SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of the substance Lt. Cycle Oil Identification number 649-435-00-3

Registration number 01-2119489734-23-0000

Synonyms None. SDS number 2007

Issue date 29-July-2011

Version number 05

Revision date 27-June-2013 Supersedes date 27-June-2012

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified usesDistribution of a substance. Formulation & (re) packaging of substances and mixtures.

Manufacture of substance. Use as a Fuel. Use as an intermediate.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name

Address

1 Westferry Circus
Canary Wharf
London E14 4HA

.0110011 E

Telephone 01/210 345 4593 (General information; US)

e-mail CorpHSE@valero.com
Contact person Industrial Hygienist

1.4. Emergency telephone 0044/(0)18 65 407333

number

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended

Classification R10, Carc. Cat. 2;R45, Xn;R20-65-48/21, Xi;R38, N;R50/53

The full text for all R-phrases is displayed in section 16.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids Category 3 H226 - Flammable liquid and

vapour.

Health hazards

Acute toxicity, inhalation

Category 4

H332 - Harmful if inhaled.

Skin corrosion/irritation

Category 2

H315 - Causes skin irritation.

Carcinogenicity

Category 1B

H350 - May cause cancer.

Specific target organ toxicity - repeated exposure Category 2 (blood, thymus, liver) H373 - May cause damage to organs (blood, thymus, liver)

organs (blood, thymus, liver) through prolonged or repeated

exposure.

Aspiration hazard Category 1 H304 - May be fatal if swallowed

and enters airways.

Environmental hazards

Hazardous to the aguatic environment, Category 1 H410 - Very toxic to aquatic life

long-term aquatic hazard with long lasting effects.

Hazard summary

Physical hazards

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Flammable

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Health hazards May cause cancer. Also harmful by inhalation. Irritating to skin. Also harmful: danger of serious

damage to health by prolonged exposure in contact with skin. Also harmful: may cause lung

damage if swallowed.

Environmental hazards

Specific hazards

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Prolonged or repeated contact with skin may cause redness, itching, irritation, eczema/chapping and oil acne. Prolonged and repeated contact with the product may cause skin cancer. Components of the product may be absorbed into the body through the skin. Droplets of the

product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia. Material will float and can be re-ignited on surface of water.

Main symptoms Irritation of eyes and mucous membranes. Skin irritation. Dermatitis. Ingestion may cause

irritation and malaise.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Distillates (petroleum), light catalyst cracked

Identification number 649-435-00-3

Hazard pictograms



Signal word Danger

Hazard statements H226 - Flammable liquid and vapour.

H304 - May be fatal if swallowed and enters airways.

H315 - Causes skin irritation. H332 - Harmful if inhaled. H350 - May cause cancer.

H373 - May cause damage to organs (blood, thymus, liver) through prolonged or repeated

exposure.

H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention P201 - Obtain special instructions before use.

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P260 - Do not breathe mist/vapours/spray.

Response P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.

P331 - Do NOT induce vomiting.

Storage P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal P501 - Dispose of contents/container in accordance with local/regional/national/international

regulations.

Supplemental label information

Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

Static accumulator - Static accumulating flammable materials can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite material and vapor may cause flash fire (or explosion)

cause flash fire (or explosion).

SECTION 3: Composition/information on ingredients

3.1. Substances

General information

Chemical name % CAS-No. / EC No. REACH Registration No. INDEX No. Notes

Distillates (petroleum), light catalyst

100

01-2119489734-23-0000 649-435-00-3

cracked

265-060-4

Classification:

DSD: R10, Carc. Cat. 2;R45, Xn;R20-65-48/21, Xi;R38, N;R50/53

64741-59-9

CLP: Flam. Liq. 3;H226, Asp. Tox. 1;H304, Skin Irrit. 2;H315, Acute Tox. 4;H332, Carc. 1B;H350,

STOT RE 2;H373, Aquatic Chronic 1;H410

DSD: Directive 67/548/EEC. CLP: Regulation No. 1272/2008.

Composition comments

The product is a UVCB substance. The full text for all R- and H-phrases is displayed in section 16. All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

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SECTION 4: First aid measures

General information

If exposed or concerned: get medical attention/advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use.

4.1. Description of first aid measures

Inhalation

Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get

medical attention.

Skin contact

Remove contaminated clothing and shoes. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes. If high pressure injection under the skin occurs, always seek medical attention.

Eye contact Ingestion

Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.

Rinse mouth thoroughly. Do not induce vomiting without advice from poison control centre. Do not give mouth-to-mouth resuscitation. Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed

Skin irritation. Defatting of the skin. Rash. May cause eye irritation on direct contact. Aspiration may cause pulmonary oedema and pneumonitis. In high concentrations, vapours are narcotic and may cause headache, fatigue, dizziness and nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

The product is flammable, and heating may generate vapours which may form explosive vapour/air mixtures. Containers may explode when heated.

5.1. Extinguishing media

Suitable extinguishing

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Vapor may cause flash fire. Vapors can flow along surfaces to distant ignition source and flash back. Sensitive to static discharge.

5.3. Advice for firefighters

Special protective equipment for firefighters

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Special fire fighting procedures

Withdraw immediately in case of rising sound from venting safety devices or any discolouration of tanks due to fire. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Move containers from fire area if you can do it without risk. In the event of fire, cool tanks with water spray. Cool containers exposed to flames with water until well after the fire is out. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Vapours may form explosive air mixtures even at room temperature. Prevent buildup of vapours or gasses to explosive concentrations. Some of these materials, if spilled, may evaporate leaving a flammable residue. Water runoff can cause environmental damage.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 for personal protective equipment. Local authorities should be advised if significant spillages cannot be contained.

For emergency responders

Keep unnecessary personnel away. Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. If facility or operation has an "oil or hazardous substance contingency plan", activate its procedures. Stay upwind and away from spill. Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not enter or stay in area unless monitoring indicates that it is safe to do so. Isolate hazard area and restrict entry to emergency crew. Extremely flammable. Review Fire and Explosion Hazard Data before proceeding with clean up. Keep all sources of ignition (flames, smoking, flares, etc.) and hot surfaces away from release. Contain spill in smallest possible area. Recover as much product as possible (e.g., by vacuuming). Stop leak if it can be done without risk. Use water spray to disperse vapors. Spilled material may be absorbed by an appropriate absorbent, and then handled in accordance with environmental regulations. Prevent spilled material from entering sewers, storm drains, other unauthorized treatment or drainage systems and natural waterways. Contact fire authorities and appropriate federal, state and local agencies.

