VALERO

SAFETY DATA SHEET

1. Identification

Product identifier Spent Metal Catalyst

Other means of identification

SDS number 901 - GHS

Synonyms Spent metal catalyst.

See section 16 for complete information.

Recommended useThis product is intended for use as a refinery feedstock, fuel or for use in engineered processes.

Use in other applications may result in higher exposures and require additional controls, such as

local exhaust ventilation and personal protective equipment.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Valero Marketing & Supply Company and Affiliates

One Valero Way

San Antonio, TX 78269-6000

General Assistance 210-345-4593

E-Mail CorpHSE@valero.com
Contact Person Industrial Hygienist

Emergency Telephone 24 Hour Emergency 866-565-5220

1-800-424-9300 (CHEMTREC USA)

2. Hazard(s) identification

Physical hazards Self-heating substances and mixtures Category 1

Health hazards Acute toxicity, oral Category 3

Acute toxicity, inhalation Category 2 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category 1 Sensitization, respiratory Category 1 Sensitization, skin Category 1 Germ cell mutagenicity Category 2 Carcinogenicity Category 1A Reproductive toxicity Category 2

Specific target organ toxicity, single exposure Cate

Specific target organ toxicity, repeated

exposure

Category 3 respiratory tract irritation
Category 1 (lung, respiratory system)

Environmental hazards Hazardous to the aquatic environment, acute Category 1

hazard

Hazardous to the aquatic environment,

long-term hazard

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Category 1

OSHA defined hazards Combustible dust

Label elements

Signal word Danger

Spent Metal Catalyst
914580 Version #: 03 Revison date: 16-December-2016 Print date: 16-December-2016 1 / 17

Hazard statement

Toxic if swallowed. May cause cancer. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing genetic defects. Suspected of damaging fertility or the unborn child. Causes damage to organs (lung, respiratory system) through prolonged or repeated exposure.

Precautionary statement

Prevention

Keep cool. Protect from sunlight. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapor. In case of inadequate ventilation wear respiratory protection. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a well-ventilated area.

Response

If exposed or concerned: Get medical advice/attention. If swallowed: Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center/doctor. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse.

Storage

Maintain air gap between stacks/pallets. Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

CAS number

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

Chemical name

None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Silicon dioxide, crystalline silica-free	7631-86-9	20 - 60
Nickel	7440-02-0	2 - 30
Nickel oxide	1313-99-1	2 - 30
Nickel sulfide	12035-72-2	2 - 30
Vanadium	7440-62-2	2 - 30
Vanadium pentoxide	1314-62-1	2 - 30
Vanadium sulfide	11130-24-8	2 - 30
Tungsten trioxide	1314-35-8	2 - 24
Molybdenum	7439-98-7	1 - 20
Molybdenum disulfide	1317-33-5	1 - 20
Molybdenum trioxide	1313-27-5	1 - 20
Aluminum oxide	1344-28-1	2 - 10
Coke	64741-79-3	1 - 10
Phosphorus	7723-14-0	0.1 - 10
Phosphorus pentoxide	1314-56-3	0.1 - 10
Phosphorus sulfide	1314-80-3	0.1 - 10
Cobalt	7440-48-4	0.1 - 7
Cobalt oxide	1307-96-6	0.1 - 7
Cobalt sulfide	1317-42-6	0.1 - 7

Calcium oxide	1305-78-8	2 - 6
Calcium Oxide		
Iron oxide	1309-37-1	2 - 4
Iron sulfide	1317-37-9	2 - 4
Magnesium oxide	1309-48-4	1 - 3
Arsenic	7440-38-2	0.1 - 3
Arsenic pentoxide	1303-28-2	0.1 - 3
Arsenic trisulfide	1303-33-9	0.1 - 3
Chromium	7440-47-3	0.1 - 3
Hydrogen sulfide	7783-06-4	0.5 - 2
Sulfur	7704-34-9	0.5 - 2
Titanium dioxide	13463-67-7	0.5 - 2
Antimony	7440-36-0	0.1 - 2
Antimony sulfide	1345-04-6	0.1 - 2
Antimony trioxide	1309-64-4	0.1 - 2
Potassium	7440-09-7	0.1 - 2
Potassium oxide	12136-45-7	0.1 - 2
Potassium sulfide	1312-73-8	0.1 - 2
Sodium oxide	12401-86-4	0.1 - 2

Composition comments

Material composition varies significantly depending on catalyst batch and refining process chemistry. Composition ranges are provided for hazard communication purposes only, and should not be used to determine regulatory compliance with any specific regulation, or to determine suitability to any specific use. Any specific use of this product or compliance with safety, transportation, and environmental regulations requires sampling and analysis by a qualified laboratory to determine the precise composition of any particular batch.

