table>
<thead>
<tr>
<th>Material</th>
<th>Type</th>
<th>Route</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)</td>
<td>Workers</td>
<td>Inhalation</td>
<td>1300 mg/m³/15min</td>
<td>Acute exposure systemic effects</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Inhalation</td>
<td>1100 mg/m³/15min</td>
<td>Acute exposure local effects</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Inhalation</td>
<td>840 mg/m³/8h</td>
<td>Long term exposure local effects</td>
</tr>
</tbody>
</table>

Predicted no effect concentrations (PNECs)

Not available.

8.2. Exposure controls

Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. Keep working clothes separately. Launder contaminated clothing before reuse.

Eye/face protection

Wear safety glasses. If splash potential exists, wear full face shield or chemical goggles.

Skin protection - Hand protection

Wear chemical-resistant, impervious gloves. Chlorinated Polyethylene (or Chlorosulfonated Polyethylene), Viton, Polyurethane, Nitrile rubber. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.
Wear chemical-resistant, impervious gloves. Full body suit and boots are recommended when handling large volumes or in emergency situations. Flame retardant protective clothing is recommended.

Respiratory protection
In case of inadequate ventilation or risk of inhalation of vapours, use suitable respiratory equipment with gas filter (type A2). Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

Thermal hazards
When material is heated, wear gloves to protect against thermal burns.

Hygiene measures
Consult supervisor for special handling instructions. Avoid contact with eyes. Avoid contact with skin. Wash hands before breaks and immediately after handling the product. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

Environmental exposure controls
Contain spills and prevent releases and observe national regulations on emissions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Appearance
Colourless liquid.

Physical state
Liquid.

Form
Liquid.

Colour
Colorless

Odour
Hydrocarbon.

Odour threshold
Not available.

pH
Not available.

Melting point/freezing point
Not applicable.

Initial boiling point and boiling range
< 35 °C (< 95 °F)

Flash point
-40,0 °C (-40,0 °F) Tag closed cup

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
1

Flammability limit - upper (%)
7,6

Vapour pressure
0,1 - 0,5 bar

Vapour density
Not available.

Relative density
0,62 - 0,88 g/cm³ (15°C)

Solubility(ies)
Insoluble in water.

Partition coefficient (n-octanol/water)
Log Kow: >3

Auto-ignition temperature
280 - 446 °C (536 - 834,8 °F)

Decomposition temperature
Not available.

Viscosity
< 1 mm²/s

Viscosity temperature
37,8 °C (100,04 °F)

Explosive properties
Not explosive.

Oxidizing properties
Not oxidizing.

9.2. Other information
Explosive limit
Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity
The product is stable and non reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Stable under normal temperature conditions and recommended use.

10.3. Possibility of hazardous reactions
Hazardous polymerisation does not occur. Hazardous reactions do not occur.
10.4. Conditions to avoid
Heat, flames and sparks. Ignition sources. Contact with incompatible materials. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death.

10.5. Incompatible materials
Strong acids. Strong oxidizers such as nitrates, chlorates, peroxides.

10.6. Hazardous decomposition products
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

SECTION 11: Toxicological information

General information
Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

**Ingestion**
Ingestion may cause irritation and malaise. Swallowing or vomiting of the liquid may result in aspiration into the lungs.

**Inhalation**
Vapours may cause drowsiness and dizziness.

**Skin contact**
Causes skin irritation. Repeated exposure may cause skin dryness or cracking.

**Eye contact**
Direct contact with eyes may cause temporary irritation.

**Symptoms**

11.1. Information on toxicological effects

**Acute toxicity**
May be fatal if swallowed and enters airways. In high concentrations, vapours and spray mists are narcotic and may cause headache, fatigue, dizziness and nausea.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)</td>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Dermal</td>
<td>Rabbit</td>
</tr>
<tr>
<td></td>
<td>Inhalation</td>
<td>Rabbit</td>
</tr>
<tr>
<td></td>
<td>LC50</td>
<td>Rat</td>
</tr>
<tr>
<td></td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td></td>
<td>LD50</td>
<td>Rabbit</td>
</tr>
<tr>
<td><strong>Skin corrosion/irritation</strong></td>
<td>Causes skin irritation.</td>
<td></td>
</tr>
<tr>
<td><strong>Serious eye damage/eye irritation</strong></td>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
</tr>
<tr>
<td><strong>Respiratory sensitisation</strong></td>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
</tr>
<tr>
<td><strong>Skin sensitisation</strong></td>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
</tr>
<tr>
<td><strong>Germ cell mutagenicity</strong></td>
<td>Test data conclusive but not sufficient for classification.</td>
<td></td>
</tr>
<tr>
<td><strong>Carcinogenicity</strong></td>
<td>Test data conclusive but not sufficient for classification.</td>
<td></td>
</tr>
<tr>
<td><strong>Reproductive toxicity</strong></td>
<td>Test data conclusive but not sufficient for classification.</td>
<td></td>
</tr>
<tr>
<td><strong>Specific target organ toxicity - single exposure</strong></td>
<td>May cause drowsiness or dizziness.</td>
<td></td>
</tr>
<tr>
<td><strong>Specific target organ toxicity - repeated exposure</strong></td>
<td>Not classified.</td>
<td></td>
</tr>
<tr>
<td><strong>Aspiration hazard</strong></td>
<td>May be fatal if swallowed and enters airways.</td>
<td></td>
</tr>
<tr>
<td><strong>Mixture versus substance information</strong></td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td>Symptoms may be delayed.</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity
Oil spills are generally hazardous to the environment.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)</td>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Algae</td>
<td>EC50</td>
</tr>
<tr>
<td></td>
<td>Crustacea</td>
<td>EC50</td>
</tr>
<tr>
<td></td>
<td>Fish</td>
<td>LC50</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
12.2. Persistence and degradability
Expected to be inherently biodegradable.

