

# ARDMORE REFINERY

The Valero Ardmore Refinery has gone through numerous upgrades since its purchase by Valero in 2001. The refinery has been continuously modernized over the years with the objective of processing light sweet to heavier, sour crudes while maintaining a high product yield establishing the refinery as a leader in the production of clean-burning fuels, especially in the Oklahoma region.

## FAST FACTS



**285**  
employees



Originally  
constructed  
in **1913**



**\$4.2 million** generated in  
annual property taxes and fees



Access to **three major pipelines**  
that transport crude oil from  
local and international sources



**\$4.3 million** charitable giving  
over the last five years



Located on  
**722 acres**  
outside  
Ardmore,  
Oklahoma



Refined  
products  
transported  
by **pipelines,**  
**rail cars and**  
**trucks**



**\$685,000**  
given to  
United Way  
in  
2019



**4,200+**  
employee  
volunteer  
hours  
in 2019



**90,000**  
barrels per day (bpd)  
throughput capacity



**2.4 million**  
barrels of hydrocarbon  
storage

## THE ARDMORE REFINERY

Produces a wide range of  
petroleum products including  
**gasoline, kerosene, jet fuel,**  
**sulfur, diesel, liquefied**  
**petroleum gas (LPG),**  
**propylene, butane and**  
**asphalt**

In total, produces  
**approximately 2 million**  
**gallons of gasoline and 1.5**  
**million gallons of distillates**  
per day

Products are marketed  
along the **Magellan Pipeline**  
**System** throughout Oklahoma,  
Missouri, Kansas, Colorado,  
Arkansas and Texas

**Sara Donaho Jones**  
*Community Relations Advisor*

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## ENVIRONMENTAL



We are committed stewards of the **environment**.

Since 2001, Valero has invested **more than \$400 million** on environmental projects to **reduce emissions and improve the environment**:

- New **high-efficiency, low-emission** steam boiler
- Combustion gas scrubbing unit that **lowers particulate air emissions**
- Flare gas recovery unit
- Diesel hydrotreating unit to **produce ultra-low sulfur diesel**
- New gasoline desulfurization unit to **produce Tier III compliant gasoline**

## HEALTH & SAFETY



**Safety** is our foundation for success.

**OSHA Voluntary Protection Program (VPP) Star site** since 2004, the highest plant-safety recognition

**More than six years without any OSHA recordable safety incidents**

**Numerous safety awards and recognition** from OSHA, National Safety Council, Oklahoma Safety Council and American Fuel & Petrochemical Manufacturers (AFPM)

Two-time recipient of the **Valero Chairman's Safety Award**

## COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work through volunteerism, charitable giving and the economic support of being a **good employer**.

More than **4,200 employee volunteer hours** in 2019

Hosted the 6th annual Valero United Way BBQ Showdown in 2019, which **raised \$180,700** for United Way of South Central Oklahoma

The Ardmore refinery **supports numerous community initiatives** such as Ardmore Main Street's Depot Park revitalization

## ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer** and **corporate citizen**.



**15** petroleum refineries

**3.1 million** barrels per day throughput capacity



**14** ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



**275 million gallons** per year in renewable diesel

**World's 2nd Largest** Renewable Diesel producer



One of 50 most **community-minded** companies in the U.S.