4. First-aid measures

Inhalation

Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a physician or poison control center immediately.

Skin contact

Wash off immediately with soap and plenty of water. Remove contaminated clothing and shoes. Call a physician or poison control center immediately. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Do not give mouth-to-mouth resuscitation. If vomiting occurs, keep head low so that stomach content does not get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions. Call a physician or poison control center.

Most important symptoms/effects, acute and delayed

Causes chemical burns. Corneal damage. Respiratory tract irritation. Sensitization. Rash. Symptoms may be delayed.

Indication of immediate medical attention and special treatment needed

In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

If exposed or concerned: get medical attention/advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use.

5. Fire-fighting measures

Suitable extinguishing media

Water spray. Water fog. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

High concentrations of dust may form explosive mixture with air.

Special protective equipment and precautions for firefighters Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Move containers from fire area if you can do it without risk. In the event of fire, cool tanks with water spray.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Local authorities should be advised if significant spills cannot be contained. Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 of the SDS for Personal Protective Equipment.

Methods and materials for containment and cleaning up ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Dike the spilled material, where this is possible. Prevent entry into waterways, sewers, basements or confined areas.

Sweep or scoop up and remove. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Nonsparking tools should be used. Clean surface thoroughly to remove residual contamination. This material and its container must be disposed of as hazardous waste.

Large Spills: Prevent product from entering drains. Do not allow material to contaminate ground water system.

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Stay upwind and away from spill. Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not enter or stay in area unless monitoring indicates that it is safe to do so. Isolate hazard area and restrict entry to emergency crew. Review Firefighting Measures section before proceeding with clean up. Stop leak if it can be done without risk. Use water spray to disperse vapors. If spill of any amount is made into or upon navigable waters, the contiguous zone, or adjoining shorelines, contact the National Response Center at 800-424-8802. For highway or railway spills, contact Chemtrec at 800-424-9300.

7. Handling and storage

Precautions for safe handling

Wear personal protective equipment. Do not breathe dust. Do not get in eyes, on skin, on clothing. Do not taste or swallow. Avoid prolonged exposure. Use only with adequate ventilation. Wash thoroughly after handling. DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. When using, do not eat, drink or smoke. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling. Do not handle or store near an open flame, heat or other sources of ignition. Keep container tightly closed in a cool, well-ventilated place. Keep away from food, drink and animal feedingstuffs. Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

Components	Туре	Value	Form	
Molybdenum trioxide (CAS 1313-27-5)	TWA	15 mg/m3	Total dust.	
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)				