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6.3. Methods and material for containment and cleaning up

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Use non-sparking tools and explosion-proof equipment. Stop leak if you can do so without risk. This material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water. Dike the spilled material, where this is possible. Prevent entry into waterways, sewers, basements or confined areas.

Small Spills: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. This material and its container must be disposed of as hazardous waste.

Large Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent product from entering drains. Do not allow material to contaminate ground water system. Should not be released into the environment.

6.4. Reference to other sections

Not available.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Before entering storage tanks and commencing any operation in a confined area check the atmosphere for oxygen content and flammability. Access to work area should be restricted to people handling the product only. Aerosol producing work should be handled in closed systems, if possible. Avoid contact with eyes, skin, and clothing. Avoid inhalation of vapours. Wear appropriate personal protective equipment. The product is extremely flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures. Ground container and transfer equipment to eliminate static electric sparks. Vapours are heavier than air and may travel along the floor and in the bottom of containers. Immediately change contaminated clothes. Do not eat, drink or smoke when using the product. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Flammable liquid storage. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. The pressure in sealed containers can increase under the influence of heat. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

Distribution of a substance. Formulation & (re) packaging of substances and mixtures. Manufacture of substance. Use as a Fuel. Use as an intermediate.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring

procedures

Follow standard monitoring procedures.

Derived no-effect level (DNEL)

| Components | Туре | Route | Value | Form |
|--|---------|------------|------------------|--|
| Distillates (petroleum), light catalyst cracked (CAS 64741-59-9) | Workers | Dermal | 2,4 mg/kg/8h | Long term Systemic effects |
| | | Inhalation | 2230 mg/m³/15min | Aerosol, Acute Systemic effects |
| | | Inhalation | 30 mg/m³/8h | Aerosol, Long term Systemic effects |

Predicted no effect concentrations (PNECs)

Not available.

8.2. Exposure controls

Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. Keep working clothes separately. Launder contaminated clothing before reuse.

Eye/face protection
Skin protection

Wear safety glasses. If splash potential exists, wear full face shield or chemical goggles.

- Hand protection

Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Wear suitable

gloves tested to EN374.

- Other

Full body suit and boots are recommended when handling large volumes or in emergency situations. Flame retardant protective clothing is recommended.

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Respiratory protection Wear a NIOSH-approved (or equivalent) full-facepiece airline respirator in the positive pressure

mode with emergency escape provisions. In case of inadequate ventilation or risk of inhalation of vapours, use suitable respiratory equipment with gas filter (type A2). Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate

protection.

Thermal hazards When material is heated, wear gloves to protect against thermal burns.

Hygiene measures Consult supervisor for special handling instructions. Avoid contact with eyes. Avoid contact with

skin. Wash hands before breaks and immediately after handling the product. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

Environmental exposure

controls

Contain spills and prevent releases and observe national regulations on emissions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Colourless liquid.

Physical state Liquid. **Form** Liquid. Colour Colourless. Odour Petroleum. **Odour threshold** Not available. Not available. -20 °C (-4 °F) Melting point/freezing point

Initial boiling point and boiling

range

Flash point

150 - 411 °C (302 - 771,8 °F)

56,0 - 154,0 °C (132,8 - 309,2 °F) Pensky-Martens Closed Cup

Evaporation rate Not available. Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

Flammability limit - upper

(%)

Not available.

Vapour pressure 0,4 kPa (40°C) Vapour density Not available. $> 0.9 (15^{\circ}C)$ Relative density Solubility(ies) Insoluble.

Partition coefficient (n-octanol/water)

Not available.

<= 225 °C (<= 437 °F) **Auto-ignition temperature**

Not available. **Decomposition temperature**

Viscosity 1,1 - 4,5 mm²/s (40°C)

Explosive properties Not available. Oxidizing properties Not available.

9.2. Other information

0,82 - 0,99 g/cm3 Density **Explosive limit** Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Stable under normal temperature conditions and recommended use.

10.3. Possibility of hazardous

reactions

Hazardous polymerisation does not occur.

10.4. Conditions to avoid Heat, flames and sparks. Ignition sources. Contact with incompatible materials. Do not pressurize,

cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death.

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10.5. Incompatible materials

Strong acids. Strong oxidizers such as nitrates, chlorates, peroxides.

10.6. Hazardous

decomposition products

Carbon oxides. Hydrocarbons.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Ingestion Ingestion may cause irritation and malaise. Swallowing or vomiting of the liquid may result in

aspiration into the lungs.

Inhalation In high concentrations, vapours and spray mists are narcotic and may cause headache, fatigue,

dizziness and nausea.

Skin contact Causes skin irritation.

Direct contact with eyes may cause temporary irritation. Eye contact

Irritation of eyes and mucous membranes. Skin irritation. Dermatitis. Ingestion may cause Symptoms

irritation and malaise.

11.1. Information on toxicological effects

May be fatal if swallowed and enters airways. In high concentrations, vapours and spray mists are Acute toxicity

narcotic and may cause headache, fatigue, dizziness and nausea.

Test results Components

Distillates (petroleum), light catalyst cracked (CAS 64741-59-9)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat > 4,65 mg/l

Oral

LD50 Rat > 3200 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Based on available data, the classification criteria are not met.

Respiratory sensitisation Due to lack of data the classification is not possible.

Skin sensitisation Not classified.

Germ cell mutagenicity Test data conclusive but not sufficient for classification.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Distillates (petroleum), light catalyst cracked (CAS

3 Not classifiable as to carcinogenicity to humans.

64741-59-9)

Reproductive toxicity Test data conclusive but not sufficient for classification.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

May cause damage to organs through prolonged or repeated exposure: Blood. Thymus. Liver.

May be fatal if swallowed and enters airways. **Aspiration hazard**

Mixture versus substance

information

Not applicable.

Other information Symptoms may be delayed.

