

VALERO RENEWABLES - BLUFFTON

Valero's Bluffton ethanol plant is located on 422 acres in Bluffton, Indiana, about 30 miles south of Fort Wayne.

PLANT FACTS



~65 employees



Corn comes from
within 50 miles



47 million bushels of corn
processed per year



Purchasing more than **38% of the corn grown** in the Bluffton area from local farmers each year



135 million gallons per year
ethanol production capacity



355,000 tons per year
dried distillers grains
production

FLEET FACTS



12 ethanol plants
process more than



500 million bushels of corn
each year

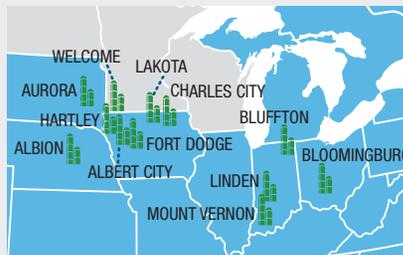


into **1.6 billion gallons**
of ethanol



and **4.2 million tons of**
dried distillers grains.

Valero Renewables Ethanol Plants



THE BLUFFTON PLANT PRODUCES

The entire kernel of corn is turned into value-added products that we use every day.

The plant produces an environmentally friendly, high-octane **renewable fuel** that is blended with gasoline

Dried distillers grains with solubles (DDGS) and modified (or wet) distillers grains with solubles (MDGS), sold as high-value livestock feed for beef and dairy cattle, swine and poultry

Fuel- and feed-grade corn oil, for renewable diesel or biodiesel production, and livestock feed

Valero Renewables - Bluffton

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VALERO

Valero is the largest global independent refiner, and a leading ethanol and renewable diesel producer and corporate citizen.



15

petroleum refineries

3.2 million barrels per day throughput capacity



12

ethanol plants in the U.S.

Combined production capacity of 1.6 billion gallons per year



700 million gallons per year in renewable diesel

Expanding to 1.2 billion gallons per year by late 2022



Headquartered in San Antonio, Texas



~10,000 global employees

PLANT HIGHLIGHTS



AWARDS & HONORS

Quarterly **Valero STAR Metric awards** for achieving no incidents in five key areas of **process safety, reliability, environmental, rail safety, and policy and procedure compliance.**

DID YOU KNOW?

Feeding Tomorrow's Future Today backpack program is an agency that Bluffton employees support.

From filling backpacks to hosting food drives, team Bluffton has collected **over 2,200 pounds of food** to date.

COMMUNITY

More than **\$156,000** contributed to the local United Way through employee pledges, additional donations and company matches since 2020

\$75,000 from the Valero Texas Open and Benefit for Children to local charities nominated by employees over the last three years

Nearly **800 hours volunteered** by Bluffton plant employees supporting local nonprofits from 2019-2021

CONTACTS



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