Components	Туре	Value
Arsenic (CAS 7440-38-2)	TWA	0.01 mg/m3

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Туре	Value	Form
Aluminum oxide (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
,		15 mg/m3	Total dust.
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m3	
Antimony sulfide (CAS	PEL	0.5 mg/m3	
1345-04-6)		-	
Antimony trioxide (CAS 1309-64-4)	PEL	0.5 mg/m3	
Calcium oxide (CAS 1305-78-8)	PEL	5 mg/m3	
Chromium (CAS 7440-47-3)	PEL	1 mg/m3	
Cobalt (CAS 7440-48-4)	PEL	0.1 mg/m3	Dust and fume.
	PEL		
ron oxide (CAS 1309-37-1)		10 mg/m3	Fume.
Magnesium oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
Molybdenum (CAS 7439-98-7)	PEL	15 mg/m3	Total dust.
Molybdenum disulfide (CAS 1317-33-5)	PEL	15 mg/m3	Total dust.
Molybdenum trioxide (CAS	PEL	5 mg/m3	
1313-27-5) Niakal (CAS 7440 02 0)	DEI	4	
Nickel (CAS 7440-02-0)	PEL	1 mg/m3	
Nickel oxide (CAS	PEL	1 mg/m3	
1313-99-1) Nickel sulfide (CAS	PEL	1 mg/m3	
12035-72-2) Phosphorus (CAS	PEL	0.1 mg/m3	
7723-14-0)			
Phosphorus sulfide (CAS 1314-80-3)	PEL	1 mg/m3	
Titanium dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
Vanadium pentoxide (CAS 1314-62-1)	Ceiling	0.5 mg/m3	Respirable dust.
,		0.1 mg/m3	Fume.
US. OSHA Table Z-2 (29 CFR 1910	0.1000)		
Components	Туре	Value	
	Ceiling	20 ppm	
Hydrogen sulfide (CAS 7783-06-4)	Coming .		
7783-06-4)			
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components	0.1000) Type	Value	Form
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS	0.1000)		
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS	0.1000) Type	Value	
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS	0.1000) Type	Value 5 mg/m3 15 mg/m3	Respirable fraction Total dust.
7783-06-4) JS. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS	0.1000) Type	Value 5 mg/m3 15 mg/m3 50 mppcf	Respirable fraction Total dust. Total dust.
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1)	0.1000) Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf	Respirable fraction Total dust. Total dust. Respirable fraction
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1)	0.1000) Type	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1)	0.1000) Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3 15 mg/m3	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction Total dust.
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1)	0.1000) Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3 15 mg/m3 50 mppcf	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction Total dust. Total dust.
Hydrogen sulfide (CAS 7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1) Iron oxide (CAS 1309-37-1)	Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction Total dust. Total dust. Respirable fraction
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1) Iron oxide (CAS 1309-37-1) Magnesium oxide (CAS	0.1000) Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mppcf 5 mg/m3	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1) Iron oxide (CAS 1309-37-1) Magnesium oxide (CAS	Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction Total dust.
7783-06-4) US. OSHA Table Z-3 (29 CFR 1910 Components Aluminum oxide (CAS 1344-28-1)	Type TWA	Value 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mg/m3 15 mg/m3 50 mppcf 15 mppcf 5 mppcf 5 mg/m3	Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction Total dust. Total dust. Respirable fraction Respirable fraction

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Туре	Value	Form
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)	TWA	0.8 mg/m3	
		20 mppcf	
Titanium dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction
ACGIH			
Material	Туре	Value	Form
Spent Metal Catalyst (CAS Mixture)	TWA	0.5 mg/m3	(total dust)
Components	Туре	Value	Form
Molybdenum trioxide (CAS	TWA	3 mg/m3	Respirable fraction.
1313-27-5)		10 mg/m3	Inhalable fraction.
JS. ACGIH Threshold Limit Values		iu ilig/ilis	imalable maction.
Components	Туре	Value	Form
Aluminum oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m3	
Antimony sulfide (CAS 1345-04-6)	TWA	0.5 mg/m3	
Antimony trioxide (CAS 1309-64-4)	TWA	0.5 mg/m3	
Arsenic (CAS 7440-38-2)	TWA	0.01 mg/m3	
Arsenic pentoxide (CAS 1303-28-2)	TWA	0.01 mg/m3	
Arsenic trisulfide (CAS 1303-33-9)	TWA	0.01 mg/m3	
Calcium oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	
Cobalt oxide (CAS 1307-96-6)	TWA	0.02 mg/m3	
Cobalt sulfide (CAS 1317-42-6)	TWA	0.02 mg/m3	
Hydrogen sulfide (CAS 7783-06-4)	STEL	5 ppm	
/- //	TWA	1 ppm	
ron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
Molybdenum (CAS 7439-98-7)	TWA	3 mg/m3	Respirable fraction.
,		10 mg/m3	Inhalable fraction.
Molybdenum disulfide (CAS 1317-33-5)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.
Molybdenum trioxide (CAS 1313-27-5)	TWA	0.5 mg/m3	Respirable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Nickel oxide (CAS 1313-99-1)	TWA	0.2 mg/m3	Inhalable fraction.