SECTION 12: Ecological information

12.1. Toxicity Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Global Warming Potential (GWP, 100 year): 1300.

Components Species **Test results** Distillates (petroleum), light catalyst cracked (CAS 64741-59-9) Aquatic Algae IC50 Algae 0,51 mg/l Crustacea EL50 Invertebrates (Invertebrates) 0,32 mg/l Fish LL50 Fish > 0.3 mg/l

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12.2. Persistence and

degradability

An evaluation of representative hydrocarbon structures indicates some structures meet the

persistent (P) or very persistent (vP) criteria.

12.3. Bioaccumulative potential

The product does not contain any substances expected to be bioaccumulating.

Partition coefficient

n-octanol/water (log Kow)

Bioconcentration factor (BCF) Not available. 12.4. Mobility in soil Not available.

12.5. Results of PBT

Not a PBT or vPvB substance or mixture.

and vPvB assessment

12.6. Other adverse effects Very toxic to aquatic life with long lasting effects.

Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

3

EU waste code 13 07 03*

The Waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Disposal methods/information Dispose in accordance with all applicable regulations. This material and its container must be

disposed of as hazardous waste. Do not discharge into drains, water courses or onto the ground.

SECTION 14: Transport information

ADR

14.1. UN number UN1202 14.2. UN proper shipping **GAS OIL**

name

14.3. Transport hazard

class(es)

Subsidiary class(es) Ш 14.4. Packing group 14.5. Environmental hazards Yes **Tunnel restriction code** D/F Labels required

14.6. Special precautions

for user

Read safety instructions, SDS and emergency procedures before handling.

RID

UN1202 14.1. UN number 14.2. UN proper shipping **GAS OIL**

name

3 14.3. Transport hazard

class(es)

Subsidiary class(es) Ш 14.4. Packing group 14.5. Environmental hazards Yes 3 Labels required

14.6. Special precautions

Read safety instructions, SDS and emergency procedures before handling.

for user

ADN

UN1202 14.1. UN number Gas Oil 14.2. UN proper shipping

name

14.3. Transport hazard

class(es)

3

Subsidiary class(es) 14.4. Packing group Ш 14.5. Environmental hazards Yes 3 Labels required

14.6. Special precautions

Read safety instructions, SDS and emergency procedures before handling.

for user

IATA

UN1202 14.1. UN number

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Gas oil 14.2. UN proper shipping

name

3 14.3. Transport hazard

class(es)

Subsidiary class(es) Ш 14.4. Packing group 14.5. Environmental hazards Yes Labels required 3 3L **ERG Code**

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling.

for user

IMDG

UN1202 14.1. UN number 14.2. UN proper shipping **GAS OIL**

name

14.3. Transport hazard 3

class(es)

Subsidiary class(es) 14.4. Packing group Ш 14.5. Environmental hazards Yes Marine pollutant Labels required 3

14.6. Special precautions

for user

EmS

Read safety instructions, SDS and emergency procedures before handling.

Not applicable. However, this product is a liquid and if transported in bulk covered under MARPOL 73/78, Annex I.

F-E, S-E

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC

Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I

Not listed.

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended Not listed

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry

Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended Not listed

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended Distillates (petroleum), light catalyst cracked (CAS 64741-59-9)

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work

Not regulated.

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Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding

Distillates (petroleum), light catalyst cracked (CAS 64741-59-9)

Other EU regulations

Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances

Not regulated.

Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Distillates (petroleum), light catalyst cracked (CAS 64741-59-9)

Directive 94/33/EC on the protection of young people at work

Distillates (petroleum), light catalyst cracked (CAS 64741-59-9)

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP

Regulation) as amended and respective national laws implementing EC directives. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. 96/82/EC (Seveso II) Directive; Part 2 (Classified Substances) - Flammable 96/82/EC (Seveso II) Directive; Part 2

(Classified Substances) - Dangerous for the Environment (i)

National regulations Young people under 18 years old are not allow to work with this product according to the EU

Directive 94/33/EC on the protection of young people at work.

15.2. Chemical safety

assessment

For this substance a chemical safety assessment has been carried out.

SECTION 16: Other information

List of abbreviations UVCB: Substances of Unknown or Variable composition, Complex reaction products or Biological

materials.

DSD: Directive 67/548/EEC. CLP: Regulation No. 1272/2008. DNEL: Derived No-Effect Level.

PNEC: Predicted No-Effect Concentration. PBT: Persistent, bioaccumulative and toxic. vPvB: Very Persistent and very Bioaccumulative.

eSDS: extended Safety Data Sheet. STP: Sewage Treatment Plant.

References

IUCLID

Chemical safety report. IARC Monographs. Overall Evaluation of Carcinogenicity

Information on evaluation method leading to the classification of mixture

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any statements or R-phrases and H-statements under Sections 2 to 15 R10 Flammable.

R20 Also harmful by inhalation.

R38 Irritating to skin. R45 May cause cancer.

R48/21 Also harmful: danger of serious damage to health by prolonged exposure in contact with

skin.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

R65 Also harmful: may cause lung damage if swallowed.

H226 Flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation. H332 Harmful if inhaled. H350 May cause cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H410 Very toxic to aquatic life with long lasting effects.

This SDS contains revisions in the following section(s):

This safety data sheet contains revisions in the following section(s): 1, 2, 3, 4, 5, 6, 7, 8, 9, 11, 12,

14, 15, 16

Training information

Follow training instructions when handling this material.

Disclaimer

This material Safety Data Sheet (SDS) was prepared in accordance with EC No 1272/2008 by Valero Energy Ltd. Valero Energy Ltd. does not assume any liability arising out of product use by others. The information, recommendations, and suggestions presented in this SDS are based upon test results and data believed to be reliable. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or

clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all the scientific and study information in the formation.

complete, since it is not practicable to provide all the scientific and study information in the format of this document, plus additional information may be necessary under exceptional conditions of

use, or because of applicable laws or government regulations.

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Annex to the extended Safety Data Sheet (eSDS)

1 - Exposure Scenario Worker

1. Distribution of substance

List of use descriptors

SU3: Industrial uses Sector(s) of Use

Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

ERC5: Industrial use resulting in inclusion into or onto a matrix

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

ERC6b: Industrial use of reactive processing aids

ERC6c: Industrial use of monomers for manufacture of thermoplastics

ERC6d: Industrial use of process regulators for polymerisation processes in production of resins,

rubbers, polymers

ERC7: Industrial use of substances in closed systems

Specific Environmental Release Category: ESVOC SpERC 1.1b.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at dedicated facilities PROC15: Use as laboratory reagent

Further explanations

Bulk loading (including marine vessel/barge, rail/road car and IBC loading) of substance within Other Process or activity

closed or contained systems, including incidental exposures during its sampling, storage,

unloading, maintenance and associated laboratory activities.

