

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of the substance	Reformate
Identification number	649-308-00-2
Registration number	01-2119485927-18-0046
Synonyms	None.
SDS number	2019
Issue date	12-August-2011
Version number	04
Revision date	09-July-2013
Supersedes date	17-August-2012

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Distribution of a substance. Formulation & (re) packaging of substances and mixtures. Manufacture of substance. Use as an intermediate.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	Valero Energy Ltd
Address	1 Westferry Circus Canary Wharf London E14 4HA UK
Telephone	01/210 345 4593 (General information; US)
e-mail	CorpHSE@valero.com
Contact person	Industrial Hygienist

1.4. Emergency telephone number 0044/(0)18 65 407333

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended

Classification F+;R12, Carc. Cat. 2;R45, Muta. Cat. 2;R46, Repr. Cat. 3;R62-63, Xn;R65, Xi;R38, R67, N;R51/53

The full text for all R-phrases is displayed in section 16.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids	Category 1	H224 - Extremely flammable liquid and vapour.
-------------------	------------	-----------------------------------------------

Health hazards

Acute toxicity, inhalation	Category 3	H331 - Toxic if inhaled.
Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Germ cell mutagenicity	Category 1B	H340 - May cause genetic defects.
Carcinogenicity	Category 1B	H350 - May cause cancer.
Reproductive toxicity	Category 2	H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.
Specific target organ toxicity - single exposure	Category 3 narcotic effects	H336 - May cause drowsiness or dizziness.
Aspiration hazard	Category 1	H304 - May be fatal if swallowed and enters airways.

Environmental hazards

Hazardous to the aquatic environment,
long-term aquatic hazard

Category 2

H411 - Toxic to aquatic life with
long lasting effects.

Hazard summary**Physical hazards**

Extremely flammable.

Health hazards

May cause cancer. May cause heritable genetic damage. Irritating to skin. Possible risk of impaired fertility. Possible risk of harm to the unborn child. Also harmful: may cause lung damage if swallowed. Vapours may cause drowsiness and dizziness.

Environmental hazards

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Specific hazards

Breathing of high vapour concentrations may cause dizziness, light-headedness, headache, nausea and loss of co-ordination. Continued inhalation may result in unconsciousness. Prolonged or repeated contact with skin may cause redness, itching, irritation, eczema/chapping and oil acne. Prolonged and repeated contact with the product may cause skin cancer. Components of the product may be absorbed into the body through the skin. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia. Material will float and can be re-ignited on surface of water.

Main symptoms

Irritation of eyes and mucous membranes. Skin irritation. Dermatitis. Ingestion may cause irritation and malaise.

2.2. Label elements**Label according to Regulation (EC) No. 1272/2008 as amended****Contains:**

Naphtha (petroleum), catalytic reformed

Identification number

649-308-00-2

Hazard pictograms**Signal word**

Danger

Hazard statements

H224 - Extremely flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H315 - Causes skin irritation.
H331 - Toxic if inhaled.
H336 - May cause drowsiness or dizziness.
H340 - May cause genetic defects.
H350 - May cause cancer.
H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements**Prevention**

P201 - Obtain special instructions before use.
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

Not applicable.

2.3. Other hazards

Static accumulator - Static accumulating flammable materials can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite material and vapor may cause flash fire (or explosion).

SECTION 3: Composition/information on ingredients**3.1. Substances**

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Naphtha (petroleum), catalytic reformed	100	68955-35-1 273-271-8	01-2119471335-39-0088	649-308-00-2	
Classification:		DSD: F+;R12, Carc. Cat. 2;R45, Muta. Cat. 2;R46, Xn;R65, Xi;R38, R67, N;R51/53			
		CLP: Flam. Liq. 1;H224, Asp. Tox. 1;H304, Skin Irrit. 2;H315, STOT SE 3;H336, Muta. 1B;H340, Carc. 1B;H350, Repr. 2;H361fd, Aquatic Chronic 2;H411			

CLP: Regulation No. 1272/2008.

DSD: Directive 67/548/EEC.

#: This substance has been assigned Community workplace exposure limit(s).

Additional components

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Benzene	8 - 12	71-43-2 200-753-7	-	601-020-00-8	#

Composition comments This product is registered under the REACH Regulation 1907/2006 as a UVCB. The full text for all R- and H-phrases is displayed in section 16. All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

General information If exposed or concerned: get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use.

4.1. Description of first aid measures

Inhalation Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Skin contact Remove contaminated clothing and shoes. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes. If high pressure injection under the skin occurs, always seek medical attention.

Eye contact Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.

Ingestion Rinse mouth thoroughly. Do not induce vomiting without advice from poison control centre. Do not give mouth-to-mouth resuscitation. Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed Skin irritation. Defatting of the skin. Rash. May cause eye irritation on direct contact. Cyanosis (blue tissue condition, nails, lips, and/or skin). Narcosis. Unconsciousness. Decrease in motor functions. Behavioural changes. Aspiration may cause pulmonary oedema and pneumonitis. Jaundice. Liver enlargement. Oedema. Proteinuria.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards The product is extremely flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures. Containers may explode when heated.

5.1. Extinguishing media

Suitable extinguishing media Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture Vapor may cause flash fire. Vapors can flow along surfaces to distant ignition source and flash back. Sensitive to static discharge.

5.3. Advice for firefighters

Special protective equipment for firefighters Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Special fire fighting procedures

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask. Withdraw immediately in case of rising sound from venting safety devices or any discolouration of tanks due to fire. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Move containers from fire area if you can do it without risk. In the event of fire, cool tanks with water spray. Cool containers exposed to flames with water until well after the fire is out. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Vapours may form explosive air mixtures even at room temperature. Prevent buildup of vapours or gasses to explosive concentrations. Some of these materials, if spilled, may evaporate leaving a flammable residue. Water runoff can cause environmental damage.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 for personal protective equipment.