US. ACGIH Threshold Limit Values

Components	Туре	Value	Form
Nickel sulfide (CAS 12035-72-2)	TWA	0.1 mg/m3	Inhalable fraction.
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m3	
Phosphorus sulfide (CAS 1314-80-3)	STEL	3 mg/m3	
·	TWA	1 mg/m3	
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
Tungsten trioxide (CAS 1314-35-8)	STEL	10 mg/m3	
•	TWA	5 mg/m3	
Vanadium pentoxide (CAS 1314-62-1)	TWA	0.05 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Туре	Value	Form
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m3	
Antimony sulfide (CAS 1345-04-6)	TWA	0.5 mg/m3	
Antimony trioxide (CAS 1309-64-4)	TWA	0.5 mg/m3	
Arsenic (CAS 7440-38-2)	Ceiling	0.002 mg/m3	
Arsenic pentoxide (CAS 1303-28-2)	Ceiling	0.002 mg/m3	
Arsenic trisulfide (CAS 1303-33-9)	Ceiling	0.002 mg/m3	
Calcium oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	
Cobalt (CAS 7440-48-4)	TWA	0.05 mg/m3	Dust and fume.
Hydrogen sulfide (CAS 7783-06-4)	Ceiling	15 mg/m3	
,		10 ppm	
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m3	
Nickel oxide (CAS 1313-99-1)	TWA	0.015 mg/m3	
Nickel sulfide (CAS 12035-72-2)	TWA	0.015 mg/m3	
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m3	
Phosphorus sulfide (CAS 1314-80-3)	STEL	3 mg/m3	
,	TWA	1 mg/m3	
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)	TWA	6 mg/m3	
Tungsten trioxide (CAS 1314-35-8)	STEL	10 mg/m3	
,	TWA	5 mg/m3	
Vanadium (CAS 7440-62-2)	STEL	3 mg/m3	
,	TWA	1 mg/m3	
Vanadium pentoxide (CAS 1314-62-1)	Ceiling	0.05 mg/m3	Fume.
		0.05 mg/m3	Dust.
Vanadium sulfide (CAS 11130-24-8)	Ceiling	0.05 mg/m3	Dust.

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time	
Arsenic (CAS 7440-38-2)	35 μg/l	Inorganic arsenic, plus methylated metabolites, as As	Urine	*	
Arsenic pentoxide (CAS 1303-28-2)	35 µg/l	Inorganic arsenic, plus methylated metabolites, as As	Urine	*	
Arsenic trisulfide (CAS 1303-33-9)	35 µg/l	Inorganic arsenic, plus methylated metabolites, as As	Urine	*	
Cobalt oxide (CAS 1307-96-6)	15 μg/l	Cobalt	Urine	*	
Argentina. Biological Ex	posure Indexes	(BEIs) (Decree 351/1979)			
Components	Value				
Cobalt (CAS 7440 48 4)	15 ug/l				

Cobalt (CAS 7440-48-4) 15 µg/l

Exposure guidelines

No exposure standards allocated.

Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

Individual protection measures, such as personal protective equipment

Eye/face protection Safety glasses.

Skin protection

Hand protection Wear protective gloves.

Skin protection

Other Full body suit and boots are recommended when handling large volumes or in emergency

situations. Flame retardant protective clothing is recommended.

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a Respiratory protection

risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workplace exposure limits for product or components are exceeded, NIOSH approved equipment should be worn. Proper respirator selection should be determined by adequately trained personnel, based on the contaminants, the degree of potential exposure and published respiratory protection factors. This equipment should be available for nonroutine and emergency

use.

Not applicable. Thermal hazards

General hygiene considerations

Consult supervisor for special handling instructions. Do not breathe dust. Keep away from food and drink. Wash hands before breaks and immediately after handling the product. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety

8 / 17

practice.

9. Physical and chemical properties

Black solid. **Appearance** Physical state Solid.

Form Powder or granules.

Black. Color

Spent Metal Catalyst

914580 Version #: 03 Revison date: 16-December-2016 Print date: 16-December-2016

^{* -} For sampling details, please see the source document.

Odor Faint.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 246.2 °F (119 °C)

Initial boiling point and boiling Not available.

range

Flash point Not available.

Evaporation rate Not applicable.

Flammability (solid, gas) Combustible dust.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) No
Explosive limit - upper (%) No

Not available.

Vapor pressureNot applicable.Vapor densityNot applicable.

Relative density 2.1

Solubility(ies)

Solubility (water) Insoluble.

Partition coefficient (n-octanol/water)

No data available.

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot applicable.

10. Stability and reactivity

Reactivity This material is self-heating in the presence of oxygen.

Chemical stability Stable under normal temperature conditions and recommended use.

Possibility of hazardous

reactions

Hazardous polymerization does not occur.

Conditions to avoid Minimize dust generation and accumulation.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Toxic if inhaled. Causes respiratory tract irritation. May cause allergic respiratory reaction.

Skin contact Causes skin burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Toxic if swallowed. May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and

May cause chemical burns. Corneal damage. Causes respiratory tract irritation. Sensitization.

Rash. Symptoms may be delayed.

toxicological characteristics Information on toxicological effects

Acute toxicity Toxic if inhaled. Toxic if swallowed.

