

## **Valero Renewable Fuels – Jefferson New Truck Entrance/Exit Instructions**

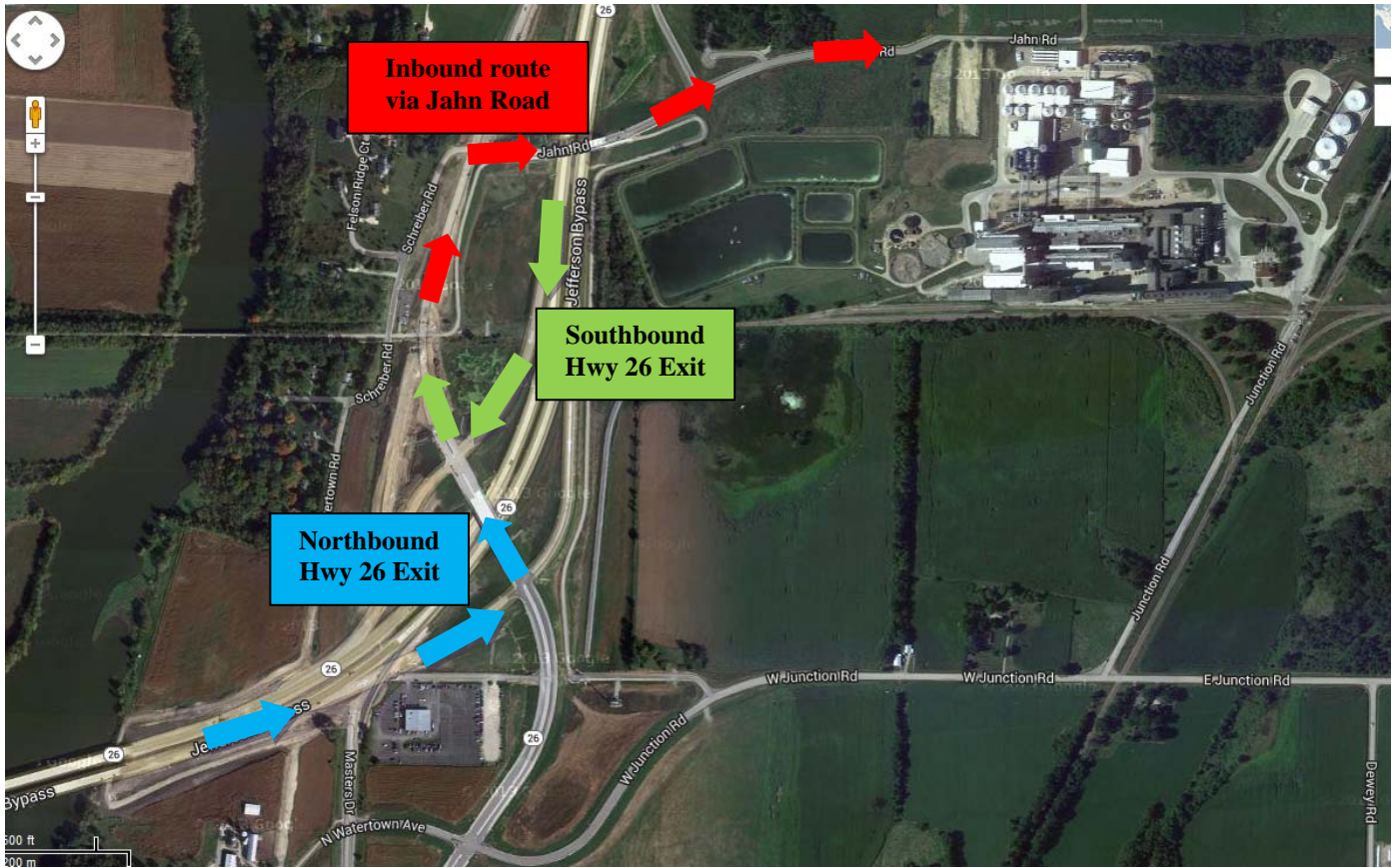
Valero Renewables Fuels Jefferson has completed a truck staging project at the north end of our facility which will redirect all truck traffic off of Junction Road onto Jahn Road for all incoming and outgoing truck traffic. Below are three figures detailing entrance into the site off of Highway 26, exiting the site back onto Highway 26 as well as truck movements into the plant using the new staging area. Please adhere to the following points for safe movement within our facility.