For emergency responders

Keep unnecessary personnel away. Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. If facility or operation has an "oil or hazardous substance contingency plan", activate its procedures. Stay upwind and away from spill. Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not enter or stay in area unless monitoring indicates that it is safe to do so. Isolate hazard area and restrict entry to emergency crew. Extremely flammable. Review Fire and Explosion Hazard Data before proceeding with clean up. Keep all sources of ignition (flames, smoking, flares, etc.) and hot surfaces away from release. Contain spill in smallest possible area. Recover as much product as possible (e.g., by vacuuming). Stop leak if it can be done without risk. Use water spray to disperse vapors. Spilled material may be absorbed by an appropriate absorbent, and then handled in accordance with environmental regulations. Prevent spilled material from entering sewers, storm drains, other unauthorized treatment or drainage systems and natural waterways. Contact fire authorities and appropriate federal, state and local agencies.

6.3. Methods and material for containment and cleaning up

Extinguish all flames in the vicinity.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible.

Small Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Cover with plastic sheet to prevent spreading. Following product recovery, flush area with water. Clean surface thoroughly to remove residual contamination. Wipe up with absorbent material (e.g. cloth, fleece).

Never return spills in original containers for re-use. Prevent entry into waterways, sewers, basements or confined areas. Stop leak if you can do so without risk. This material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Should not be released into the environment. This material and its container must be disposed of as hazardous waste. Use non-sparking tools and explosion-proof equipment.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity.

Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Avoid prolonged exposure. Use only with adequate ventilation. Wash thoroughly after handling. The product is extremely flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures. DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. When using, do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities

Flammable liquid storage. Do not handle or store near an open flame, heat or other sources of ignition. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

Distribution of a substance. Formulation & (re) packaging of substances and mixtures. Manufacture of substance. Use as an intermediate.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. TRK List

Additional components	Type	Value
Benzene (CAS 71-43-2)	STEL	12,8 mg/m ³
		4 ppm
	TWA	3,2 mg/m ³
		1 ppm

Belgium. Exposure Limit Values.

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³
		1 ppm

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³

Cyprus. OELs. Control of factory atmosphere and dangerous substances in factories regulation, PI 311/73, as amended.

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	30 mg/m ³
		10 ppm

Czech Republic. OELs. Government Decree 361

Additional components	Type	Value
Benzene (CAS 71-43-2)	Ceiling	10 mg/m ³
	TWA	3 mg/m ³

Denmark. Exposure Limit Values

Additional components	Type	Value
Benzene (CAS 71-43-2)	TLV	1,6 mg/m ³
		0,5 ppm

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Additional components	Type	Value
Benzene (CAS 71-43-2)	STEL	9 mg/m ³
		3 ppm
	TWA	1,5 mg/m ³
		0,5 ppm

Finland. Workplace Exposure Limits

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³
		1 ppm

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Additional components	Type	Value
Benzene (CAS 71-43-2)	VME	3,25 mg/m ³
		1 ppm

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Additional components	Type	Value
Benzene (CAS 71-43-2)	Ceiling	3 mg/m ³

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	1,6 mg/m ³
		0,5 ppm

Ireland. Occupational Exposure Limits

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3 mg/m ³ 1 ppm

Italy. OELs

Additional components	Type	Value
Benzene (CAS 71-43-2)	STEL	2,5 ppm
	TWA	0,5 ppm

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³ 1 ppm

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements (Hygiene Norm HN 23:2007)

Additional components	Type	Value
Benzene (CAS 71-43-2)	STEL	19 mg/m ³ 6 ppm
	TWA	3,25 mg/m ³ 1 ppm

Luxembourg. OELs for Carcinogens/Mutagens

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³ 1 ppm

Netherlands. OELs (binding)

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³

Norway. Administrative Norms for Contaminants in the Workplace

Additional components	Type	Value
Benzene (CAS 71-43-2)	TLV	3 mg/m ³ 1 ppm

Poland. MACs. Minister of Labour and Social Policy Regarding Maximum Allowable Concentrations and Intensities in Working Environment

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	1,6 mg/m ³

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Additional components	Type	Value
Benzene (CAS 71-43-2)	STEL	2,5 ppm
	TWA	0,5 ppm

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³ 1 ppm

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³ 1 ppm

Sweden. Occupational Exposure Limit Values

Additional components	Type	Value
Benzene (CAS 71-43-2)	STEL	9 mg/m ³ 3 ppm
	TWA	1,5 mg/m ³

Sweden. Occupational Exposure Limit Values

Additional components	Type	Value
		0,5 ppm

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	1,6 mg/m ³ 0,5 ppm

UK. EH40 Workplace Exposure Limits (WELs)

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³ 1 ppm

EU. OELs, Directive 2004/37/EC on carcinogen and mutagens from Annex III, Part A

Additional components	Type	Value
Benzene (CAS 71-43-2)	TWA	3,25 mg/m ³ 1 ppm

Biological limit values**France. Biological indicators of exposure (IBE) (National Institute for Research and Security (INRS, ND 2065))**

Additional components	Value	Determinant	Specimen	Sampling time
Benzene (CAS 71-43-2)	5 mg/l	Acide muconique	Urine	*

* - For sampling details, please see the source document.

Hungary. Chemical Safety at Workplace Ordinance Joint Decree No. 25/2000 (Annex 2): Permissible limit values of biological exposure (effect) indices

Additional components	Value	Determinant	Specimen	Sampling time
Benzene (CAS 71-43-2)	1,5 mg/g	t,t-muconic acid	Creatinine in urine	*

* - For sampling details, please see the source document.

Spain. Biological Limit Values (VLBs), Occupational Exposure Limits for Chemical Agents, Table 4

Additional components	Value	Determinant	Specimen	Sampling time
Benzene (CAS 71-43-2)	0,045 mg/g	Ácido S-Fenilmercaptúrico	Creatinine in urine	*
	2 mg/l	Ácido t,t-Mucónico	Urine	*
	5 micrograms/liter	Benceno total	Blood	*

* - For sampling details, please see the source document.

Switzerland. BAT-Werte (Biological Limit Values in the Workplace as per SUVA)

Additional components	Value	Specimen	Sampling time
Benzene (CAS 71-43-2)	25 µg/g	Creatinine in urine	*

* - For sampling details, please see the source document.