Components Species Test Results

Antimony trioxide (CAS 1309-64-4)

Acute

Oral

LD50 Rat > 20 g/kg

Spent Metal Catalyst

914580 Version #: 03 Revison date: 16-December-2016 Print date: 16-December-2016

Test Results Components **Species** Arsenic (CAS 7440-38-2) Acute Oral LD50 145 mg/kg Mouse Rat 763 mg/kg Molybdenum disulfide (CAS 1317-33-5) **Acute** Inhalation LC50 Rat > 2820 mg/m3, 4 hours Molybdenum trioxide (CAS 1313-27-5) Acute Dermal LD50 Rat > 20000 mg/kg Inhalation LC50 Rat > 5.84 mg/l, 4 hours Oral LD50 Rat > 2000 mg/kg Nickel oxide (CAS 1313-99-1) Acute Inhalation LC50 Rat > 5.08 mg/l, 4 Hours Oral LD50 Rat 8796 mg/kg Phosphorus pentoxide (CAS 1314-56-3) **Acute** Inhalation 1.217 mg/l, 1 Hours LC50 Rat Potassium oxide (CAS 12136-45-7) **Acute** Oral LD50 Rat 273 mg/kg Silicon dioxide, crystalline silica-free (CAS 7631-86-9) Acute Dermal LD50 Rabbit > 5000 mg/kg, 24 Hours Inhalation Rat LC50 > 0.14 mg/l, 4 Hours Oral LD50 Rat > 3300 mg/kg Sulfur (CAS 7704-34-9) Acute Dermal LD50 Rat > 2000 mg/kg, 24 Hours Inhalation Rat LC50 > 5.43 g/m3, 4 Hours Oral > 2200 mg/kg LD50 Rat Skin corrosion/irritation Causes severe skin burns. Serious eye damage/eye Causes serious eye damage. irritation

Respiratory or skin sensitization

ACGIH sensitization

HARD METALS CONTAINING COBALT AND Respiratory sensitization

TUNGSTEN CARBIDE, THORACIC FRACTION, AS CO

(CAS 7440-48-4)

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Antimony sulfide (CAS 1345-04-6) 3 Not classifiable as to carcinogenicity to humans.

Antimony trioxide (CAS 1309-64-4) 2B Possibly carcinogenic to humans.

Arsenic (CAS 7440-38-2) 1 Carcinogenic to humans. Arsenic pentoxide (CAS 1303-28-2) 1 Carcinogenic to humans.

Chromium (CAS 7440-47-3) 3 Not classifiable as to carcinogenicity to humans.

Cobalt (CAS 7440-48-4)

Cobalt oxide (CAS 1307-96-6)

Cobalt sulfide (CAS 1317-42-6)

2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.

Iron oxide (CAS 1309-37-1) 3 Not classifiable as to carcinogenicity to humans.

Nickel (CAS 7440-02-0) 2B Possibly carcinogenic to humans.

Nickel oxide (CAS 1313-99-1) 1 Carcinogenic to humans. Nickel sulfide (CAS 12035-72-2) 1 Carcinogenic to humans.

Silicon dioxide, crystalline silica-free (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

Titanium dioxide (CAS 13463-67-7)

Vanadium pentoxide (CAS 1314-62-1)

2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.

NTP Report on Carcinogens

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

Nickel (CAS 7440-02-0)

Known To Be Human Carcinogen.

Known To Be Human Carcinogen.

Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

Nickel oxide (CAS 1313-99-1)

Nickel sulfide (CAS 12035-72-2)

Known To Be Human Carcinogen.

Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

Cancer

Cancer

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

Causes damage to the following organs through prolonged or repeated exposure: Respiratory

system. Lungs.

Aspiration hazardBased on available data, the classification criteria are not met.

