

# BILL GREEHEY REFINERIES

The Bill Greehey Refineries complex in Corpus Christi, Texas, is two plants. Valero commissioned the grass-roots Corpus Christi refinery in 1983, now referred to as the West plant. This facility is considered one of the most complex refineries in the world. The East plant was acquired in 2001.

## FAST FACTS



**760+**  
employees

Focus on  
**diversity,**  
**inclusion**  
and **talent**  
**development**



Located on **523** acres  
along the Corpus Christi  
Ship Channel



Both refineries  
recognized as  
**OSHA Voluntary**  
**Protection Program**  
(VPP) Star Sites



**370,000** barrels  
per day (bpd)  
throughput capacity



**\$25.9 million** generated in  
local property taxes in 2019



**\$2.2 million** donated  
to local charities  
in 2019



**\$860,000**  
provided to  
United  
Way of the  
Coastal Bend  
in 2019



**5,100+**  
employee  
volunteer  
hours  
in 2019



**Bill Greehey Refineries**  
are two refineries  
connected by pipelines

## THE BILL GREEHEY REFINERIES

Produce

**Ultra-low-sulfur diesel,**  
**gasoline, jet fuel,**  
**petrochemicals, propane,**  
**butane and light naphtha,**  
**asphalt and petroleum coke**

Approximately **70%** of  
the refinery's production  
represented by **light products**

Complex includes an **eight-**  
**bay truck rack** for servicing  
local markets, and **access to a**  
**pipeline distribution network**

**Darcy Schroeder**  
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## ENVIRONMENTAL



We are committed stewards of the **environment**.

Invested millions of dollars in **emission control technology**

over the past decade

**Flare Gas Recovery Units** have been installed at both plants: East Plant (2015) and West Plant (2011)

This process **recovers waste gas** that would normally be flared and instead is used as fuel gas elsewhere

## HEALTH & SAFETY



**Safety** is our foundation for success.

**Meritorious Safety Performance Award**

from American Fuel & Petrochemical Manufacturers for 2016, achieving an employee Total Recordable Incidence Rate (TRIR) of **0.5 incidents per 200,000 working hours** for the combined plants

Both East and West Plants have been **OSHA VPP Star Sites** since 2005 and earned numerous Super Star and Star of Excellence awards

## COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work through volunteerism, charitable giving and the economic support of being a **good employer**.

**\$1.2 million** raised for the **Corpus Christi Police Athletic League** through Valero's annual Dove Hunt and Skeet Shoot

Largest contributor to the **United Way of the Coastal Bend**  
Distributed **\$800,000 - divided among 35 local charities** - through funds raised at the Valero Benefit for Children

Meets monthly with members of the **Corpus Christi Community Advisory Council**, which is comprised of residents living near the industrial corridor

## ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer** and **corporate citizen**.



**15**  
petroleum refineries



**14** ethanol plants in the U.S.

**3.1 million** barrels per day throughput capacity

Combined production capacity of **1.73 billion gallons** per year



**275 million gallons** per year in renewable diesel

**World's 2nd Largest** Renewable Diesel producer



One of 50 most **community-minded** companies in the U.S.