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no-effect level (DNEL)

Material	Type	Route	Value	Form
Reformate (CAS 68955-35-1)	Workers	Inhalation	1300 mg/m ³ /15min	Acute exposure systemic effects
		Inhalation	1100 mg/m ³ /15min	Acute exposure local effects
		Inhalation	840 mg/m ³ /8h	Long term exposure local effects

Predicted no effect concentrations (PNECs) Not available.

Exposure guidelines

EU. OELs from Annex III, Part A to Directive 2004/37/EC: Skin designation

Benzene (CAS 71-43-2)

Can be absorbed through the skin.

8.2. Exposure controls

Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. Keep working clothes separately. Launder contaminated clothing before reuse.

Eye/face protection

Wear safety glasses. If splash potential exists, wear full face shield or chemical goggles.

Skin protection

- Hand protection

Wear chemical-resistant, impervious gloves. Chlorinated Polyethylene (or Chlorosulfonated Polyethylene), Viton, Polyurethane, Nitrile rubber. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

- Other

Wear chemical-resistant, impervious gloves. Full body suit and boots are recommended when handling large volumes or in emergency situations. Flame retardant protective clothing is recommended.

Respiratory protection

In case of inadequate ventilation or risk of inhalation of vapours, use suitable respiratory equipment with gas filter (type A2). Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

Thermal hazards

When material is heated, wear gloves to protect against thermal burns.

Hygiene measures

Consult supervisor for special handling instructions. Avoid contact with eyes. Avoid contact with skin. Wash hands before breaks and immediately after handling the product. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

Environmental exposure controls

Contain spills and prevent releases and observe national regulations on emissions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Colour

Not available.

Odour

Hydrocarbon.

Odour threshold

Not available.

pH

Not available.

Melting point/freezing point

Not applicable.

Initial boiling point and boiling range

32,2 - 221,1 °C (89,96 - 429,98 °F)

Flash point

< -7,0 °C (< 19,4 °F)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

1,4 % v/v

Flammability limit - upper (%)

7,6 % v/v

Vapour pressure

5 - 15 psi (37,8°C)

Vapour density

3 - 4

Relative density

Not available.

Solubility(ies)

Insoluble in water.

Partition coefficient (n-octanol/water)

Log Kow: >3
Not applicable.

Auto-ignition temperature

280 - 446 °C (536 - 834,8 °F)

Decomposition temperature	Not available.
Viscosity	< 7 mm ² /s (40°C)
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
9.2. Other information	No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Stable under normal temperature conditions and recommended use.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur. Hazardous reactions do not occur.
10.4. Conditions to avoid	Heat, flames and sparks. Ignition sources. Contact with incompatible materials. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death.
10.5. Incompatible materials	Strong acids. Strong oxidizers such as nitrates, chlorates, peroxides.
10.6. Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Ingestion	Ingestion may cause irritation and malaise. Swallowing or vomiting of the liquid may result in aspiration into the lungs.
Inhalation	Vapours may cause drowsiness and dizziness.
Skin contact	Causes skin irritation. Repeated exposure may cause skin dryness or cracking.
Eye contact	Direct contact with eyes may cause temporary irritation.

Symptoms Irritation of nose and throat. Irritation of eyes and mucous membranes. Skin irritation. May cause eye irritation on direct contact. Narcosis. Unconsciousness. Behavioural changes. Decrease in motor functions. Cyanosis (blue tissue condition, nails, lips, and/or skin). Jaundice. Proteinuria. Liver enlargement. Conjunctivitis. Corneal damage. Defatting of the skin. Rash. Oedema.

11.1. Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways. In high concentrations, vapours and spray mists are narcotic and may cause headache, fatigue, dizziness and nausea.

Product	Species	Test results
Reformate (CAS 68955-35-1)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	> 5610 mg/m ³
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.	
Respiratory sensitisation	Based on available data, the classification criteria are not met.	
Skin sensitisation	Based on available data, the classification criteria are not met.	
Germ cell mutagenicity	May cause genetic defects.	
Carcinogenicity	May cause cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Benzene (CAS 71-43-2)	1 Carcinogenic to humans.	
Reproductive toxicity	Suspected of damaging fertility or the unborn child.	
Specific target organ toxicity - single exposure	May cause drowsiness or dizziness.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	May be fatal if swallowed and enters airways.	

Mixture versus substance information	Not available.
Other information	Symptoms may be delayed.

SECTION 12: Ecological information

12.1. Toxicity Oil spills are generally hazardous to the environment.

Product	Species	Test results
Reformate (CAS 68955-35-1)		
Aquatic		
Algae	EC50	Pseudokirchneriella subcapitata 3,1 mg/l, 72 Hours
Crustacea	EC50	Daphnia magna 4,5 mg/l, 48 Hours
Fish	LC50	Oncorhynchus mykiss 10 mg/l, 96 Hours
		Pimephales promelas 8,2 mg/l, 96 Hours

12.2. Persistence and degradability Expected to be inherently biodegradable.

12.3. Bioaccumulative potential Has the potential to bioaccumulate.

Partition coefficient n-octanol/water (log Kow) Log Kow: >3

Benzene (CAS 71-43-2) 2,13

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil Based on the calculation model the product has a low potential of being absorbed in the soil.

Mobility in general The product is insoluble in water. It will spread on the water surface while some of the components will eventually sediment in water systems. The volatile components of the product will spread in the atmosphere.

12.5. Results of PBT and vPvB assessment Not a PBT or vPvB substance or mixture.

12.6. Other adverse effects Toxic to aquatic life with long lasting effects. The product contains volatile organic compounds which have a photochemical ozone creation potential. Oil spills are generally hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied.

EU waste code 13 07 02*
Waste codes should be assigned by the user based on the application for which the product was used.

Disposal methods/information Dispose in accordance with all applicable regulations. This material and its container must be disposed of as hazardous waste. Do not discharge into drains, water courses or onto the ground.