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use of processing aids in processes and products, not becoming part of articles

Product characteristics

Concentration of the Covers percentage substance in the product up to 100 % (unless stated differently).

substance in a mixture Substance is complex UVCB. Predominantly hydrophobic.

Liquid With potential aerosol generation **Physical state**

Viscosity

1,6 mm²/s 40 °C Kinematic viscosity Not available. Dynamic viscosity

Amounts used

Fraction of EU tonnage 0.1

used in region:

Regional use tonnage 2.8 e5

(tons/year):

Fraction of Regional 0.002

tonnage used locally:

Annual site tonnage 5,6 e2

(tons/year):

2.8 e4

Maximum daily site tonnage (kg/day):

Frequency and duration of use

Not available. **Batch process**

Emission days (days/year): 20 **Continuous process**

Environment factors not influenced by risk management

Local freshwater dilution

10

factor:

Local marine water

dilution factor:

100

Other given operational conditions affecting environmental exposure

| | Emission days | | Emission fact | tors | | |
|------------------------------|---------------|-------|---------------|---------|---------|--|
| Туре | (days/year) | Air | Soil | Water | Remarks | |
| initial release prior to RMM | 20 | 0,001 | 0,00001 | 0,00001 | | |

Lt. Cycle Oil SDS EU 10 / 29

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air Treat air emission to provide a typical removal efficiency of (%): 90

Soil Not available.

Water Treat onsite wastewater (prior to receiving water discharge) to provide the required removal

efficiency of ≥ (%): 0. If discharging to domestic sewage treatment plant, provide the required

onsite wastewater removal efficiency of \geq (%): 0

Sediment

Remarks Risk from environmental exposure is driven by freshwater sediment. No wastewater treatment

required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or

reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Type Municipal STP

Discharge rate 2000 **Treatment effectiveness** 92,3

Sludge treatment

Not available.

technique

Measures to limit air

emissions

Not available.

Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment Remarks

removal (kg/d): 9,2e5

Total efficiency of removal

from wastewater after onsite and offsite

(domestic treatment plant)

RMMs (%)

Conditions and measures related to external treatment of waste for disposal

92,3

Fraction of used amount transferred to external waste treatment

Not available Suitable waste treatment Disposal methods Not available. Not available. **Treatment effectiveness**

External treatment and disposal of waste should comply with applicable local and/or national Remarks

regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover External recovery and recycling of waste should comply with applicable local and/or national

operations regulations.

Not available. Treatment effectiveness

Remarks Not available.

Additional good practice advice beyond the REACH CSA Additional information on the basis for the allocation of the indentified OCs and RMMs is

contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure

Process categories beyond the

REACH CSA

Use in closed, continuous process with occasional controlled exposure

Use in closed batch process (synthesis or formulation)

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

non-dedicated facilities

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

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dedicated facilities Use as laboratory reagent

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently).

Lt. Cycle Oil SDS EU

Physical form of the

product

Liquid With potential aerosol generation

Vapour pressure

Liquid, vapour pressure <0.5 kPa at STP.

Process temperature

Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used

Not available.

Frequency and duration of use

| | Duration | Frequency of use | Remarks |
|---|----------|------------------|---|
| Covers daily exposures up to 8 hours (unless stated differently). | 8 | | Assumes a good basic standard of occupational hygiene is implemented. |

Human factors not influenced by risk management

Exposed skin areas

Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use Room size **Temperature** Ventilation rate Remarks

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Process sampling;

Sample via a closed loop or other system to avoid exposure.

General exposures (closed systems);

Handle substance within a predominantly closed system provided with extract ventilation.

Bulk product storage;

Store substance within a closed system.

Equipment cleaning and maintenance;

Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Technical conditions and measures to control dispersion from source towards the worker

Bulk closed loading and unloading:

Ensure material transfers are under containment or extract ventilation.

Equipment cleaning and maintenance;

Clear spills immediately.

Laboratory activities;

Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.

Organizational measures to prevent/limit releases, dispersion and exposure

General measures (carcinogens);

Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

General measures (skin irritants);

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately. provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations

Bulk closed loading and unloading; Wear suitable gloves tested to EN374.

Equipment cleaning and maintenance;

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

Lt. Cycle Oil SDS EU 12 / 29

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

| | Exposure level | RCR | Method | Remarks |
|--|--------------------|-------|--------|---------------------|
| General process exposures (no sampling) | 0,01 mg/m³ | 0 | ** | Inhalation Exposure |
| 1 07 | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | , , , | 0.140 | ** | All routes |
| General exposures (closed system) + With sample collection | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , | 0.590 | ** | All routes |
| General exposures (closed systems) | 0,1 mg/m³ | 0 | ** | Inhalation Exposure |
| (· · · · · ·) · · · · · · · · · · · · | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | , 00 | 0.020 | ** | All routes |
| Sample collection | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| , | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | , , , | 0.180 | ** | All routes |
| Laboratory activities | 0,05 mg/m³ | 0 | ** | Inhalation Exposure |
| • | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | | 0.010 | ** | All routes |
| Bulk transfers (closed systems) e.g bottom loading | 5 mg/m³ | 0.180 | ** | Inhalation Exposure |
| 5 | 6,86 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | 3 3 , | 0.750 | ** | All routes |
| Equipment cleaning and maintenance | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 13,71 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | . 5 5 | 0.590 | ** | All routes |
| Bulk Storage | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| J | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , 3 3 - 22, | 0.590 | ** | All routes |

^{** -} The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not enable the derivation of a DNEL for carcinogenic effects. Risk Management Measures are based on qualitative risk characterisation.

Lt. Cycle Oil SDS EU

2 - Exposure Scenario Worker

1. Formulation & (re)packing of substances and mixtures

List of use descriptors

SU3: Industrial uses Sector(s) of Use

SU10: Formulation [mixing] of preparations and/or re-packaging

Product categories [PC]: Not available.