### **THESE RULES WILL BE IN EFFECT STARTING TUESDAY DECEMBER 17, 2013**

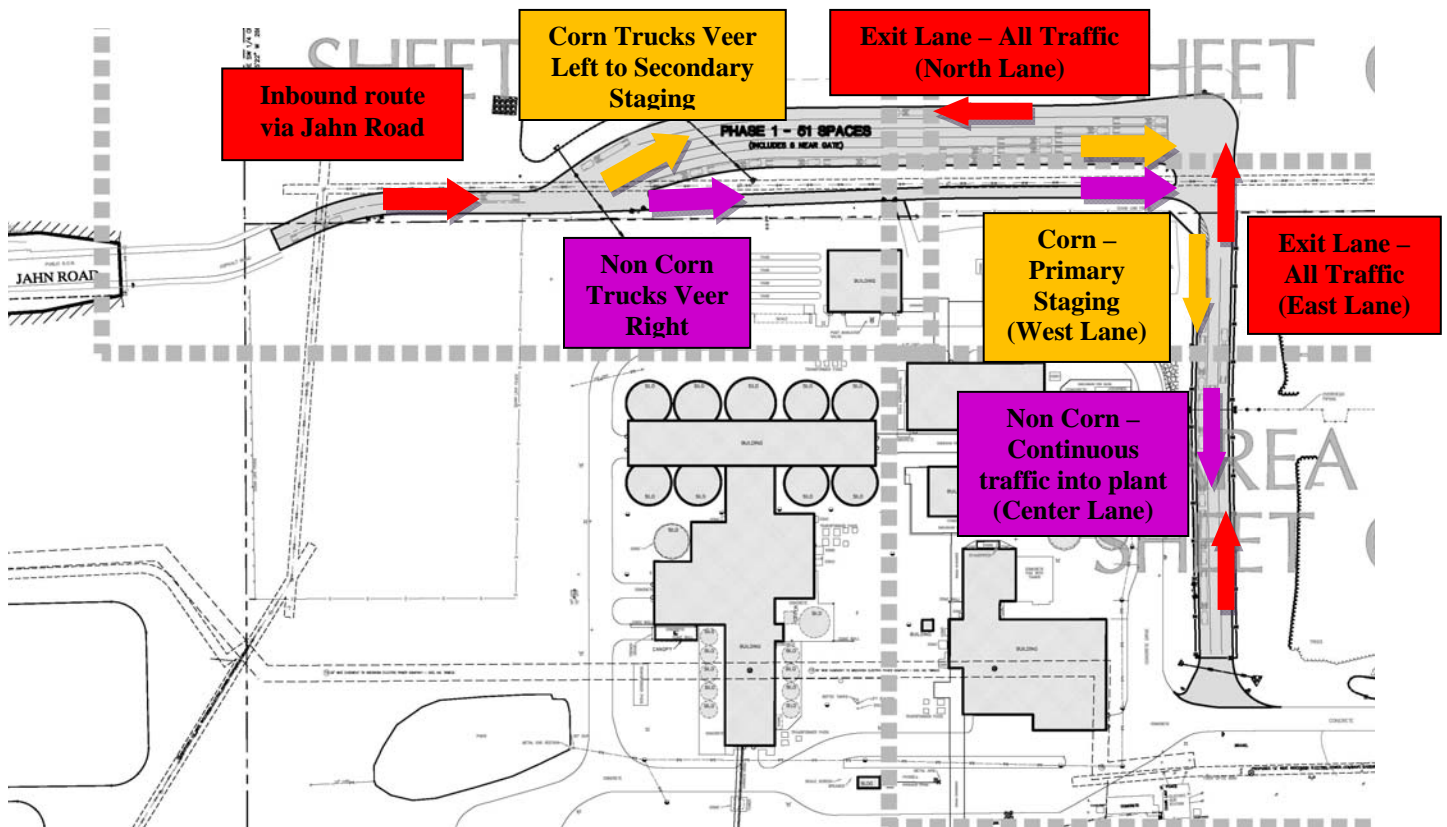
1. All truck traffic enters the Valero Facility using Jahn Road (Figure A)
2. Upon entering the facility, trucks are split into separate traffic lanes. A sign is posted at the veer point where traffic splits.
  - a. All corn deliveries will veer left into the five designated lanes. The secondary staging area is capable of staging 45 trucks, five wide and nine deep. Primary staging is capable of staging an additional 6 trucks prior to being scaled in.
  - b. All non corn trucks (co-products, ethanol, chemical deliveries, etc) will veer right onto the single lane.
3. Corn Trucks (Figure B)
  - a. After entering the plant off of Jahn Road and veering left, corn trucks should proceed to secondary staging area and begin staging in the southern most bay (right).
  - b. Last truck in the lot should put on the flashers until another truck pulls into the lot behind them. The flashers indicate to an incoming truck as to who they are following.
  - c. Pull behind the truck with the flashers if the slot is open or into the bay to the immediate left. Remember which truck you are following. Continue to stage in this manner until you get to the farthest north (left) slot in the lot. Trucks should then go back and fill the farthest southern slot (right) and continue to stage in this manner working north. If trucks proceed in this manner, we will have trucks organized and not spread out throughout the parking lot.
  - d. After turning right out of secondary staging and proceeding southerly into the plant, three lanes are striped. The westernmost lane (right) is designated for corn traffic only and serves as primary staging prior to entering the scale.
  - e. If less than six trucks are in this corn storage lane (right), the next truck in line in the secondary staging area will turn the corner and proceed southerly into this lane to await scaling in.
  - f. Two trucks are allowed in front of the scale. The rest should remain in the primary staging lane.
  - g. Driver is not to exit his truck once weighed in unless he is unloading corn.
  - h. When exiting the facility, after weighing out at the corn scale, turn left onto the new pavement using the easternmost lane (right for outbound traffic). After