SECTION 14: Transport information

ADR

14.1. UN number	UN1268
14.2. UN proper shipping name	Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)	3
Subsidiary class(es)	-
14.4. Packing group	I
14.5. Environmental hazards	Yes
Tunnel restriction code	D/E
Labels required	3
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number	UN1268
14.2. UN proper shipping name	Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)	3

Subsidiary class(es)	-
14.4. Packing group	I
14.5. Environmental hazards	Yes
Labels required	3
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number	UN1268
14.2. UN proper shipping name	Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)	3
Subsidiary class(es)	-
14.4. Packing group	I
14.5. Environmental hazards	Yes
Labels required	3
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number	UN1268
14.2. UN proper shipping name	Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)	3
Subsidiary class(es)	-
14.4. Packing group	I
14.5. Environmental hazards	Yes
Labels required	3
ERG Code	3H
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

14.1. UN number	UN1268
14.2. UN proper shipping name	Petroleum distillates, n.o.s. (Naphtha (petroleum), catalytic reformed)
14.3. Transport hazard class(es)	3
Subsidiary class(es)	-
14.4. Packing group	I
14.5. Environmental hazards	
Marine pollutant	Yes
Labels required	3
EmS	F-E, S-E
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
 Not applicable. However, this product is a liquid and if transported in bulk covered under MARPOL 73/78, Annex I.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I

Not listed.

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended

Benzene (CAS 71-43-2)

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended

Not listed.

- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended**
Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended**
Not listed.
- Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry**
Not listed.
- Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA**
Not listed.

Authorisations

- Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended**
Not listed.

Restrictions on use

- Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**
Benzene (CAS 71-43-2)
- Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work**
Benzene (CAS 71-43-2)
- Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding**
Benzene (CAS 71-43-2)
Naphtha (petroleum), catalytic reformed (CAS 68955-35-1)

Other EU regulations

- Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances**
Not regulated.
- Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work**
Benzene (CAS 71-43-2)
Naphtha (petroleum), catalytic reformed (CAS 68955-35-1)
- Directive 94/33/EC on the protection of young people at work**
Benzene (CAS 71-43-2)
Naphtha (petroleum), catalytic reformed (CAS 68955-35-1)

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended and respective national laws implementing EC directives. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. 96/82/EC (Seveso II) Directive; Part 2 (Classified Substances) - Extremely Flammable

National regulations

Young people under 18 years old are not allow to work with this product according to the EU Directive 94/33/EC on the protection of young people at work. Pregnant women should not work with the product, if there is the least risk of exposure. Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

For this substance a chemical safety assessment has been carried out.

Exposure scenarios relevant for this material are annexed and distributed as separate document to this eSDS.

SECTION 16: Other information

List of abbreviations

DSD: Directive 67/548/EEC.
CLP: Regulation No. 1272/2008.
DNEL: Derived No-Effect Level.
PNEC: Predicted No-Effect Concentration.
PBT: Persistent, bioaccumulative and toxic.
vPvB: Very Persistent and very Bioaccumulative.
eSDS: extended Safety Data Sheet.
STP: Sewage Treatment Plant.

References

CLP files – <http://concawe.org/>
Chemical safety report.

Information on evaluation method leading to the classification of mixture

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any statements or R-phrases and H-statements under Sections 2 to 15

R12 Extremely flammable.
R38 Irritating to skin.
R45 May cause cancer.
R46 May cause heritable genetic damage.
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R62 Possible risk of impaired fertility.
R63 Possible risk of harm to the unborn child.
R65 Also harmful: may cause lung damage if swallowed.
R67 Vapours may cause drowsiness and dizziness.
H224 Extremely flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H340 May cause genetic defects.
H350 May cause cancer.
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.
H411 Toxic to aquatic life with long lasting effects.

This SDS contains revisions in the following section(s):

This safety data sheet contains revisions in the following section(s): 2, 4, 7, 8, 10, 11, 12, 13, 14, 15, 16.

Training information

Follow training instructions when handling this material.

Disclaimer

This material Safety Data Sheet (SDS) was prepared in accordance with EC No 1272/2008 by Valero Energy Ltd. Valero Energy Ltd. does not assume any liability arising out of product use by others. The information, recommendations, and suggestions presented in this SDS are based upon test results and data believed to be reliable. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all the scientific and study information in the format of this document, plus additional information may be necessary under exceptional conditions of use, or because of applicable laws or government regulations.

Annex to the extended Safety Data Sheet (eSDS)

1 - Exposure Scenario Worker

1. Distribution of substance

List of use descriptors

Sector(s) of Use SU3: Industrial uses.

Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles.
ERC5: Industrial use resulting in inclusion into or onto a matrix.
ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates).
ERC6b: Industrial use of reactive processing aids.
ERC6c: Industrial use of monomers for manufacture of thermoplastics.
ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers.
ERC7: Industrial use of substances in closed systems.
Specific Environmental Release Category:
ESVOC SpERC 1.1b.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure.
PROC2: Use in closed, continuous process with occasional controlled exposure.
PROC3: Use in closed batch process (synthesis or formulation).
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
PROC15: Use as laboratory reagent.

Further explanations

Other Process or activity Bulk loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading, maintenance and associated laboratory activities.

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use of processing aids in processes and products, not becoming part of articles.

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently). Substance is complex UVCB. Predominantly hydrophobic.

Physical state Liquid

Viscosity

Kinematic viscosity 1,6 mm²/s 40 °C

Dynamic viscosity Not available.

Amounts used

Fraction of EU tonnage used in region: 0,1

Regional use tonnage (tons/year): 1,87 e7

Fraction of Regional tonnage used locally: 0,002

Annual site tonnage (tons/year): 3,75 e4

Maximum daily site tonnage (kg/day): 1,2 e5

Frequency and duration of use

Batch process Not available.

Continuous process Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution factor: 10

Local marine water dilution factor: 100

Other given operational conditions affecting environmental exposure

Type	Emission days (days/year)	Emission factors			Remarks
		Air	Soil	Water	
initial release prior to RMM	300	0,001	0,00001	0,00001	

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air Treat air emission to provide a typical removal efficiency of (%): 90
Soil Not available.
Water Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%): 12. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of \geq (%): 0
Sediment Not available.
Remarks Risk from environmental exposure is driven by humans via indirect exposure (primarily inhalation). If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Type Municipal STP
Discharge rate 2000
Treatment effectiveness 95,5
Sludge treatment technique Not available.
Measures to limit air emissions Not available.
Remarks Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 1,1e6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) 95,5

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment

Suitable waste treatment Not available.
Disposal methods Not available.
Treatment effectiveness Not available.
Remarks External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover operations External recovery and recycling of waste should comply with applicable local and/or national regulations.
Treatment effectiveness Not available.
Remarks Not available.