12.3. Bioaccumulative potential
Has the potential to bioaccumulate.

Partition coefficient
n-octanol/water (log Kow)
Log Kow: >3

Bioconcentration factor (BCF)
Not available.

12.4. Mobility in soil
Based on the calculation model the product has a low potential of being absorbed in the soil.

Mobility in general
The product is insoluble in water. It will spread on the water surface while some of the components will eventually sediment in water systems. The volatile components of the product will spread in the atmosphere.

12.5. Results of PBT and vPvB assessment
Not a PBT or vPvB substance or mixture.

12.6. Other adverse effects
Toxic to aquatic life with long lasting effects. The product contains volatile organic compounds which have a photochemical ozone creation potential. Oil spills are generally hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Residual waste
Dispose of in accordance with local regulations.

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied.

EU waste code
13 07 02*
Waste codes should be assigned by the user based on the application for which the product was used.

Disposal methods/information
Dispose in accordance with all applicable regulations. This material and its container must be disposed of as hazardous waste. Do not discharge into drains, water courses or onto the ground.

SECTION 14: Transport information

ADR
14.1. UN number
UN1268

14.2. UN proper shipping name
Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)

14.3. Transport hazard class(es)
3

14.4. Packing group
1

14.5. Environmental hazards
Yes

14.6. Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

RID
14.1. UN number
UN1268

14.2. UN proper shipping name
Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)

14.3. Transport hazard class(es)
3

14.4. Packing group
1

14.5. Environmental hazards
Yes

14.6. Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

ADN
14.1. UN number
UN1268

14.2. UN proper shipping name
Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)

14.3. Transport hazard class(es)
3

14.4. Packing group
1

14.5. Environmental hazards
Yes

14.6. Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.
14.6. Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

IATA
14.1. UN number
UN1268
14.2. UN proper shipping name
Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)
3
14.4. Packing group
I
14.5. Environmental hazards
Yes
Labels required
3
ERG Code
3H
14.6. Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

IMDG
14.1. UN number
UN1268
14.2. UN proper shipping name
Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)
3
14.4. Packing group
I
14.5. Environmental hazards
Marine pollutant
Yes
Labels required
3
EmS
F-E, S-E
14.6. Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable. However, this product is a liquid and if transported in bulk covered under MARPOL 73/78, Annex I.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations
Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I
Not listed.
Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II
Not listed.
Not listed.
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended
Not listed.
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended
Not listed.
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended
Not listed.
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended
Not listed.
Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry
Not listed.
Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA
Not listed.

Authorisations
Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended
Not listed.

Restrictions on use
Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended
Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)
Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work
Not regulated.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding
Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)

Other EU regulations

Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances
Not regulated.

Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work
Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)

Directive 94/33/EC on the protection of young people at work
Naphtha (petroleum), full-range alkylate (CAS 64741-64-6)

Other regulations
The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended and respective national laws implementing EC directives. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. 96/82/EC (Seveso II) Directive; Part 2 (Classified Substances) - Extremely Flammable

National regulations
Young people under 18 years old are not allow to work with this product according to the EU Directive 94/33/EC on the protection of young people at work.

15.2. Chemical safety assessment
For this substance a chemical safety assessment has been carried out.

SECTION 16: Other information

List of abbreviations
DSD: Directive 67/548/EEC.
DNEL: Derived No-Effect Level.
PNEC: Predicted No-Effect Concentration.
PBT: Persistent, bioaccumulative and toxic.
vPvB: Very Persistent and very Bioaccumulative.

References
Chemical safety report.
CLP files – http://concawe.org/

Information on evaluation method leading to the classification of mixture
The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any statements or R-phrases and H-statements under Sections 2 to 15
R12 Extremely flammable.
R38 Irritating to skin.
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65 Also harmful: may cause lung damage if swallowed.
R67 Vapours may cause drowsiness and dizziness.
H224 Extremely flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

This SDS contains revisions in the following section(s):
This safety data sheet contains revisions in the following section(s): 2, 3, 7, 11, 12.

Training information
Follow training instructions when handling this material.

Disclaimer
This material Safety Data Sheet (SDS) was prepared in accordance with EC No 1272/2008 by Valero Energy Ltd. Valero Energy Ltd. does not assume any liability arising out of product use by others. The information, recommendations, and suggestions presented in this SDS are based upon test results and data believed to be reliable. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all the scientific and study information in the format of this document, plus additional information may be necessary under exceptional conditions of use, or because of applicable laws or government regulations.
1. Manufacture of substances

List of use descriptors

- **Sector(s) of Use**
  - SU3: Industrial uses
  - SU8: Manufacture of bulk, large scale chemicals (including petroleum products)
  - SU9: Manufacture of fine chemicals

- **Product categories [PC]**: Not available.

**Name of contributing environmental scenario and corresponding ERC**

- ERC1: Manufacture of substances.