Further information Hydrogen sulfide, a highly toxic gas, may be present. Signs and symptoms of overexposure to

hydrogen sulfide include respiratory and eye irritation, dizziness, nausea, coughing, a sensation of dryness and pain in the nose, and loss of consciousness. Odor does not provide a reliable

indicator of the presence of hazardous levels in the atmosphere.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Components		Species	Test Results
Antimony trioxide (CA	S 1309-64-4)		
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	361.5 - 496 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promela	as) > 80 mg/l, 96 hours
Arsenic trisulfide (CAS	S 1303-33-9)		
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promela	as) 65.3 - 105.7 mg/l, 96 hours

Spent Metal Catalyst

914580 Version #: 03 Revison date: 16-December-2016 Print date: 16-December-2016 11 / 17

Components Species Test Results

Cobalt sulfide (CAS 1317-42-6)

Aquatic

Acute

Fish LC50 Oncorhynchus mykiss 1406 μg/l, 96 Hours

Chronic

Fish NOEC Danio rerio 340 µg/l, 16 days

Nickel (CAS 7440-02-0)

Aquatic

Crustacea EC50 Water flea (Daphnia magna) 1 mg/l, 48 hours

1 mg/l, 48 Hours

LC50 Calanoid copepod (Eurytemora affinis) 7.35 - 12.12 mg/l, 96 hours

Potassium oxide (CAS 12136-45-7)

Aquatic Acute

Fish LC50 Mosquitofish (Gambusia affinis affinis) 80 mg/l, 96 hours

Persistence and degradability
Bioaccumulative potential
Mobility in soil
Other adverse effects
No data available.
Not available.
Not available.

13. Disposal considerations

Disposal instructionsDispose in accordance with all applicable regulations. Incinerate the material under controlled

conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container.

Hazardous waste code D004: Waste Arsenic

When disposed as supplied, the RCRA waste code is: Spent Hydrotreating Catalyst (K171) and

Spent Hydrorefining Catalyst (K172).

Waste from residues / unused

products

Dispose of in accordance with local regulations.

Contaminated packaging Offer rinsed packaging material to local recycling facilities.

14. Transport information

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable. This product is a solid. Therefore, bulk transport is governed by IMSBC code.

General information

ATTENTION: MATERIAL CLASSIFICATION AND ASSIGNMENT OF PROPER SHIPPING NAME REQUIRES THE SHIPPER TO OBTAIN ANALYTICAL DATA. The Shipper is solely responsible for obtaining representative analytical data for each shipment, and classifications for Listed Wastes, Marine Pollutants, and other characteristics may be applicable.

Example Shipping descriptions are listed below for illustrative purposes only, and may not be suitable to any particular shipment.

Example #1 UN3190, Self-heating solid, inorganic, n.o.s., 4.2, III

Example #2: UN3190, Waste, Self-heating solid, inorganic, n.o.s. (Nickel, Arsenic), 4.2, III, RQ (K171)

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard

29 CFR 1910.1200 (OSHA) and 8 CCR § 5194 (Cal/OSHA). All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Arsenic (CAS 7440-38-2) Cancer Arsenic pentoxide (CAS 1303-28-2) Cancer Arsenic trisulfide (CAS 1303-33-9) Cancer Arsenic (CAS 7440-38-2) Liver Arsenic pentoxide (CAS 1303-28-2) Liver Arsenic trisulfide (CAS 1303-33-9) Liver Arsenic (CAS 7440-38-2) Skin Arsenic pentoxide (CAS 1303-28-2) Skin Arsenic trisulfide (CAS 1303-33-9) Skin Arsenic (CAS 7440-38-2) Respiratory irritation Arsenic pentoxide (CAS 1303-28-2) Respiratory irritation Arsenic trisulfide (CAS 1303-33-9) Respiratory irritation Arsenic (CAS 7440-38-2) Nervous system Arsenic pentoxide (CAS 1303-28-2) Nervous system Arsenic trisulfide (CAS 1303-33-9) Nervous system Arsenic (CAS 7440-38-2) Acute toxicity

CERCLA Hazardous Substance List (40 CFR 302.4)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

•	•
Antimony (CAS 7440-36-0)	LISTED
Antimony sulfide (CAS 1345-04-6)	LISTED
Antimony trioxide (CAS 1309-64-4)	LISTED
Arsenic (CAS 7440-38-2)	LISTED
Arsenic pentoxide (CAS 1303-28-2)	LISTED
Arsenic trisulfide (CAS 1303-33-9)	LISTED
Chromium (CAS 7440-47-3)	LISTED
Cobalt (CAS 7440-48-4)	LISTED
Cobalt oxide (CAS 1307-96-6)	LISTED
Cobalt sulfide (CAS 1317-42-6)	LISTED
Hydrogen sulfide (CAS 7783-06-4)	LISTED
Nickel (CAS 7440-02-0)	LISTED
Nickel oxide (CAS 1313-99-1)	LISTED
Nickel sulfide (CAS 12035-72-2)	LISTED
Phosphorus (CAS 7723-14-0)	LISTED
Phosphorus sulfide (CAS 1314-80-3)	LISTED
Vanadium pentoxide (CAS 1314-62-1)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Vanadium pentoxide	1314-62-1	1000		100	10000
Phosphorus	7723-14-0	1	100		
Arsenic pentoxide	1303-28-2	1		100	10000
Hydrogen sulfide	7783-06-4	100	500		