Additional good practice advice beyond the REACH CSA Additional information on the basis for the allocation of the indentified OCs and RMMs is contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA Use in closed, continuous process with occasional controlled exposure.
 Use in closed batch process (synthesis or formulation).
 Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
 Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
 Use as laboratory reagent.

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently).
Physical form of the product Liquid
Vapour pressure Liquid, vapour pressure > 10 kPa at STP.
Process temperature Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used

Not available.

Frequency and duration of use

	Duration	Frequency of use	Remarks
Covers daily exposures up to 8 hours (unless stated differently).	8	1 hours per day	Assumes a good basic standard of occupational hygiene is implemented.

Human factors not influenced by risk management

Exposed skin areas Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use	Room size	Temperature	Ventilation rate	Remarks

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release General exposures (closed systems), with sample collection;
 Handle substance within a closed system.
 Sample via a closed loop or other system to avoid exposure.

General exposures (closed systems);
 Handle substance within a closed system.

Process sampling;
 Sample via a closed loop or other system to avoid exposure.

Equipment cleaning and maintenance;
 Drain down and flush system prior to equipment break-in or maintenance.
 Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Storage;
 Store substance within a closed system.

Technical conditions and measures to control dispersion from source towards the worker General exposures (closed systems);
 Provide extract ventilation to points where emissions occur.

Laboratory activities;
 Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.

Bulk closed loading;
 Ensure material transfers are under containment or extract ventilation.

Bulk closed loading and unloading;
 Ensure material transfers are under containment or extract ventilation.

Equipment cleaning and maintenance;
 Clear spills immediately.
 Ensure operation is undertaken outdoors.

Organizational measures to prevent/limit releases, dispersion and exposure

General measures (skin irritants);
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

General measures (carcinogens);
 Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

Conditions and measures related to personal protection, hygiene and health evaluations

General exposures (closed systems), with sample collection;
 Wear suitable gloves tested to EN374.

General exposures (closed systems);
 Wear suitable gloves tested to EN374.
 Avoid carrying out activities involving exposure for more than 4 hours.

Process sampling;
 Wear suitable gloves tested to EN374.

Bulk closed loading;
 Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. Avoid carrying out activities involving exposure for more than 1 hour.

Bulk closed loading and unloading;
 Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. Avoid carrying out activities involving exposure for more than 1 hour.

Equipment cleaning and maintenance;
 Wear chemically resistant gloves (tested to EN374) in combination with intensive management supervision controls.
 Avoid carrying out activities involving exposure for more than 1 hour. or, Wear a respirator conforming to EN140 with Type A filter or better.

Storage;
 Wear suitable gloves tested to EN374.

3. Exposure Estimation**Environment**

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

	Exposure level	RCR	Method	Remarks
General exposures (closed systems)	0,01 ppm	0	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.291 0.292	** **	Dermal Exposure All routes
General exposures (closed system) + With sample collection	50 ppm	0.467	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234 0.701	** **	Dermal Exposure All routes
General exposures (closed systems)	100 ppm	0.785	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.058 0.843	** **	Dermal Exposure All routes
Process sampling	100 ppm	0.935	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.058 0.993	** **	Dermal Exposure All routes
Laboratory activities	50 ppm	0.935	**	Inhalation Exposure
	0,03 mg/kg bw/day	0.026 0.960	** **	Dermal Exposure All routes
Bulk closed loading	150 ppm	0.561	**	Inhalation Exposure

Bulk closed loading and unloading	0,69 mg/kg bw/day	0.029	**	Dermal Exposure	
		0.590	**	All routes	
		0.561	**	Inhalation Exposure	
Equipment cleaning and maintenance	0,69 mg/kg bw/day	0.029	**	Dermal Exposure	
		0.590	**	All routes	
		0.654	**	Inhalation Exposure	
Storage	13,71 mg/kg bw/day	0.234	**	Dermal Exposure	
		0.889	**	All routes	
	50 ppm	0.467	**	Inhalation Exposure	
		1,37 mg/kg bw/day	0.234	**	Dermal Exposure
			0.701	**	All routes

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.

2 - Exposure Scenario Worker

1. Formulation & (re)packing of substances and mixtures

List of use descriptors

Sector(s) of Use	SU3: Industrial uses. SU10: Formulation [mixing] of preparations and/or re-packaging.
Product categories [PC]:	Not available.
Name of contributing environmental scenario and corresponding ERC	ERC2: Formulation of preparations. Specific Environmental Release Category: ESVOC SpERC 2.2.v1
List of names of contributing worker scenarios and corresponding PROCs	PROC1: Use in closed process, no likelihood of exposure. PROC2: Use in closed, continuous process with occasional controlled exposure. PROC3: Use in closed batch process (synthesis or formulation). PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities. PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities. PROC15: Use as laboratory reagent.
Further explanations	
Other Process or activity	Formulation of the substance and its mixtures in batch or continuous operations within closed or contained systems, including incidental exposures during storage, materials transfers, mixing, maintenance, sampling and associated laboratory activities

2.1. Contributing exposure scenario controlling environmental exposure for Formulation of preparations.

Product characteristics

Concentration of the substance in a mixture	Covers percentage substance in the product up to 100 % (unless stated differently). Substance is complex UVCB. Predominantly hydrophobic.
Physical state	Liquid
Viscosity	
Kinematic viscosity	1,6 mm ² /s 40 °C
Dynamic viscosity	Not available.

