

VALERO RENEWABLES - CHARLES CITY

Valero's Charles City ethanol plant is located on 225 acres near Charles City, Iowa, about 35 miles east of Mason City and 170 miles south of Minneapolis.

PLANT FACTS



~65 employees



Corn comes from
within 50 miles



49 million bushels of corn
processed per year



Purchasing more than **32% of the corn grown** in the Charles City area from local farmers each year



140 million gallons per year
ethanol production capacity



368,000 tons per year
dried distillers grains
production

FLEET FACTS



12 ethanol plants
process more than



500 million bushels of corn
each year



into **1.6 billion gallons**
of ethanol



and **4.2 million tons of**
dried distillers grains.

Valero Renewables Ethanol Plants



THE CHARLES CITY PLANT PRODUCES

The entire kernel of corn is turned into value-added products that we use every day.

The plant produces an environmentally friendly, high-octane **renewable fuel** that is blended with gasoline

Dried distillers grains with solubles (DDGS) and modified (or wet) distillers grains with solubles (MDGS), sold as high-value livestock feed for beef and dairy cattle, swine and poultry

Fuel- and feed-grade corn oil, for renewable diesel or biodiesel production, and livestock feed

Valero Renewables -
Charles City

1787 Quarry Road
Charles City, IA 50516
641.715.3000

valero.com

VALERO

Valero is the largest global independent refiner, and a leading ethanol and renewable diesel producer and corporate citizen.



15

petroleum refineries
3.2 million barrels per day throughput capacity



12

ethanol plants in the U.S. Combined production capacity of **1.6 billion gallons** per year



1.2 billion gallons of renewable diesel

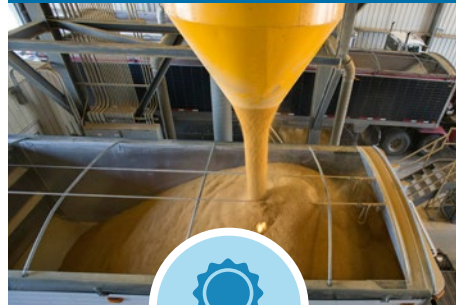


~10,000 global employees



Headquartered in San Antonio, Texas

PLANT HIGHLIGHTS



AWARDS & HONORS

Honorable Mention for **Chairman's Renewables Plant Excellence Award** across several measures from safety, reliability, environmental performance, production and community support

Recipient of quarterly **Valero STAR Metric** awards for achieving no incidents in five key areas of **process safety, reliability, environmental, rail safety and policy and procedure compliance**

United Way North Central Iowa's 'Milestone Award' recipient for companies who reached \$30,000 or more in total contributions



COMMUNITY

More than **\$530,000** contributed to the local United Way through employee pledges, additional donations and company matches since 2013

Provided **\$313,000** from the Valero Texas Open and Benefit for Children to local children's charities since 2013

More than **14,000 hours** volunteered by Charles City plant employees supporting local nonprofits since 2013

CONTACTS



Chad Buffington
Plant Manager

To Sell Corn

Jason Erdahl
Manager-Grains Procurement
641.715.3019

Maddison Nauman
Grains Procurement Rep
641.715.3020

To Purchase Distillers Grains

Angela Nelson
Distillers Grain Sales Rep
(Local Truck Sales)
641.715.3058

Matt Prarat
Regional Manager-
Ag Products
210.345.6404