Name of contributing environmental scenario and

ERC2: Formulation of preparations

corresponding ERC

Specific Environmental Release Category: ESVOC SpERC 2.2.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at dedicated facilities PROC15: Use as laboratory reagent

Further explanations

Formulation of the substance and its mixtures in batch or continuous operations within closed or Other Process or activity

contained systems, including incidental exposures during storage, materials transfers, mixing,

maintenance, sampling and associated laboratory activities

2.1. Contributing exposure scenario controlling environmental exposure for Formulation of preparations

Product characteristics

Concentration of the

substance in a mixture

Covers percentage substance in the product up to 100 % (unless stated differently).

Substance is complex UVCB. Predominantly hydrophobic.

Liquid With potential aerosol generation Physical state

Viscosity

1.6 mm²/s 40 °C Kinematic viscosity Not available. Dynamic viscosity

Amounts used

Fraction of EU tonnage

used in region:

0,1

Regional use tonnage

(tons/year):

2.4 e5

Fraction of Regional tonnage used locally:

0,125

Annual site tonnage

(tons/year):

3 e4

Maximum daily site

tonnage (kg/day):

1 e5

Frequency and duration of use

Batch process Not available.

Emission days (days/year): 300 **Continuous process**

Environment factors not influenced by risk management

Local freshwater dilution

factor:

10

Local marine water

100

dilution factor:

Other given operational conditions affecting environmental exposure

| | Emission days | | Emission fac | tors | | |
|------------------------------|---------------|------|--------------|----------|---------|--|
| Type | (days/year) | Air | Soil | Water | Remarks | |
| initial release prior to RMM | 300 | 0,01 | 0,0001 | 0,000083 | | |

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air Treat air emission to provide a typical removal efficiency of (%): 0

Lt. Cycle Oil SDS EU Soil Not available.

Water Treat onsite wastewater (prior to receiving water discharge) to provide the required removal

efficiency of ≥ (%): 96,5. If discharging to domestic sewage treatment plant, provide the required

onsite wastewater removal efficiency of ≥ (%): 54,1

Sediment Not available.

Remarks Risk from environmental exposure is driven by freshwater sediment. Onsite wastewater treatment

required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or

reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Municipal STP Type

Discharge rate 2000 **Treatment effectiveness** 92,3

Sludge treatment

Not available.

technique

Measures to limit air

emissions

Not available.

Remarks Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment

removal (kg/d): 1,0e5

Total efficiency of removal

from wastewater after onsite and offsite

(domestic treatment plant)

RMMs (%)

Conditions and measures related to external treatment of waste for disposal

96,5

Fraction of used amount transferred to external waste treatment

Suitable waste treatment Not available. Disposal methods Not available. Not available. Treatment effectiveness

External treatment and disposal of waste should comply with applicable local and/or national Remarks

regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover External recovery and recycling of waste should comply with applicable local and/or national

operations regulations. Not available. **Treatment effectiveness** Remarks Not available.

Additional good practice advice beyond the REACH CSA

Additional information on the basis for the allocation of the indentified OCs and RMMs is

contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure

Process categories beyond the

REACH CSA

Use in closed, continuous process with occasional controlled exposure

Use in closed batch process (synthesis or formulation)

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

non-dedicated facilities

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

dedicated facilities Use as laboratory reagent

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently).

Physical form of the

product

Liquid With potential aerosol generation

Liquid, vapour pressure <0,5 kPa at STP. Vapour pressure

Process temperature Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used

Not available.

Lt. Cycle Oil SDS EU 15/29

Duration Frequency of use Remarks Covers daily Assumes a good basic standard of exposures up to 8 occupational hygiene is implemented. hours (unless stated differently).

Human factors not influenced by risk management

Exposed skin areas

Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use Room size **Temperature** Ventilation rate Remarks

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Process sampling;

Sample via a closed loop or other system to avoid exposure.

General exposures (closed systems);

Handle substance within a predominantly closed system provided with extract ventilation.

Bulk product storage;

Store substance within a closed system.

Equipment cleaning and maintenance;

Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Technical conditions and measures to control dispersion from source towards the worker

Bulk transfers:

Ensure material transfers are under containment or extract ventilation.

Drum/batch transfers:

Ensure material transfers are under containment or extract ventilation.

Equipment cleaning and maintenance;

Clear spills immediately.

Laboratory activities:

Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.

Organizational measures to prevent/limit releases, dispersion and exposure

General measures (carcinogens);

Consider technical advances and process upgrades (including automation) for the elimination of releases, minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

General measures (skin irritants);

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur, wash off any skin contamination immediately, provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations

Equipment cleaning and maintenance; Wear suitable gloves tested to EN374.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Lt. Cycle Oil SDS EU

Health

| | Exposure level | RCR | Method | Remarks |
|---|--------------------|-------|--------|---------------------|
| General exposures (closed systems) | 0,01 mg/m³ | 0 | ** | Inhalation Exposure |
| | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | | 0.010 | ** | All routes |
| General exposures (closed system) + With sample collection | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| odinpie odliedion | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | 1,07 mg/kg bw/day | 0.590 | ** | All routes |
| General exposures (closed system) + Batch process + With sample collection | 0,1 mg/m³ | 0 | ** | Inhalation Exposure |
| | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | o,ooggaaj | 0.020 | ** | All routes |
| Sample collection | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | o,o igg o day | 0.180 | ** | All routes |
| Laboratory activities | 0,05 mg/m³ | 0 | ** | Inhalation Exposure |
| | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | -,gg, | 0.010 | ** | All routes |
| Bulk transfers (closed systems) e.g bottom loading | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 0,69 mg/kg bw/day | 0.290 | ** | Dermal Exposure |
| | -,gg, | 0.310 | ** | All routes |
| Drum/batch transfers | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 0,69 mg/kg bw/day | 0.290 | ** | Dermal Exposure |
| | 3 3 , | 0.310 | ** | All routes |
| Equipment cleaning and maintenance | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 13,71 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | | 0.590 | ** | All routes |
| Bulk product storage | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | | 0.590 | ** | All routes |

^{** -} The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not enable the derivation of a DNEL for carcinogenic effects. Risk Management Measures are based on qualitative risk characterisation.

