

MEMPHIS REFINERY

The Valero Memphis Refinery was constructed in 1941 with numerous expansions. One of four refineries acquired in the purchase of Premcor in 2005, it is located on 250 acres along the Mississippi River's Lake McKellar, enabling it to serve many upriver markets at a significant cost advantage.

FAST FACTS



300+ employees
200 contractors



\$3.7 million generated in local property taxes in 2019



OSHA Voluntary Protection Program (VPP)
Star Site



3,956 employee volunteer hours in 2019



\$2 million donated to local charities the past five years



Extensive logistics system,
including access to a crude pipeline, a jet fuel pipeline, a large truck rack and a dock adjacent to the plant



195,000 barrels per day (bpd) throughput capacity



\$665,500 provided to the United Way of the Mid-South in 2019

THE MEMPHIS REFINERY

Nearly 100% of production in light products, including **regular and premium gasoline, diesel, jet fuel and petrochemicals**

Primarily processes **light and sweet crude oil** received through the Diamond pipeline

The pipeline can transport **up to 200,000 barrels per day of domestic sweet crude** from Cushing, Oklahoma, directly to the refinery

Lisa Jenkins

*Manager Refinery
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ENVIRONMENTAL



We are committed stewards of the **environment**.

Reduced flaring by **more than 80%** over the last five years

In 2016, received the **Valero Chairman's Award for Environmental Excellence**

Our products meet all clean fuels specifications:

- In 2004 we began producing Tier III gasoline (10 ppm)
- In 2006 we began to sell 100% of finished diesel product as ULSD
- In 2017 Jet mercaptan treating project helped us maintain fuel specifications

HEALTH & SAFETY



Safety is our foundation for success.

Received a **Safety Achievement Award in 2017** from American Fuel & Petrochemical Manufacturers (AFPM), the industry's major trade association, judged on a range of occupational and process safety indicators

Twice per year, the refinery conducts **emergency preparedness drills** involving federal, state and local agencies

The refinery also conducts **monthly ERT drills** to prepare responders for fires, hazmat releases, rescues and oil spills

COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work through volunteerism, charitable giving and the economic support of being a good employer.

Employees pledged more than \$423,000 of our total contribution to support United Way in 2019

Among others, **we partner with:**

- United Way
- Feed the Needy
- Boy Scouts of America,
- Knowledge Quest

Recognized by the United Way of the Mid-South **with three awards:** Best Team Effort, Best Difference Maker and Best Game Changer

ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer** and **corporate citizen**.



15
petroleum refineries

3.1 million
barrels per day throughput capacity



14 ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



275 million gallons per year in renewable diesel

World's 2nd Largest Renewable Diesel producer



Ranked one of the **50 most community-minded companies** in the U.S. since 2013