

VALERO RENEWABLES - BLUFFTON

Valero's Bluffton ethanol plant is located on 422 acres in Bluffton, Indiana, about 30 miles south of Fort Wayne. Valero acquired the plant from Green Plains Inc. in November 2018.

PLANT FACTS

September 2008

Original startup



65+ full-time
employees



Corn comes **directly from local farmers**



40 million bushels of corn
processed per year



115 million gallons per year
ethanol production capacity



302,000 tons per year
dried distillers grains
production

FLEET FACTS



14 ethanol plants
process more than



600 million bushels of corn
each year

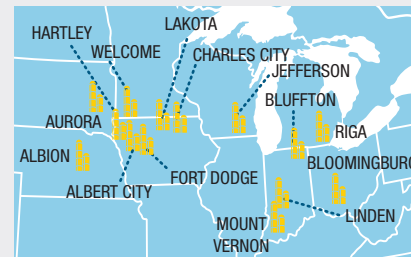


into **1.73 billion gallons**
of ethanol



and **4.6 million tons of**
dried distillers grains.

Valero Renewables Ethanol Plants



THE BLUFFTON PLANT PRODUCES

Ethanol, an environmentally friendly, high-octane renewable fuel that is blended with gasoline

Dried distillers grains with solubles (DDGS) and modified (or wet) distillers grains with solubles (MDGS), sold as high-value livestock feed for beef and dairy cattle, swine and poultry

Fuel- and feed-grade corn oil, for renewable diesel or biodiesel production, and livestock feed

The entire kernel of corn is processed.

Valero Renewables - Bluffton

P.O. Box 297
1441 S. Adams St.
Bluffton, IN 46714
260.846.0011
valero.com

VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer and corporate citizen**.



15

petroleum refineries

3.2 million

barrels per day throughput capacity



14 ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



275 million gallons per year in renewable diesel

Planned expansion to **675 million gallons** per year by late 2021



One of the 50 most **community-minded** companies in the U.S., selected by Points of Light

PLANT HIGHLIGHTS



AWARDS & HONORS

Quarterly **Valero STAR Metric awards** for achieving no incidents in five key areas of **process safety, reliability, environmental, rail safety, and policy and procedure compliance**.

DID YOU KNOW?

At the time of the Bluffton plant's purchase by Valero in 2018, the facility purchased its corn through an outside facility – but has since moved to **buy its corn directly from farmers**, putting in place a new corn procurement operation, and the plant began multiple capital projects.

COMMUNITY

~\$52,000 in employee pledges, additional donations and company match to the local United Way for 2020, in the plant's first-ever campaign, placing fourth among Valero's ethanol plants in **highest percentage to goal**, at 127%

\$35,000 from the Valero Texas Open and Benefit for Children to local charities nominated by employees in 2019

Active volunteerism, with employees and families annually taking part in a number of community events, such as with Feeding Tomorrow's Youth/ Backpack program and Wells County community gardens, and are engaged with the Mobile Food Pantry, Ivy Tech and Work One Job Fairs

CONTACTS



Justin Moen
Plant Manager

To Sell Corn

Brian Leydens
Manager–Grains Procurement
260.353.1238

Morgan O'Reilly
Commodities Assistant
260.353.1206

To Purchase Distillers Grains

Adam Zelt
Distillers Grain Sales Rep
(Truck Sales)
260.353.1203

Steven Schaeper
Manager–Regional
Merchandising (Rail Sales)
210.345.3362