**List of names of contributing worker scenarios and corresponding PROCs**

- PROC1: Use in closed process, no likelihood of exposure.
- PROC2: Use in closed, continuous process with occasional controlled exposure.
- PROC3: Use in closed batch process (synthesis or formulation).
- PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises.
- PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
- PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
- PROC15: Use as laboratory reagent.

**Further explanations**

Other Process or activity

Manufacture of substance or use as process chemical or extracting agent within closed or contained systems. Includes incidental exposures during recycling/recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).


**Product characteristics**

**Concentration of the substance in a mixture**

Covers percentage substance in the product up to 100% (unless stated differently).

**Substance is complex UVCB. Predominantly hydrophobic.**

**Physical state**

Liquid

**Viscosity**

- Kinematic viscosity: 1.6 mm²/s 40 °C
- Dynamic viscosity: Not available.

**Amounts used**

- Fraction of EU tonnage used in region: 0.1
- Regional use tonnage (tons/year): 1.87 e7
- Fraction of Regional tonnage used locally:
  - Annual site tonnage (tons/year): 6 e5
  - Maximum daily site tonnage (kg/day): 2 e6

**Frequency and duration of use**

- Batch process: Not available.
- Continuous process: Emission days (days/year): 300

**Environment factors not influenced by risk management**

- Local freshwater dilution factor: 10
- Local marine water dilution factor: 100

**Other given operational conditions affecting environmental exposure**

<table>
<thead>
<tr>
<th>Type</th>
<th>Emission days (days/year)</th>
<th>Air</th>
<th>Emission factors</th>
<th>Water</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>initial release</td>
<td>300</td>
<td>0.05</td>
<td>0.0001</td>
<td>0.003</td>
<td></td>
</tr>
<tr>
<td>prior to RMM</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Risk management measures (RMM)**

Alkylate

904076 Version No.: 06 Revision date: 09-July-2013 Issue date: 29-July-2011

SDS EU
Technical conditions and measures at process level (source) to prevent release

Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air
- Treat air emission to provide a typical removal efficiency of (%): 99,0

Soil
- Not available.

Water
- Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): 95,2. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ≥ (%): 80,4

Sediment
- Not available.

Remarks
- Prevent discharge of undissolved substance to or recover from onsite wastewater. Risk from environmental exposure is driven by humans via indirect exposure (primarily inhalation). Onsite wastewater treatment required.

Organisational measures to prevent/limit release from site

- Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m³/d)

<table>
<thead>
<tr>
<th>Type</th>
<th>Municipal STP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Discharge rate</td>
<td>10000</td>
</tr>
<tr>
<td>Treatment effectiveness</td>
<td>95,5</td>
</tr>
<tr>
<td>Sludge treatment technique</td>
<td>Not available.</td>
</tr>
<tr>
<td>Measures to limit air emissions</td>
<td>Not available.</td>
</tr>
<tr>
<td>Remarks</td>
<td>Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 2,0e6</td>
</tr>
</tbody>
</table>

Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)
- 99,1

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment

| Suitable waste treatment | Not available.   |
| Disposal methods         | Not available.   |
| Treatment effectiveness  | Not available.   |
| Remarks                  | During manufacturing no waste of the substance is generated. |

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

| Suitable recover operations | External recovery and recycling of waste should comply with applicable local and/or national regulations. |
| Treatment effectiveness    | Not available.   |
| Remarks                    | During manufacturing no waste of the substance is generated. |

Additional good practice advice beyond the REACH CSA

- Additional information on the basis for the allocation of the identified OCs and RMMs is contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA

- Use in closed, continuous process with occasional controlled exposure.
- Use in closed batch process (synthesis or formulation).
- Use in batch and other process (synthesis) where opportunity for exposure arises.
- Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
- Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
- Use as laboratory reagent.

Product characteristics

Concentration of the substance in a mixture
- Covers percentage substance in the product up to 100 % (unless stated differently).

Physical form of the product
- Liquid
Vapour pressure
Liquid, vapour pressure > 10 kPa at STP.

Process temperature
Operation is carried out at elevated temperature (> 20°C above ambient temperature).

Amounts used
Not available.

Frequency and duration of use

<table>
<thead>
<tr>
<th>Duration</th>
<th>Frequency of use</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Covers daily exposures up to 8 hours (unless stated differently).</td>
<td>8</td>
<td>Assumes a good basic standard of occupational hygiene is implemented.</td>
</tr>
</tbody>
</table>

Human factors not influenced by risk management

Exposed skin areas
Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

<table>
<thead>
<tr>
<th>Area of use</th>
<th>Room size</th>
<th>Temperature</th>
<th>Ventilation rate</th>
<th>Remarks</th>
</tr>
</thead>
</table>

Other relevant operational conditions
Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release
Not available.

Technical conditions and measures to control dispersion from source towards the worker
General exposures (open systems);
Provide extract ventilation to points where emissions occur.

Laboratory activities;
Handle in a fume cupboard or under extract ventilation.

Organizational measures to prevent/limit releases, dispersion and exposure
General measures (skin irritants);
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations
Not available.