Amounts used

Fraction of EU tonnage used in region:	0,1
Regional use tonnage (tons/year):	1,65 e7
Fraction of Regional tonnage used locally:	0,0018
Annual site tonnage (tons/year):	3 e4
Maximum daily site tonnage (kg/day):	1 e5

Frequency and duration of use

Batch process	Not available.
Continuous process	Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution factor:	10
Local marine water dilution factor:	100

Other given operational conditions affecting environmental exposure

Type	Emission days (days/year)	Emission factors			Remarks
		Air	Soil	Water	
initial release prior to RMM	300	0,025	0,0001	0,002	

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release	Common practices vary across sites thus conservative process release estimates used.
---------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air	Treat air emission to provide a typical removal efficiency of (%): 56,5
------------	-------------------------------------------------------------------------

Soil	Not available.
Water	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%): 94,7. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of \geq (%): 0
Sediment	Not available.
Remarks	Prevent discharge of undissolved substance to or recover from onsite wastewater. Risk from environmental exposure is driven by humans via indirect exposure (primarily inhalation). If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.
Organisational measures to prevent/limit release from site	Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Size of municipal sewage system/treatment plant (m3/d)

Type	Municipal STP
Discharge rate	2000
Treatment effectiveness	95,5
Sludge treatment technique	Not available.
Measures to limit air emissions	Not available.
Remarks	Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 1,0e5
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	95,5

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment

Suitable waste treatment	Not available.
Disposal methods	Not available.
Treatment effectiveness	Not available.
Remarks	External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment

Suitable recover operations	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Treatment effectiveness	Not available.
Remarks	Not available.

Additional good practice advice beyond the REACH CSA Additional information on the basis for the allocation of the identified OCs and RMMs is contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA Use in closed, continuous process with occasional controlled exposure.
 Use in closed batch process (synthesis or formulation).
 Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
 Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
 Use as laboratory reagent.

Product characteristics

Concentration of the substance in a mixture	Covers percentage substance in the product up to 100 % (unless stated differently).
Physical form of the product	Liquid
Vapour pressure	Liquid, vapour pressure > 10 kPa at STP.
Process temperature	Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Amounts used

Not available.

Frequency and duration of use

	Duration	Frequency of use	Remarks
Covers daily exposures up to 8 hours (unless stated differently).	8		Assumes a good basic standard of occupational hygiene is implemented.

Human factors not influenced by risk management

Exposed skin areas Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use	Room size	Temperature	Ventilation rate	Remarks
-------------	-----------	-------------	------------------	---------

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release	<p>General exposures (closed systems), with sample collection; Handle substance within a closed system. Sample via a closed loop or other system to avoid exposure.</p> <p>General exposures (closed systems), Outdoor.; Handle substance within a closed system.</p> <p>Process sampling; Sample via a closed loop or other system to avoid exposure.</p> <p>Equipment cleaning and maintenance; Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.</p> <p>Storage; Store substance within a closed system.</p>
Technical conditions and measures to control dispersion from source towards the worker	<p>Laboratory activities; Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.</p> <p>Bulk transfers; Ensure material transfers are under containment or extract ventilation.</p> <p>Drum/batch transfers; Ensure material transfers are under containment or extract ventilation.</p> <p>Equipment cleaning and maintenance; Clear spills immediately.</p>
Organizational measures to prevent/limit releases, dispersion and exposure	<p>General measures (skin irritants); Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately. provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.</p> <p>General measures (carcinogens); Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.</p>

Conditions and measures related to personal protection, hygiene and health evaluations

General exposures (closed systems), with sample collection;
Wear suitable gloves tested to EN374.

Equipment cleaning and maintenance;
Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

Storage;
Wear suitable gloves tested to EN374.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

	Exposure level	RCR	Method	Remarks
General exposures (closed systems)	0,01 ppm	0	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.291	**	Dermal Exposure
		0.292	**	All routes
General exposures (closed system) + With sample collection	50 ppm	0.327	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
		0.561	**	All routes
General exposures (closed systems)	100 ppm	0.785	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.058	**	Dermal Exposure
		0.843	**	All routes
Storage	50 ppm	0.561	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
		0.795	**	All routes
Sample collection	100 ppm	0.561	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
		0.795	**	All routes
Laboratory activities	50 ppm	0.935	**	Inhalation Exposure
	0,03 mg/kg bw/day	0.026	**	Dermal Exposure
		0.960	**	All routes
Bulk transfers	150 ppm	0.561	**	Inhalation Exposure
	0,69 mg/kg bw/day	0.029	**	Dermal Exposure
		0.590	**	All routes
Drum/batch transfers	150 ppm	0.841	**	Inhalation Exposure
	0,69 mg/kg bw/day	0.118	**	Dermal Exposure
		0.959	**	All routes
Equipment cleaning and maintenance	250 ppm	0.654	**	Inhalation Exposure
	13,71 mg/kg bw/day	0.234	**	Dermal Exposure
		0.889	**	All routes

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.

3 - Exposure Scenario Worker

1. Manufacture of substances

List of use descriptors

Sector(s) of Use SU3: Industrial uses.
SU8: Manufacture of bulk, large scale chemicals (including petroleum products).
SU9: Manufacture of fine chemicals.

Product categories [PC]: Not available.

Name of contributing environmental scenario and corresponding ERC ERC1: Manufacture of substances.
Specific Environmental Release Category:
ESVOC SpERC 1.1.v1

List of names of contributing worker scenarios and corresponding PROCs PROC1: Use in closed process, no likelihood of exposure.
PROC2: Use in closed, continuous process with occasional controlled exposure.
. PROC3: Use in closed batch process (synthesis or formulation)
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
PROC15: Use as laboratory reagent.

Further explanations

Other Process or activity Manufacture of substance or use as process chemical or extracting agent within closed or contained systems. Includes incidental exposures during recycling/recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

2.1. Contributing exposure scenario controlling environmental exposure for Manufacture of substances.

Product characteristics

Concentration of the substance in a mixture Covers percentage substance in the product up to 100 % (unless stated differently).
Substance is complex UVCB. Predominantly hydrophobic.

Physical state Liquid

Viscosity

Kinematic viscosity 1,6 mm²/s 40 °C

Dynamic viscosity Not available.

Amounts used

Fraction of EU tonnage used in region: 0,1

Regional use tonnage (tons/year): 1,87 e7

Fraction of Regional tonnage used locally: 0,03

Annual site tonnage (tons/year): 6 e5

Maximum daily site tonnage (kg/day): 2 e6

Frequency and duration of use

Batch process Not available.