Lt. Cycle Oil SDS EU

3 - Exposure Scenario Worker

1. Manufacture of substance

List of use descriptors

SU3: Industrial uses Sector(s) of Use

SU8: Manufacture of bulk, large scale chemicals (including petroleum products)

SU9: Manufacture of fine chemicals

Product categories [PC]: Not available.

Name of contributing environmental scenario and ERC1: Manufacture of substances

corresponding ERC

Specific Environmental Release Category: ESVOC SpERC 1.1.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at dedicated facilities PROC15: Use as laboratory reagent

Further explanations

Other Process or activity Manufacture of the substance or use as a process chemical or extraction agent within closed or

contained systems. Includes incidental exposures during recycling / recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine

vessel / barge, road / rail car and bulk container).

2.1. Contributing exposure scenario controlling environmental exposure for Manufacture of substances

Product characteristics

Concentration of the Covers percentage substance in the product up to 100 % (unless stated differently).

substance in a mixture Substance is complex UVCB. Predominantly hydrophobic.

Physical state Liquid With potential aerosol generation

Viscosity

1,6 mm²/s 40 °C Kinematic viscosity **Dynamic viscosity** Not available.

Amounts used

Fraction of EU tonnage 0,1

used in region:

Regional use tonnage 2,8 e5

(tons/year):

Fraction of Regional

tonnage used locally:

Annual site tonnage 2.8 e5

(tons/year):

Maximum daily site 9,3 e5

tonnage (kg/day):

Frequency and duration of use

Not available. **Batch process**

Continuous process Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution

factor:

10

Local marine water

100

dilution factor:

Other given operational conditions affecting environmental exposure

| | Emission days | | Emission fac | tors | | |
|------------------------------|---------------|------|--------------|--------|---------|--|
| Туре | (days/year) | Air | Soil | Water | Remarks | |
| initial release prior to RMM | 300 | 0,01 | 0,0001 | 0,0003 | | |

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Common practices vary across sites thus conservative process release estimates used.

Lt. Cycle Oil SDS EU 18 / 29

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air Treat air emission to provide a typical removal efficiency of (%): 90

Soil Not available.

Water Treat onsite wastewater (prior to receiving water discharge) to provide the required removal

efficiency of ≥ (%): 98,7. If discharging to domestic sewage treatment plant, provide the required

onsite wastewater removal efficiency of ≥ (%): 83,6

Sediment Not available.

Remarks Risk from environmental exposure is driven by freshwater sediment. Prevent discharge of

undissolved substance to or recover from onsite wastewater. Onsite wastewater treatment

required.

Organisational measures to prevent/limit release from site

Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or

reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Type Municipal STP

Discharge rate 10000 Treatment effectiveness 92,3

Sludge treatment

technique

Not available.

Measures to limit air

emissions

Not available.

Remarks Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment

removal (kg/d): 9,3e5

Total efficiency of removal

from wastewater after onsite and offsite

(domestic treatment plant)

RMMs (%)

Conditions and measures related to external treatment of waste for disposal

98,7

Fraction of used amount transferred to external waste treatment

Suitable waste treatment Not available.

Disposal methods Not available.

Treatment effectiveness Not available.

Remarks During manufacturing no waste of the substance is generated to treat.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover operations

During manufacturing no waste of the substance is generated to recover.

Treatment effectiveness Not available.

Remarks Not available.

Additional good practice advice beyond the REACH CSA

Additional information on the basis for the allocation of the indentified OCs and RMMs is

contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure

Process categories beyond the

Use in closed, continuous process with occasional controlled exposure Use in closed batch process (synthesis or formulation)

REACH CSA

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

non-dedicated facilities

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

dedicated facilities Use as laboratory reagent

Product characteristics

Concentration of the substance in a mixture

Covers percentage substance in the product up to 100 % (unless stated differently).

Physical form of the

product

Liquid With potential aerosol generation

Vapour pressure Liquid, vapour pressure <0,5 kPa at STP.

Process temperature Operation is carried out at elevated temperature (> 20°C above ambient temperature).

Lt. Cycle Oil SDS EU

Amounts used

Not available.

Frequency and duration of use

| | Duration | Frequency of use | Remarks |
|---|----------|------------------|---|
| Covers daily exposures up to 8 hours (unless stated differently). | 8 | | Assumes a good basic standard of occupational hygiene is implemented. |

Human factors not influenced by risk management

Wash off any skin contamination immediately. Provide basic employee training to prevent / **Exposed skin areas**

minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Ventilation rate Area of use Room size **Temperature** Remarks

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Process sampling;

Sample via a closed loop or other system to avoid exposure.

General exposures (closed systems);

Handle substance within a predominantly closed system provided with extract ventilation.

Bulk product storage;

Store substance within a closed system.

Equipment cleaning and maintenance;

Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Technical conditions and measures to control dispersion from source towards the worker

Bulk closed loading and unloading:

Ensure material transfers are under containment or extract ventilation.

Equipment cleaning and maintenance;

Clear spills immediately.

Laboratory activities;

Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.

Organizational measures to prevent/limit releases, dispersion and exposure

General measures (carcinogens):

Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

General measures (skin irritants);

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately, provide basic employee training

to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations

Bulk closed loading and unloading; Wear suitable gloves tested to EN374.

Equipment cleaning and maintenance;

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

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Health

| | Exposure level | RCR | Method | Remarks |
|--|--------------------|-------|--------|---------------------|
| General process exposures (no sampling) | 0,01 mg/m³ | 0 | ** | Inhalation Exposure |
| 37 | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | | 0.140 | ** | All routes |
| General exposures (closed system) + With sample collection | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , 0 0 | 0.590 | ** | All routes |
| General exposures (closed systems) | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | | 0.180 | ** | All routes |
| Sample collection | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | | 0.180 | ** | All routes |
| Laboratory activities | 0,05 mg/m³ | 0 | ** | Inhalation Exposure |
| | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | | 0.010 | ** | All routes |
| Bulk transfers (closed systems) e.g bottom loading | 5 mg/m³ | 0.180 | ** | Inhalation Exposure |
| | 6,86 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | -,gg | 0.750 | ** | All routes |
| Equipment cleaning and maintenance | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 13,71 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , 5 5 | 0.590 | ** | All routes |
| Bulk Storage | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| · · · · · J · | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , 5 5, | 0.590 | ** | All routes |
| | | | | |

^{** -} The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html). Scaled local assessments for EU refineries have been performed using site-specific data and are attached in PETRORISK file in IUCLID section 13 - "Site-Specific Production" worksheet.