3. Exposure Estimation

Environment
See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

<table>
<thead>
<tr>
<th>Exposure level</th>
<th>RCR</th>
<th>Method</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>General exposures (closed system) + Continuous process</td>
<td>0.01 ppm</td>
<td>0</td>
<td>** Inhalation Exposure</td>
</tr>
<tr>
<td>0.34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td>0</td>
<td>0</td>
<td>**</td>
<td>All routes</td>
</tr>
<tr>
<td>General exposures (closed system) + With sample collection</td>
<td>50 ppm</td>
<td>0.191</td>
<td>** Inhalation Exposure</td>
</tr>
<tr>
<td>1.37 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td>0.191</td>
<td>**</td>
<td>All routes</td>
<td></td>
</tr>
<tr>
<td>General exposures (closed system) + Batch process + With sample collection</td>
<td>100 ppm</td>
<td>0.382</td>
<td>** Inhalation Exposure</td>
</tr>
<tr>
<td>0.34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td>0.382</td>
<td>**</td>
<td>All routes</td>
<td></td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td>100 ppm</td>
<td>0.038</td>
<td>** Inhalation Exposure</td>
</tr>
<tr>
<td>0.69 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td>0.038</td>
<td>**</td>
<td>All routes</td>
<td></td>
</tr>
</tbody>
</table>
Mixing operations (closed systems)  
- Inhalation Exposure: 100 ppm, 0.382, **  
- Dermal Exposure: 6.86 mg/kg bw/day, Qual.

Process sampling  
- Inhalation Exposure: 100 ppm, 0.382, **  
- Dermal Exposure: 0.34 mg/kg bw/day, Qual.

Laboratory activities  
- Inhalation Exposure: 50 ppm, 0.019, **  
- Dermal Exposure: 0.03 mg/kg bw/day, Qual.

Bulk transfers  
- Inhalation Exposure: 150 ppm, 0.573, **  
- Dermal Exposure: 6.86 mg/kg bw/day, Qual.

Drum/batch transfers  
- Inhalation Exposure: 150 ppm, 0.573, **  
- Dermal Exposure: 6.86 mg/kg bw/day, Qual.

Equipment cleaning and maintenance  
- Inhalation Exposure: 250 ppm, 0.955, **  
- Dermal Exposure: 13.71 mg/kg bw/day, Qual.

Storage  
- Inhalation Exposure: 50 ppm, 0.191, **  
- Dermal Exposure: 1.37 mg/kg bw/day, Qual.

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html). Scaled local assessments for EU refineries have been performed using site-specific data and are attached in PETRORISK file - “Site-Specific Production” worksheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. Measured data have been used to demonstrate that the PETRORISK predicted fence-line concentrations in air are overestimated. These data support the conclusion that no refineries have RCRs > 1 (Appendix 4 and PETRORISK file in IUCLID section 13 - “Tier II worksheet”).

#### Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.
1. Use as an intermediate

List of use descriptors

<table>
<thead>
<tr>
<th>Sector(s) of Use</th>
<th>SU3: Industrial uses</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SU8: Manufacture of bulk, large scale chemicals (including petroleum products)</td>
</tr>
<tr>
<td></td>
<td>SU9: Manufacture of fine chemicals</td>
</tr>
</tbody>
</table>

Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC

<table>
<thead>
<tr>
<th>Specific Environmental Release Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>ESVOC SpERC 6.1a.v1</td>
</tr>
</tbody>
</table>

List of names of contributing worker scenarios and corresponding PROCs

| PROC1: Use in closed process, no likelihood of exposure. |
| PROC2: Use in closed, continuous process with occasional controlled exposure. |
| PROC3: Use in closed batch process (synthesis or formulation). |
| PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises. |
| PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities. |
| PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities. |
| PROC15: Use as laboratory reagent. |

Further explanations

Other Process or activity

Use of substance as an intermediate (not related to strictly controlled conditions) within closed or contained systems. Includes incidental exposures during recycling / recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel / barge, road / rail car and bulk container).

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use resulting in manufacture of another substance (use of intermediates).

Product characteristics

Concentration of the substance in a mixture

Covers percentage substance in the product up to 100 % (unless stated differently). Substance is complex UVCB. Predominantly hydrophobic.

Physical state

Liquid

Viscosity

<table>
<thead>
<tr>
<th>Kinematic viscosity</th>
<th>1,6 mm²/s 40 °C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dynamic viscosity</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Amounts used

| Fraction of EU tonnage used in region: 0,1 |
| Regional use tonnage (tons/year): 2,21 e6 |
| Fraction of Regional tonnage used locally: 0,0068 |
| Annual site tonnage (tons/year): 1,5 e4 |
| Maximum daily site tonnage (kg/day): 5 e4 |

Frequency and duration of use

Batch process: Not available.
Continuous process: Emission days (days/year): 300

Environment factors not influenced by risk management

| Local freshwater dilution factor: 10 |
| Local marine water dilution factor: 100 |

Other given operational conditions affecting environmental exposure

<table>
<thead>
<tr>
<th>Type</th>
<th>Emission days (days/year)</th>
<th>Air</th>
<th>Emission factors</th>
<th>Water</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>initial release prior to RMM</td>
<td>300</td>
<td>0,025</td>
<td>0,001</td>
<td>0,003</td>
<td></td>
</tr>
</tbody>
</table>

Risk management measures (RMM)
Technical conditions and measures at process level (source) to prevent release

Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

- **Air**: Treat air emission to provide a typical removal efficiency of (%) 80
- **Soil**: Not available.
- **Water**: Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): 92.9. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ≥ (%): 0
- **Sediment**: Not available.
- **Remarks**: Prevent discharge of undissolved substance to or recover from onsite wastewater. Risk from environmental exposure is driven by freshwater sediment. If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.

