



HOUSTON REFINERY

The Valero Houston Refinery began operations in 1944 and has gone through numerous modifications and expansions. The refinery is located on the Houston Ship Channel, with deep-water access for feedstocks and refined products.

FAST FACTS



350
employees



**OSHA Voluntary
Protection Program (VPP)**
Star Site



250,000 barrels
per day (bpd)
throughput capacity



92%
reduction
in emissions



More than **\$14.8 million**
generated in local property
taxes in 2019



More than \$5 million
donated to local charities
since 2012



\$674,103 pledged to
United Way of Greater
Houston in 2019



15,315
employee volunteer hours
in the last 5 years

More than **\$700 million** invested in
environmental and reliability projects

THE HOUSTON REFINERY

Produces
**gasoline, kerosene,
jet fuel, ultra-low-sulfur
diesel, liquefied petroleum
gases (LPGs), propylene,
no. 6 fuel oil and sulfur**

**Valero Community
Information Line**
(713) 921-6700

Michael Walter
*Community Relations &
Public Affairs Supervisor*

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Houston, TX 77012
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ENVIRONMENTAL



We are committed stewards of the **environment**.

Since Valero acquired the Houston refinery in 1997, we have reduced our criteria emissions by **92%**

We have reduced our flaring emissions by **97%**

Our refinery has invested **more than \$700 million** in environmental and reliability improvement projects

HEALTH & SAFETY



Safety is our foundation for success.

Valero Houston refinery employees have worked **7 years without a lost time injury**

Valero Houston refinery is an **OSHA Voluntary Protection Program (VPP) Star Site**, the highest recognition for safety workplace programs

Honored by the **Houston Area Safety Council** for outstanding performance in promoting and improving contractor safety

COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work, through volunteerism, charitable giving and the economic support of being a good employer.

Refinery employees distribute hundreds of backpacks filled with school supplies at its annual **Back to School Bash**

Donated **\$750,000** to Houston area children's charities through the Valero Benefit for Children

United Way Day of Caring at Community Family Centers, renovating a garden for the Los Niños Montessori school

ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer** and **corporate citizen**.



15 petroleum refineries

3.1 million barrels per day throughput capacity



14 ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



275 million gallons per year in renewable diesel

World's 2nd Largest Renewable Diesel producer



Ranked one of the **50 most community-minded companies** in the U.S. since 2013