Continuous process Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution factor: 10

Local marine water dilution factor: 100

Other given operational conditions affecting environmental exposure

Type	Emission days (days/year)	Emission factors			Remarks
		Air	Soil	Water	
initial release prior to RMM	300	0,05	0,0001	0,003	

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air	Treat air emission to provide a typical removal efficiency of (%): 99,0
Soil	Not available.
Water	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%): 95,2. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of \geq (%): 80,4
Sediment	Not available.
Remarks	Prevent discharge of undissolved substance to or recover from onsite wastewater. Risk from environmental exposure is driven by humans via indirect exposure (primarily inhalation). Onsite wastewater treatment required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant**Size of municipal sewage system/treatment plant (m³/d)**

Type	Municipal STP
Discharge rate	10000
Treatment effectiveness	95,5
Sludge treatment technique	Not available.
Measures to limit air emissions	Not available.
Remarks	Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 2,0e6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	99,1

Conditions and measures related to external treatment of waste for disposal**Fraction of used amount transferred to external waste treatment**

Suitable waste treatment	Not available.
Disposal methods	Not available.
Treatment effectiveness	Not available.
Remarks	During manufacturing no waste of the substance is generated.

Conditions and measures related to external recovery of waste**Fraction of used amount transferred to external waste treatment**

Suitable recover operations	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Treatment effectiveness	Not available.
Remarks	During manufacturing no waste of the substance is generated.

Additional good practice advice beyond the REACH CSA Additional information on the basis for the allocation of the identified OCs and RMMs is contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA Use in closed, continuous process with occasional controlled exposure.
. Use in closed batch process (synthesis or formulation)
Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
Use as laboratory reagent.

Product characteristics

Concentration of the substance in a mixture	Covers percentage substance in the product up to 100 % (unless stated differently).
Physical form of the product	Liquid
Vapour pressure	Liquid, vapour pressure > 10 kPa at STP.
Process temperature	Operation is carried out at elevated temperature (> 20°C above ambient temperature).

Amounts used

Not available.

Frequency and duration of use

	Duration	Frequency of use	Remarks
Covers daily exposures up to 8 hours (unless stated differently).	8		Assumes a good basic standard of occupational hygiene is implemented.

Human factors not influenced by risk management

Exposed skin areas Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use	Room size	Temperature	Ventilation rate	Remarks
-------------	-----------	-------------	------------------	---------

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release	General exposures (closed systems), with sample collection; Handle substance within a closed system. Sample via a closed loop or other system to avoid exposure.
	General exposures (closed systems), Continuous process; Handle substance within a closed system.
	General exposures (closed systems), Batch process; Handle substance within a closed system.
	Equipment cleaning and maintenance; Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.
Technical conditions and measures to control dispersion from source towards the worker	Storage; Store substance within a closed system.
	Laboratory activities; Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.
	General exposures (closed systems), Batch process; Ensure operation is undertaken outdoors.
	Bulk transfers; Ensure material transfers are under containment or extract ventilation.
Organizational measures to prevent/limit releases, dispersion and exposure	Equipment cleaning and maintenance; Clear spills immediately.
	Storage; Ensure operation is undertaken outdoors.
	General measures (skin irritants); Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately. provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
	General measures (carcinogens); Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

Conditions and measures related to personal protection, hygiene and health evaluations

General exposures (closed systems), with sample collection;
Wear suitable gloves tested to EN374.

Equipment cleaning and maintenance;
Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

	Exposure level	RCR	Method	Remarks
General exposures (closed systems)	0,01 ppm	0	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.291	**	Dermal Exposure
General exposures (closed system) + With sample collection	50 ppm	0.292	**	All routes
	50 ppm	0.327	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
General exposures (closed systems)	100 ppm	0.561	**	All routes
	100 ppm	0.785	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.058	**	Dermal Exposure
Laboratory activities	50 ppm	0.843	**	All routes
	50 ppm	0.935	**	Inhalation Exposure
	0,03 mg/kg bw/day	0.026	**	Dermal Exposure
Bulk transfers	150 ppm	0.960	**	All routes
	150 ppm	0.561	**	Inhalation Exposure
	0,69 mg/kg bw/day	0.029	**	Dermal Exposure
Equipment cleaning and maintenance	250 ppm	0.590	**	All routes
	250 ppm	0.654	**	Inhalation Exposure
	13,71 mg/kg bw/day	0.234	**	Dermal Exposure
Storage	50 ppm	0.889	**	All routes
	50 ppm	0.467	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
		0.701	**	All routes

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>). Scaled local assessments for EU refineries have been performed using site-specific data and are attached in PETRORISK file - "Site-Specific Production" worksheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. Measured data have been used to demonstrate that the PETRORISK predicted fence-line concentrations in air are overestimated. These data support the conclusion that no refineries have RCRs > 1 (Appendix 4 and PETRORISK file in IUCLID section 13 - "Tier II worksheet").

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.

4 - Exposure Scenario Worker

1. Use as an intermediate

List of use descriptors

Sector(s) of Use

SU3: Industrial uses.
 SU8: Manufacture of bulk, large scale chemicals (including petroleum products).
 SU9: Manufacture of fine chemicals.

Product categories [PC]:

Not available.

Name of contributing environmental scenario and corresponding ERC

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates).
 Specific Environmental Release Category:
 ESVOC SpERC 6.1a.v1

List of names of contributing worker scenarios and corresponding PROCs

PROC1: Use in closed process, no likelihood of exposure.
 PROC2: Use in closed, continuous process with occasional controlled exposure.
 PROC3: Use in closed batch process (synthesis or formulation).
 PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
 PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
 PROC15: Use as laboratory reagent.

Further explanations

Other Process or activity

Use of substance as an intermediate (not related to strictly controlled conditions) within closed or contained systems. Includes incidental exposures during recycling / recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel / barge, road / rail car and bulk container).

2.1. Contributing exposure scenario controlling environmental exposure for Industrial use resulting in manufacture of another substance (use of intermediates).