Organisational measures to prevent/limit release from site

Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

- **Size of municipal sewage system/treatment plant (m3/d)**
  - **Type**: Municipal STP
  - **Discharge rate**: 2000
  - **Treatment effectiveness**: 95.5
  - **Sludge treatment technique**: Not available.
  - **Measures to limit air emissions**: Not available.
  - **Remarks**: Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 7,8e4

  - **Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant)**
    - **RMMs (%)**: 95.5

Conditions and measures related to external treatment of waste for disposal

- **Fraction of used amount transferred to external waste treatment**
  - **Suitable waste treatment**: Not available.
  - **Disposal methods**: Not available.
  - **Treatment effectiveness**: Not available.
  - **Remarks**: This substance is consumed during use and no waste of the substance is generated.

Conditions and measures related to external recovery of waste

- **Fraction of used amount transferred to external waste treatment**
  - **Suitable recover operations**: External recovery and recycling of waste should comply with applicable local and/or national regulations.
  - **Treatment effectiveness**: Not available.
  - **Remarks**: This substance is consumed during use and no waste of the substance is generated.

Additional good practice advice beyond the REACH CSA

Additional information on the basis for the allocation of the identified OCs and RMMs is contained in the PETRORISK file.

### 2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

- **Process categories beyond the REACH CSA**
  - Use in closed, continuous process with occasional controlled exposure.
  - Use in closed batch process (synthesis or formulation).
  - Use in batch and other process (synthesis) where opportunity for exposure arises.
  - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
  - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
  - Use as laboratory reagent.

- **Product characteristics**
  - **Concentration of the substance in a mixture**: Covers percentage substance in the product up to 100 % (unless stated differently).
  - **Physical form of the product**: Liquid
Vapour pressure: Liquid, vapour pressure > 10 kPa at STP.

Process temperature: Operation is carried out at elevated temperature (> 20°C above ambient temperature).

Amounts used: Not available.

Frequency and duration of use:

<table>
<thead>
<tr>
<th>Duration</th>
<th>Frequency of use</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Covers daily exposures up to 8 hours (unless stated differently.)</td>
<td>8</td>
<td>Assumes a good basic standard of occupational hygiene is implemented.</td>
</tr>
</tbody>
</table>

Human factors not influenced by risk management:

Exposed skin areas:
Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure:

<table>
<thead>
<tr>
<th>Area of use</th>
<th>Room size</th>
<th>Temperature</th>
<th>Ventilation rate</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Other relevant operational conditions: Not available.

Risk management measures (RMM):

Technical conditions and measures at process level (source) to prevent release: Not available.

Technical conditions and measures to control dispersion from source towards the worker:
General exposures (open systems):
Provide extract ventilation to points where emissions occur.

Organizational measures to prevent/limit releases, dispersion and exposure:
General measures (skin irritants):
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations: Not available.

3. Exposure Estimation

Environment:
See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health:

<table>
<thead>
<tr>
<th>Exposure level</th>
<th>RCR</th>
<th>Method</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>General exposures (closed system) + Continuous process</td>
<td>0,01 ppm</td>
<td>0</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (closed system) + With sample collection</td>
<td>0,34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (closed system) + Batch process + With sample collection</td>
<td>50 ppm</td>
<td>0,191</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (closed system) + Batch process + With sample collection</td>
<td>1,37 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td>100 ppm</td>
<td>0,191</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td>0,34 mg/kg bw/day</td>
<td>Qual.</td>
<td>0,382</td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td>100 ppm</td>
<td>0,038</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td>0,69 mg/kg bw/day</td>
<td>Qual.</td>
<td>0,038</td>
</tr>
<tr>
<td>All routes</td>
<td>All routes</td>
<td>All routes</td>
<td>All routes</td>
</tr>
<tr>
<td>Activity</td>
<td>Exposure Concentration</td>
<td>Predicted Exposure</td>
<td>Route</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>------------------------</td>
<td>--------------------</td>
<td>-------</td>
</tr>
<tr>
<td>Mixing operations (closed systems)</td>
<td>100 ppm</td>
<td>0.382 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>6.86 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.382 **</td>
<td></td>
<td>All routes</td>
</tr>
<tr>
<td>Process sampling</td>
<td>100 ppm</td>
<td>0.382 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>0.34 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.382 **</td>
<td></td>
<td>All routes</td>
</tr>
<tr>
<td>Laboratory activities</td>
<td>50 ppm</td>
<td>0.019 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>0.03 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.019 **</td>
<td></td>
<td>All routes</td>
</tr>
<tr>
<td>Bulk transfers</td>
<td>150 ppm</td>
<td>0.573 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>6.86 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.573 **</td>
<td></td>
<td>All routes</td>
</tr>
<tr>
<td>Drum/batch transfers</td>
<td>150 ppm</td>
<td>0.573 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>6.86 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.573 **</td>
<td></td>
<td>All routes</td>
</tr>
<tr>
<td>Equipment cleaning and maintenance</td>
<td>250 ppm</td>
<td>0.955 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>13.71 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.955 **</td>
<td></td>
<td>All routes</td>
</tr>
<tr>
<td>Storage</td>
<td>50 ppm</td>
<td>0.191 **</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>1.37 mg/kg bw/day</td>
<td>Qual. **</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td></td>
<td>0.191 **</td>
<td></td>
<td>All routes</td>
</tr>
</tbody>
</table>

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERc factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

#### Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.
3 - Exposure Scenario Worker