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not enable the derivation of a DNEL for carcinogenic effects. Risk Management Measures are based on qualitative risk characterisation.

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4 - Exposure Scenario Worker

1. Use as a fuel

List of use descriptors

SU3: Industrial uses Sector(s) of Use

Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC

ERC7: Industrial use of substances in closed systems

Specific Environmental Release Category: ESVOC SpERC 7.12a.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at dedicated facilities

PROC16: Using material as fuel sources, limited exposure to unburned product to be expected

Further explanations

Covers the use as a fuel (or fuel additives and additive components) within closed or contained Other Process or activity

systems including incidental exposures during activities associated with its transfer, use,

equipment maintenance and handling of waste.

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use of substances in closed systems

Product characteristics

Covers percentage substance in the product up to 100 % (unless stated differently). Concentration of the

Substance is complex UVCB. Predominantly hydrophobic. substance in a mixture

Physical state Liquid With potential aerosol generation

0,1

2 e5

6.8 e5

Viscosity

1.6 mm²/s 40 °C Kinematic viscosity Not available. Dynamic viscosity

Amounts used

Fraction of EU tonnage

used in region:

Regional use tonnage 2 e5

(tons/year):

Fraction of Regional tonnage used locally:

Annual site tonnage

(tons/year):

Maximum daily site tonnage (kg/day):

Frequency and duration of use

Not available. **Batch process**

Continuous process Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution

10

factor:

Local marine water 100

dilution factor:

Other given operational conditions affecting environmental exposure

| | Emission days | | Emission fa | actors | |
|-----------------|---------------|-------|--------------------|---------|---------|
| Туре | (days/year) | Air | Soil | Water | Remarks |
| initial release | 300 | 0,005 | 0 | 0,00001 | |

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air Treat air emission to provide a typical removal efficiency of (%): 95

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Soil Not available.

Water Treat onsite wastewater (prior to receiving water discharge) to provide the required removal

efficiency of ≥ (%): 88,9. If discharging to domestic sewage treatment plant, provide the required

onsite wastewater removal efficiency of ≥ (%): 0

Sediment Not available.

Remarks Risk from environmental exposure is driven by freshwater sediment. If discharging to domestic

sewage treatment plant, no onsite wastewater treatment required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or

reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Municipal STP **Type**

Discharge rate 2000 92.3 **Treatment effectiveness**

Sludge treatment

technique

Not available.

Measures to limit air

emissions

Not available.

Remarks Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment

removal (kg/d): 9,2e5

Total efficiency of removal

from wastewater after onsite and offsite

(domestic treatment plant)

RMMs (%)

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment

Suitable waste treatment Not available. Disposal methods Not available. Treatment effectiveness Not available.

Remarks Combustion emissions limited by required exhaust emission controls. Combustion emissions

considered in regional exposure assessment.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover

operations

This substance is consumed during use and no waste of the substance is generated.

Treatment effectiveness Not available. Not available.

Additional good practice advice beyond the REACH CSA Additional information on the basis for the allocation of the indentified OCs and RMMs is

contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure

Process categories beyond the

REACH CSA

Use in closed, continuous process with occasional controlled exposure

Use in closed batch process (synthesis or formulation)

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

non-dedicated facilities

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

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dedicated facilities

Using material as fuel sources, limited exposure to unburned product to be expected

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently).

Physical form of the

product

Liquid With potential aerosol generation

Liquid, vapour pressure <0.5 kPa at STP. Vapour pressure

Process temperature Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used Not available

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| | Duration | Frequency of use | Remarks |
|------------------------------------|----------|------------------|---|
| Covers daily exposures up to 8 | 8 | | Assumes a good basic standard of occupational hygiene is implemented. |
| hours (unless stated differently). | | | |

Human factors not influenced by risk management

Exposed skin areas

Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use Room size Temperature Ventilation rate Remarks

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

Use as a fuel, (closed systems);

Handle substance within a closed system.

Bulk product storage;

Store substance within a closed system.

Equipment cleaning and maintenance;

Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Technical conditions and measures to control dispersion from source towards the worker Bulk transfers:

Ensure material transfers are under containment or extract ventilation.

Drum/batch transfers:

Ensure material transfers are under containment or extract ventilation.

Equipment cleaning and maintenance;

Clear spills immediately.

Organizational measures to prevent/limit releases, dispersion and exposure

General measures (carcinogens);

Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

General measures (skin irritants);

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately. provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations Equipment cleaning and maintenance;

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

| | Exposure level | RCR | Method | Remarks |
|----------------------|-------------------|-------|--------|---------------------|
| Bulk transfers | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 0,69 mg/kg bw/day | 0.290 | ** | Dermal Exposure |
| | | 0.310 | ** | All routes |
| Drum/batch transfers | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 0,69 mg/kg bw/day | 0.290 | ** | Dermal Exposure |

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| | | 0.310 | ** | All routes |
|--|--------------------|-------|----|---------------------|
| General exposures (closed systems) | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| ` , | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | | 0.590 | ** | All routes |
| Use as a fuel (closed system) | 5 mg/m³ | 0.180 | ** | Inhalation Exposure |
| | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | | 0.200 | ** | All routes |
| Use as a fuel additive diluent (closed system) | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | | 0.180 | ** | All routes |
| Equipment cleaning and maintenance | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 13,71 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | | 0.590 | ** | All routes |
| Vessel and container cleaning | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 13,71 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | | 0.590 | ** | All routes |
| Bulk product storage | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | | 0.590 | ** | All routes |

^{** -} The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not enable the derivation of a DNEL for carcinogenic effects. Risk Management Measures are based on qualitative risk characterisation.

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5 - Exposure Scenario Worker

1. Use as an intermediate

List of use descriptors

SU3: Industrial uses Sector(s) of Use

SU8: Manufacture of bulk, large scale chemicals (including petroleum products)

SU9: Manufacture of fine chemicals

Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

Specific Environmental Release Category: ESVOC SpERC 6.1a.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large

containers at dedicated facilities PROC15: Use as laboratory reagent

Further explanations

Other Process or activity Use of substance as an intermediate (not related to strictly controlled conditions) within closed or

contained systems. Includes incidental exposures during recycling / recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine

vessel / barge, road / rail car and bulk container).