Product characteristics

Concentration of the substance in a mixture

Covers percentage substance in the product up to 100 % (unless stated differently).
 Substance is complex UVCB. Predominantly hydrophobic.

Physical state

Liquid

Viscosity

Kinematic viscosity

1,6 mm²/s 40 °C

Dynamic viscosity

Not available.

Amounts used

Fraction of EU tonnage used in region:

0,1

Regional use tonnage (tons/year):

2,21 e6

Fraction of Regional tonnage used locally:

0,0068

Annual site tonnage (tons/year):

1,5 e4

Maximum daily site tonnage (kg/day):

5 e4

Frequency and duration of use

Batch process

Not available.

Continuous process

Emission days (days/year): 300

Environment factors not influenced by risk management

Local freshwater dilution factor:

10

Local marine water dilution factor:

100

Other given operational conditions affecting environmental exposure

Type	Emission days (days/year)	Emission factors			Remarks
		Air	Soil	Water	
initial release prior to RMM	300	0,025	0,001	0,003	

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

Common practices vary across sites thus conservative process release estimates used.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air	Treat air emission to provide a typical removal efficiency of (%): 80
Soil	Not available.
Water	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%): 92,9. If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of \geq (%): 0
Sediment	Not available.
Remarks	Prevent discharge of undissolved substance to or recover from onsite wastewater. Risk from environmental exposure is driven by freshwater sediment. If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.

Organisational measures to prevent/limit release from site Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant**Size of municipal sewage system/treatment plant (m³/d)**

Type	Municipal STP
Discharge rate	2000
Treatment effectiveness	95,5
Sludge treatment technique	Not available.
Measures to limit air emissions	Not available.
Remarks	Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d): 7,8e4
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	95,5

Conditions and measures related to external treatment of waste for disposal**Fraction of used amount transferred to external waste treatment**

Suitable waste treatment	Not available.
Disposal methods	Not available.
Treatment effectiveness	Not available.
Remarks	This substance is consumed during use and no waste of the substance is generated.

Conditions and measures related to external recovery of waste**Fraction of used amount transferred to external waste treatment**

Suitable recover operations	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Treatment effectiveness	Not available.
Remarks	This substance is consumed during use and no waste of the substance is generated.

Additional good practice advice beyond the REACH CSA Additional information on the basis for the allocation of the indentified OCs and RMMs is contained in the PETRORISK file.

2.2. Contributing exposure scenario controlling worker exposure for Use in closed process, no likelihood of exposure.

Process categories beyond the REACH CSA Use in closed, continuous process with occasional controlled exposure.
Use in closed batch process (synthesis or formulation).
Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
Use as laboratory reagent.

Product characteristics

Concentration of the substance in a mixture	Covers percentage substance in the product up to 100 % (unless stated differently).
Physical form of the product	Liquid
Vapour pressure	Liquid, vapour pressure > 10 kPa at STP.
Process temperature	Operation is carried out at elevated temperature (> 20°C above ambient temperature).

Amounts used

Not available.

Frequency and duration of use

	Duration	Frequency of use	Remarks
Covers daily exposures up to 8 hours (unless stated differently).	8		Assumes a good basic standard of occupational hygiene is implemented.

Human factors not influenced by risk management

Exposed skin areas Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

Other given operational conditions affecting workers exposure

Area of use	Room size	Temperature	Ventilation rate	Remarks
-------------	-----------	-------------	------------------	---------

Other relevant operational conditions

Not available.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release	General exposures (closed systems), with sample collection; Handle substance within a closed system. Sample via a closed loop or other system to avoid exposure.
	General exposures (closed systems); Handle substance within a closed system.
	Equipment cleaning and maintenance; Drain down and flush system prior to equipment break-in or maintenance. Retain drain downs in sealed storage pending disposal or for subsequent recycle.
	Storage; Store substance within a closed system.
Technical conditions and measures to control dispersion from source towards the worker	Laboratory activities; Handle within a fume cupboard or implement suitable equivalent methods to minimise exposure.
	General exposures (closed systems); Ensure operation is undertaken outdoors.
	Bulk transfers; Ensure material transfers are under containment or extract ventilation.
	Equipment cleaning and maintenance; Clear spills immediately.
Organizational measures to prevent/limit releases, dispersion and exposure	Storage; Ensure operation is undertaken outdoors.
	General measures (skin irritants); Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. wash off any skin contamination immediately. provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
Conditions and measures related to personal protection, hygiene and health evaluations	General measures (carcinogens); Consider technical advances and process upgrades (including automation) for the elimination of releases. minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenario; clear up spills immediately and dispose of waste safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.
	General exposures (closed systems), with sample collection; Wear suitable gloves tested to EN374. Equipment cleaning and maintenance; Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

3. Exposure Estimation

Environment

See PETRORISK file in IUCLID Section 13 - "LocalCSR" worksheet.

Health

	Exposure level	RCR	Method	Remarks
General exposures (closed systems)	0,01 ppm	0	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.291	**	Dermal Exposure
General exposures (closed system) + With sample collection	50 ppm	0.292	**	All routes
	50 ppm	0.327	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
General exposures (closed systems)	100 ppm	0.561	**	All routes
	100 ppm	0.785	**	Inhalation Exposure
	0,34 mg/kg bw/day	0.058	**	Dermal Exposure
Laboratory activities	50 ppm	0.843	**	All routes
	50 ppm	0.935	**	Inhalation Exposure
	0,03 mg/kg bw/day	0.026	**	Dermal Exposure
Bulk transfers	150 ppm	0.960	**	All routes
	150 ppm	0.561	**	Inhalation Exposure
	0,69 mg/kg bw/day	0.029	**	Dermal Exposure
Equipment cleaning and maintenance	250 ppm	0.590	**	All routes
	250 ppm	0.654	**	Inhalation Exposure
	13,71 mg/kg bw/day	0.234	**	Dermal Exposure
Storage	50 ppm	0.889	**	All routes
	50 ppm	0.467	**	Inhalation Exposure
	1,37 mg/kg bw/day	0.234	**	Dermal Exposure
		0.701	**	All routes

** - The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Available hazard data do not support the need for a DNEL to be established for other health effects. Risk Management Measures are based on qualitative risk characterisation.