1. Distribution of substance

List of use descriptors

<table>
<thead>
<tr>
<th>Sector(s) of Use</th>
<th>Product categories [PC]:</th>
</tr>
</thead>
<tbody>
<tr>
<td>SU3: Industrial uses</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Name of contributing environmental scenario and corresponding ERC

<table>
<thead>
<tr>
<th>ERC3a</th>
<th>ERC4</th>
<th>ERC5</th>
<th>ERC6a</th>
<th>ERC6b</th>
<th>ERC6c</th>
<th>ERC6d</th>
<th>ERC7</th>
</tr>
</thead>
<tbody>
<tr>
<td>ERC4: Industrial use of processing aids in processes and products, not becoming part of articles.</td>
<td>ERC5: Industrial use resulting in inclusion into or onto a matrix.</td>
<td>ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates).</td>
<td>ERC6b: Industrial use of reactive processing aids.</td>
<td>ERC6c: Industrial use of monomers for manufacture of thermoplastics.</td>
<td>ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers.</td>
<td>ERC7: Industrial use of substances in closed systems.</td>
<td></td>
</tr>
</tbody>
</table>

Specific Environmental Release Category:

ESVOC SpERC 1.1b.v1

List of names of contributing worker scenarios and corresponding PROCs

<table>
<thead>
<tr>
<th>PROC1</th>
<th>PROC2</th>
<th>PROC3</th>
<th>PROC4</th>
<th>PROC8a</th>
<th>PROC8b</th>
<th>PROC9</th>
<th>PROC15</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROC1: Use in closed process, no likelihood of exposure.</td>
<td>PROC2: Use in closed, continuous process with occasional controlled exposure.</td>
<td>PROC3: Use in closed batch process (synthesis or formulation).</td>
<td>PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises.</td>
<td>PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.</td>
<td>PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.</td>
<td>PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing).</td>
<td>PROC15: Use as laboratory reagent.</td>
</tr>
</tbody>
</table>

Further explanations

Other Process or activity

Bulk loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading, maintenance and associated laboratory activities.

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use of processing aids in processes and products, not becoming part of articles.

Product characteristics

Concentration of the substance in a mixture

Covers percentage substance in the product up to 100 % (unless stated differently).

Substance is complex UVCB. Predominantly hydrophobic.

Physical state

Liquid

Viscosity

- Kinematic viscosity: 1,6 mm²/s 40 °C
- Dynamic viscosity: Not available.

Amounts used

<table>
<thead>
<tr>
<th>Fraction of EU tonnage used in region:</th>
<th>0,1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Regional use tonnage (tons/year):</td>
<td>1,87 e7</td>
</tr>
<tr>
<td>Fraction of Regional tonnage used locally:</td>
<td>0,002</td>
</tr>
<tr>
<td>Annual site tonnage (tons/year):</td>
<td>3,75 e4</td>
</tr>
<tr>
<td>Maximum daily site tonnage (kg/day):</td>
<td>1,2 e5</td>
</tr>
</tbody>
</table>

Frequency and duration of use

Batch process: Not available.

Continuous process: Emission days (days/year): 300

Environment factors not influenced by risk management

| Local freshwater dilution factor: | 10 |
| Local marine water dilution factor: | 100 |
Other given operational conditions affecting environmental exposure

<table>
<thead>
<tr>
<th>Type</th>
<th>Emission days (days/year)</th>
<th>Air</th>
<th>Emission factors</th>
<th>Soil</th>
<th>Water</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>initial release prior to RMM</td>
<td>300</td>
<td>0,001</td>
<td>0,00001</td>
<td>0,00001</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

- **Air**: Treat air emission to provide a typical removal efficiency of (%): 90
- **Soil**: Not available.
- **Water**: Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): 12. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ≥ (%): 0
- **Sediment**: Not available.
- **Remarks**: Risk from environmental exposure is driven by humans via indirect exposure (primarily inhalation). If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.

Organisational measures to prevent/limit release from site

- **Remarks**: Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

<table>
<thead>
<tr>
<th>Type</th>
<th>Discharge rate</th>
<th>Treatment effectiveness</th>
<th>Sludge treatment technique</th>
<th>Measures to limit air emissions</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Municipal STP</td>
<td>2000</td>
<td>95.5</td>
<td>Not available.</td>
<td>Not available.</td>
<td>Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 1,1e6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>95.5</td>
</tr>
</tbody>
</table>

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment

- **Suitable waste treatment**: Not available.
- **Disposal methods**: Not available.
- **Treatment effectiveness**: Not available.
- **Remarks**: External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

- **Suitable recovery operations**: External recovery and recycling of waste should comply with applicable local and/or national regulations.
- **Treatment effectiveness**: Not available.
- **Remarks**: Not available.

Additional good practice advice beyond the REACH CSA

- **Additional information on the basis for the allocation of the indentified OCs and RMMs is contained in the PETRORISK file.**
2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA
- Use in closed, continuous process with occasional controlled exposure.
- Use in batch and other process (synthesis) where opportunity for exposure arises.
- Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
- Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
- Transfer of substance or preparation into small containers (dedicated filling line, including weighing).
- Use as laboratory reagent.

Product characteristics
- Concentration of the substance in a mixture: Covers percentage substance in the product up to 100% (unless stated differently).
- Physical form of the product: Liquid
- Vapour pressure: Liquid, vapour pressure > 10 kPa at STP.
- Process temperature: Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used
- Not available.