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use resulting in manufacture of another substance (use of intermediates)

Product characteristics

Concentration of the Covers percentage substance in the product up to 100 % (unless stated differently).

Substance is complex UVCB. Predominantly hydrophobic. substance in a mixture

Physical state Liquid With potential aerosol generation

Viscosity

1,6 mm²/s 40 °C Kinematic viscosity **Dynamic viscosity** Not available.

Amounts used

Fraction of EU tonnage 0,1

used in region:

Regional use tonnage 5,1 e4

(tons/year):

Fraction of Regional

tonnage used locally:

Annual site tonnage

1.5 e4

(tons/year):

Maximum daily site

tonnage (kg/day):

5 e4

Frequency and duration of use

Not available. **Batch process**

Continuous process Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution

factor:

10

Local marine water

100

dilution factor:

Other given operational conditions affecting environmental exposure

| Emission days | | | Emission fa | ctors | | |
|------------------------------|-------------|-------|-------------|---------|---------|--|
| Type | (days/year) | Air | Soil | Water | Remarks | |
| initial release prior to RMM | 300 | 0,001 | 0,001 | 0,00017 | | |

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

Common practices vary across sites thus conservative process release estimates used.

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Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air Treat air emission to provide a typical removal efficiency of (%): 80

Soil Not available.

Water Treat onsite wastewater (prior to receiving water discharge) to provide the required removal

efficiency of ≥ (%): 95,3. If discharging to domestic sewage treatment plant, provide the required

onsite wastewater removal efficiency of ≥ (%): 38,8

Sediment Not available.

Remarks Risk from environmental exposure is driven by freshwater sediment. Prevent discharge of

undissolved substance to or recover from onsite wastewater. Onsite wastewater treatment

required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or

reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Municipal STP Type

2000 Discharge rate **Treatment effectiveness** 92,3

Sludge treatment

technique

Not available.

Measures to limit air

emissions

Not available.

Remarks Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment

removal (kg/d): 5,0e4

Total efficiency of removal

from wastewater after onsite and offsite

(domestic treatment plant)

RMMs (%)

Conditions and measures related to external treatment of waste for disposal

95,3

Fraction of used amount transferred to external waste treatment

Not available. Suitable waste treatment Not available. Disposal methods **Treatment effectiveness** Not available.

Remarks This substance is consumed during use and no waste of the substance is generated to treat.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover operations

This substance is consumed during use and no waste of the substance is generated.

Treatment effectiveness Not available. Not available.

Remarks Additional good practice

Additional information on the basis for the allocation of the indentified OCs and RMMs is

advice beyond the REACH CSA contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure

Process categories beyond the

Use in closed, continuous process with occasional controlled exposure

Use in closed batch process (synthesis or formulation) **REACH CSA**

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

non-dedicated facilities

Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at

dedicated facilities

Use as laboratory reagent

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently).

Physical form of the

product

Liquid With potential aerosol generation

Liquid, vapour pressure <0,5 kPa at STP. Vapour pressure

Operation is carried out at elevated temperature (> 20°C above ambient temperature). **Process temperature**

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Amounts used

Not available.

Frequency and duration of use

| | Duration | Frequency of use | Remarks |
|---|----------|------------------|---|
| Covers daily exposures up to 8 hours (unless stated differently). | 8 | | Assumes a good basic standard of occupational hygiene is implemented. |

Human factors not influenced by risk management

Exposed skin areas Wash off any skin contamination immediately. Provide basic employee training to prevent /

minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use Room size Temperature Ventilation rate Remarks

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

Process sampling;

Sample via a closed loop or other system to avoid exposure.

General exposures (closed systems);

Handle substance within a predominantly closed system provided with extract ventilation.

Bulk product storage;

Store substance within a closed system.

Equipment cleaning and maintenance;

Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Technical conditions and measures to control dispersion from source towards the worker Bulk closed loading and unloading:

Ensure material transfers are under containment or extract ventilation.

Equipment cleaning and maintenance;

Clear spills immediately.

Laboratory activities;

Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.

Organizational measures to prevent/limit releases, dispersion and exposure

General measures (carcinogens);

Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

General measures (skin irritants);

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately. provide basic employee training

to prevent / minimise exposures and to report any skin problems that may develop.

Conditions and measures related to personal protection, hygiene and health evaluations Bulk closed loading and unloading; Wear suitable gloves tested to EN374.

Equipment cleaning and maintenance;

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

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Health

| | Exposure level | RCR | Method | Remarks |
|--|--------------------|-------|--------|---------------------|
| General process exposures (no sampling) | 0,01 mg/m³ | 0 | ** | Inhalation Exposure |
| 37 F 37 | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | , 0 0 | 0.140 | ** | All routes |
| General exposures (closed system) + With sample collection | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| ' | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , 00 | 0.590 | ** | All routes |
| General exposures (closed systems) | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | | 0.180 | ** | All routes |
| Sample collection | 1 mg/m³ | 0.040 | ** | Inhalation Exposure |
| | 0,34 mg/kg bw/day | 0.140 | ** | Dermal Exposure |
| | | 0.180 | ** | All routes |
| Laboratory activities | 0,05 mg/m³ | 0 | ** | Inhalation Exposure |
| | 0,03 mg/kg bw/day | 0.010 | ** | Dermal Exposure |
| | | 0.010 | ** | All routes |
| Bulk transfers (closed systems) e.g bottom loading | 5 mg/m³ | 0.180 | ** | Inhalation Exposure |
| | 6,86 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | 3 3 , | 0.750 | ** | All routes |
| Equipment cleaning and maintenance | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 13,71 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | , 5 5 | 0.590 | ** | All routes |
| Bulk Storage | 0,5 mg/m³ | 0.020 | ** | Inhalation Exposure |
| | 1,37 mg/kg bw/day | 0.570 | ** | Dermal Exposure |
| | . 5 5 | 0.590 | ** | All routes |

^{** -} The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not enable the derivation of a DNEL for carcinogenic effects. Risk Management Measures are based on qualitative risk characterisation.

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