proceeding up the hill, make a left hand turn and exit the facility using the northernmost lanes (right for outbound traffic).

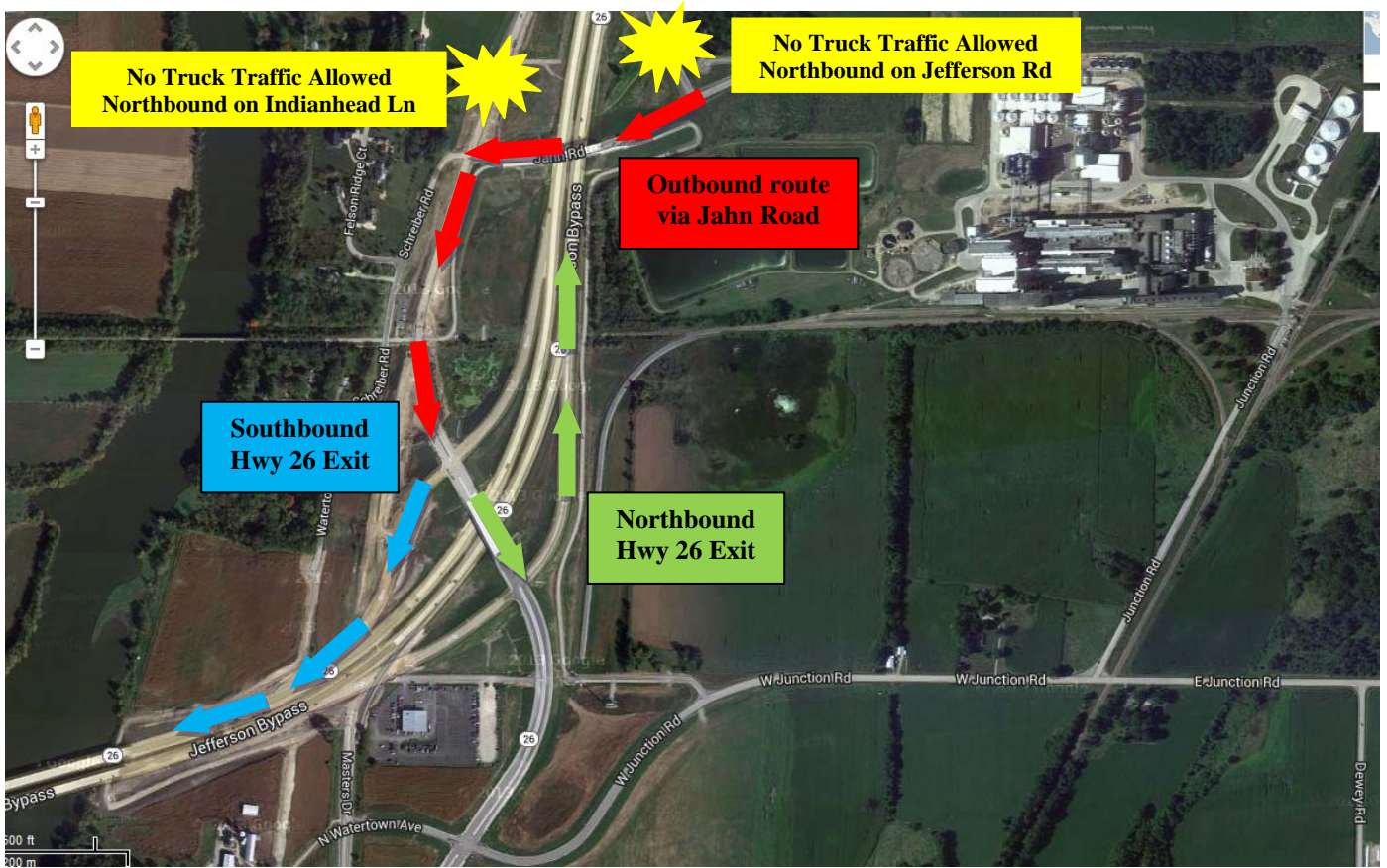
- i. Please obey the 12 mph speed limit.
  - j. After crossing the bridge over Highway 26, make a left hand turn onto Indianhead Drive and proceed to the interchange (Figure C).
  - k. Right hand turns onto Indianhead Drive and Jefferson Road are prohibited by the Town of Aztalan.
4. Non Corn Trucks (Co-products, ethanol, chemical deliveries, etc) (Figure B)
- a. After entering off of Jahn Road and veering right, non-corn trucks should proceed easterly down the single lane south (right) of the overhead lines.
  - b. After turning the right hand corner and proceeding southerly toward the plant, three lanes are striped. The center lane is designated for non-corn traffic only.
  - c. The center lane will accommodate six full size trucks. Trucks will proceed southerly using the center lane and pass through the gates.
  - d. Trucks will then turn left or right into the plant to complete their deliveries/pickups.
  - e. The center lane is not intended for staging; however in the case that a high volume of traffic has filled the center lane to capacity, please stage in the single entrance lane south (right) of the overhead lines.
  - f. Driver is not to exit his truck once weighed in unless required for loading or unloading.
  - g. When exiting the facility, for westbound traffic turn right or for eastbound traffic turn left onto the new pavement using the easternmost lane (right for outbound traffic). After proceeding up the hill, make a left hand turn and exit the facility using the northernmost lanes (right for outbound traffic).
  - h. Please obey the 12 mph speed limit.
  - i. After crossing the bridge over Highway 26, make a left hand turn onto Indianhead Drive and proceed to the interchange (Figure C).
  - j. Right hand turns onto Indianhead Drive and Jefferson Road are prohibited by the Town of Aztalan.
5. After Hours Entry into Plant
- a. Until further notice, after hours entry into the plant should continue to use Junction Road.
  - b. Additional instructions for gate access using the new staging entrance will be provided when available.



**Figure A – New Entrance into Plant for Truck Traffic**



**Figure B – Truck Traffic Patterns Through New Staging Area**



**Figure C –New Exit from Plant for Truck Traffic**