Frequency and duration of use

<table>
<thead>
<tr>
<th>Duration</th>
<th>Frequency of use</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Covers daily exposures up to 8 hours (unless stated differently).</td>
<td>8</td>
<td>Assumes a good basic standard of occupational hygiene is implemented.</td>
</tr>
</tbody>
</table>

Human factors not influenced by risk management
- Exposed skin areas: Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

<table>
<thead>
<tr>
<th>Area of use</th>
<th>Room size</th>
<th>Temperature</th>
<th>Ventilation rate</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Other relevant operational conditions
- Not available.

Risk management measures (RMM)
- Technical conditions and measures at process level (source) to prevent release: Not available.
- Technical conditions and measures to control dispersion from source towards the worker:
  - General exposures (open systems):
    - Provide extract ventilation to points where emissions occur.
  - Laboratory activities:
    - Handle in a fume cupboard or under extract ventilation.
  - Drum and small package filling:
    - Fill containers/cans at dedicated fill points supplied with local extract ventilation.
- Organizational measures to prevent/limit releases, dispersion and exposure:
  - General measures (skin irritants):
    - Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
  - Conditions and measures related to personal protection, hygiene and health evaluations: Not available.

3. Exposure Estimation

Environment
- See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.
<table>
<thead>
<tr>
<th>Activity</th>
<th>Exposure level</th>
<th>RCR</th>
<th>Method</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>General exposures (closed system) +</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Continuous process</td>
<td>0.01 ppm</td>
<td>0</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>General exposures (closed system) +</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>With sample collection</td>
<td>0.34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td>General exposures (closed system) +</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Batch process + With sample collection</td>
<td>50 ppm</td>
<td>0.191</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>General exposures (closed system) +</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(open systems)</td>
<td>0.34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Process sampling</td>
<td>100 ppm</td>
<td>0.038</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>Laboratory activities</td>
<td>50 ppm</td>
<td>0.019</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>Bulk closed loading</td>
<td>150</td>
<td>0.573</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>Bulk closed loading and unloading</td>
<td>150</td>
<td>0.573</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>Drum and small package filling</td>
<td>200 ppm</td>
<td>0.076</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>Equipment cleaning and maintenance</td>
<td>250 ppm</td>
<td>0.955</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td>Storage</td>
<td>50 ppm</td>
<td>0.191</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>1.37 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
<td>Dermal Exposure</td>
</tr>
</tbody>
</table>

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not enable the derivation of a DNEL for carcinogenic effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.
4 - Exposure Scenario Worker

1. Formulation & (re)packing of substances and mixtures

List of use descriptors

- Sector(s) of Use
  - SU3: Industrial uses
  - SU10: Formulation [mixing] of preparations and/or re-packaging

- Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC

- ERC2: Formulation of preparations.
- Specific Environmental Release Category: ESVOC SpERC 2.2.v1

List of names of contributing worker scenarios and corresponding PROCs

- PROC1: Use in closed process, no likelihood of exposure.
- PROC2: Use in closed, continuous process with occasional controlled exposure.
- PROC3: Use in closed batch process (synthesis or formulation).
- PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises.
- PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact).
- PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
- PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
- PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing).
- PROC14: Production of preparations or articles by tabletting, compression, extrusion, pelletisation.
- PROC15: Use as laboratory reagent.

Further explanations

Other Process or activity

Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.


Product characteristics

Concentration of the substance in a mixture

Covers percentage substance in the product up to 100 % (unless stated differently).

Substance is complex UVCB. Predominantly hydrophobic.

Physical state

Liquid

Viscosity

- Kinematic viscosity: 1,6 mm²/s 40 °C
- Dynamic viscosity: Not available.

Amounts used

- Fraction of EU tonnage used in region: 0,1
- Regional use tonnage (tons/year): 1,65 e7
- Fraction of Regional tonnage used locally: 0,0018
- Annual site tonnage (tons/year): 3 e4
- Maximum daily site tonnage (kg/day): 1 e5

Frequency and duration of use

- Batch process: Not available.
- Continuous process: Emission days (days/year): 300

Environment factors not influenced by risk management

- Local freshwater dilution factor: 10
- Local marine water dilution factor: 100

Other given operational conditions affecting environmental exposure

<table>
<thead>
<tr>
<th>Type</th>
<th>Emission days (days/year)</th>
<th>Air</th>
<th>Emission factors</th>
<th>Water</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>initial release prior to RMM</td>
<td>300</td>
<td>0,025</td>
<td>0,0001</td>
<td>0,002</td>
<td></td>
</tr>
</tbody>
</table>
Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

<table>
<thead>
<tr>
<th>Element</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air</td>
<td>Treat air emission to provide a typical removal efficiency of (%) 56.5</td>
</tr>
<tr>
<td>Soil</td>
<td>Not available.</td>
</tr>
<tr>
<td>Water</td>
<td>Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): 94.7. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ≥ (%): 0</td>
</tr>
<tr>
<td>Sediment</td>
<td>Not available.</td>
</tr>
<tr>
<td>Remarks</td>
<td>Prevent discharge of undissolved substance to or recover from onsite wastewater. Risk from environmental exposure is driven by humans via indirect exposure (primarily inhalation). If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.</td>
</tr>
</tbody>
</table>

Organisational measures to prevent/limit release from site

Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Municipal STP</td>
</tr>
<tr>
<td>Discharge rate</td>
<td>2000</td>
</tr>
<tr>
<td>Treatment effectiveness</td>
<td>95.5</td>
</tr>
<tr>
<td>Sludge treatment technique</td>
<td>Not available.</td>
</tr>
<tr>
<td>Measures to limit air emissions</td>
<td>Not available.</td>
</tr>
<tr>
<td>Remarks</td>
<td>Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 1,0e5</td>
</tr>
</tbody>
</table>

Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)

95.5

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Suitable waste treatment</td>
<td>Not available.</td>
</tr>
<tr>
<td>Disposal methods</td>
<td>Not available.</td>
</tr>
<tr>
<td>Treatment effectiveness</td>
<td>Not available.</td>
</tr>
<tr>
<td>Remarks</td>
<td>External treatment and disposal of waste should comply with applicable local and/or national regulations.</td>
</tr>
</tbody>
</table>

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Suitable recover operations</td>
<td>External recovery and recycling of waste should comply with applicable local and/or national regulations.</td>
</tr>
<tr>
<td>Treatment effectiveness</td>
<td>Not available.</td>
</tr>
<tr>
<td>Remarks</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Additional good practice advice beyond the REACH CSA

Additional information on the basis for the allocation of the identified OCs and RMMs is contained in the PETRORISK file.
2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA
- Use in closed, continuous process with occasional controlled exposure.
- Use in batch and other process (synthesis) where opportunity for exposure arises.
- Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact).
- Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
- Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
- Transfer of substance or preparation into small containers (dedicated filling line, including weighing).
- Production of preparations or articles by tabletting, compression, extrusion, pelletisation.
- Use as laboratory reagent.

Product characteristics
- Concentration of the substance in a mixture: Covers percentage substance in the product up to 100% (unless stated differently).
- Physical form of the product: Liquid
- Vapour pressure: Liquid, vapour pressure > 10 kPa at STP.
- Process temperature: Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used
Not available.

Frequency and duration of use

<table>
<thead>
<tr>
<th>Duration</th>
<th>Frequency of use</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Covers daily exposures up to 8 hours (unless stated differently).</td>
<td>8</td>
<td>Assumes a good basic standard of occupational hygiene is implemented.</td>
</tr>
</tbody>
</table>

Human factors not influenced by risk management

Exposed skin areas
Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

<table>
<thead>
<tr>
<th>Area of use</th>
<th>Room size</th>
<th>Temperature</th>
<th>Ventilation rate</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Other relevant operational conditions
Not available.

Risk management measures (RMM)
- Technical conditions and measures at process level (source) to prevent release: Not available.
- Technical conditions and measures to control dispersion from source towards the worker:
  - General exposures (open systems); Provide extract ventilation to points where emissions occur.
  - Mixing operations (closed systems); Provide extract ventilation to points where emissions occur.
  - Laboratory activities; Handle in a fume cupboard or under extract ventilation.
  - Bulk transfers; Ensure material transfers are under containment or extract ventilation.
  - manual, Transfer from/pouring from containers; Ensure material transfers are under containment or extract ventilation.
  - Drum/batch transfers; Ensure material transfers are under containment or extract ventilation.
  - Drum and small package filling; Fill containers/cans at dedicated fill points supplied with local extract ventilation.
Organizational measures to prevent/limit releases, dispersion and exposure

General measures (skin irritants); Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations

Not available.

3. Exposure Estimation

Environment
See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

<table>
<thead>
<tr>
<th>Exposure level</th>
<th>RCR</th>
<th>Method</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>General exposures (closed system) + Continuous process</td>
<td>0,01 ppm</td>
<td>0</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (closed system) + With sample collection</td>
<td>0,34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>50 ppm</td>
<td>0.191</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (closed system) + Batch process</td>
<td>1,37 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>100 ppm</td>
<td>0.382</td>
<td>**</td>
</tr>
<tr>
<td>General exposures (open systems)</td>
<td>0,34 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>100 ppm</td>
<td>0.382</td>
<td>**</td>
</tr>
<tr>
<td>Process sampling</td>
<td>0,69 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>100 ppm</td>
<td>0.382</td>
<td>**</td>
</tr>
<tr>
<td>Mixing operations (closed systems)</td>
<td>0,07 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>0,03 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td>Laboratory activities</td>
<td>100 ppm</td>
<td>0,019</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>0,69 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td>Bulk transfers</td>
<td>150 ppm</td>
<td>0,017</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>200 ppm</td>
<td>0,076</td>
<td>**</td>
</tr>
<tr>
<td>Transfer from/pouring from containers, Manual</td>
<td>250 ppm</td>
<td>0,095</td>
<td>**</td>
</tr>
<tr>
<td>Drum/batch transfers</td>
<td>0,14 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>0,095</td>
<td>**</td>
<td>All routes</td>
</tr>
<tr>
<td>Drum and small package filling</td>
<td>0,017</td>
<td>**</td>
<td>Inhalation Exposure</td>
</tr>
<tr>
<td></td>
<td>200 ppm</td>
<td>0,076</td>
<td>**</td>
</tr>
<tr>
<td>Equipment cleaning and maintenance</td>
<td>0,69 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>250 ppm</td>
<td>0,955</td>
<td>**</td>
</tr>
<tr>
<td>Storage</td>
<td>0,14 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>50 ppm</td>
<td>0,191</td>
<td>**</td>
</tr>
<tr>
<td></td>
<td>1,37 mg/kg bw/day</td>
<td>Qual.</td>
<td>**</td>
</tr>
</tbody>
</table>

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.