Acute toxicity

Acute toxicity

SARA 311/312 Hazardous Yes

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminum oxide	1344-28-1	2 - 10
Antimony	7440-36-0	0.1 - 2
Antimony sulfide	1345-04-6	0.1 - 2
Antimony trioxide	1309-64-4	0.1 - 2
Arsenic	7440-38-2	0.1 - 3
Arsenic pentoxide	1303-28-2	0.1 - 3
Arsenic trisulfide	1303-33-9	0.1 - 3
Chromium	7440-47-3	0.1 - 3
Cobalt	7440-48-4	0.1 - 7
Hydrogen sulfide	7783-06-4	0.5 - 2

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Molybdenum trioxide	1313-27-5	1 - 20	_
Nickel	7440-02-0	2 - 30	
Nickel oxide	1313-99-1	2 - 30	
Nickel sulfide	12035-72-2	2 - 30	
Phosphorus	7723-14-0	0.1 - 10	
Vanadium	7440-62-2	2 - 30	
Vanadium pentoxide	1314-62-1	2 - 30	
Vanadium sulfide	11130-24-8	2 - 30	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony (CAS 7440-36-0)

Antimony sulfide (CAS 1345-04-6)

Antimony trioxide (CAS 1309-64-4)

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

Chromium (CAS 7440-47-3)

Cobalt (CAS 7440-48-4)

Cobalt oxide (CAS 1307-96-6)

Cobalt sulfide (CAS 1317-42-6)

Nickel (CAS 7440-02-0)

Nickel oxide (CAS 1313-99-1)

Nickel sulfide (CAS 12035-72-2)

Phosphorus (CAS 7723-14-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Hydrogen sulfide (CAS 7783-06-4)

Safe Drinking Water Act Not regulated.

(SDWA)

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Phosphorus (CAS 7723-14-0) 80 %WT

DEA Exempt Chemical Mixtures Code Number

Phosphorus (CAS 7723-14-0) 6795

US state regulations

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Antimony trioxide (CAS 1309-64-4)

Arsenic (CAS 7440-38-2)

Arsenic trisulfide (CAS 1303-33-9)

Cobalt (CAS 7440-48-4)

Cobalt oxide (CAS 1307-96-6)

Nickel (CAS 7440-02-0)

Nickel oxide (CAS 1313-99-1)

Nickel sulfide (CAS 12035-72-2)

Titanium dioxide (CAS 13463-67-7)

Vanadium pentoxide (CAS 1314-62-1)

US. Massachusetts RTK - Substance List

Aluminum oxide (CAS 1344-28-1)

Antimony (CAS 7440-36-0)

Antimony trioxide (CAS 1309-64-4)

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

Calcium oxide (CAS 1305-78-8)

Chromium (CAS 7440-47-3)

Cobalt (CAS 7440-48-4)

Hydrogen sulfide (CAS 7783-06-4)

Iron oxide (CAS 1309-37-1)

Magnesium oxide (CAS 1309-48-4)

Molybdenum (CAS 7439-98-7)

Molybdenum disulfide (CAS 1317-33-5)

Molybdenum trioxide (CAS 1313-27-5)

Spent Metal Catalyst

914580 Version #: 03 Revison date: 16-December-2016 Print date: 16-December-2016 14 / 17

Nickel (CAS 7440-02-0)

Nickel oxide (CAS 1313-99-1)

Nickel sulfide (CAS 12035-72-2)

Phosphorus (CAS 7723-14-0)

Phosphorus pentoxide (CAS 1314-56-3)

Phosphorus sulfide (CAS 1314-80-3)

Silicon dioxide, crystalline silica-free (CAS 7631-86-9)

Sulfur (CAS 7704-34-9)

Titanium dioxide (CAS 13463-67-7)

Vanadium (CAS 7440-62-2)

Vanadium pentoxide (CAS 1314-62-1)

US. New Jersey Worker and Community Right-to-Know Act

Aluminum oxide (CAS 1344-28-1)

Antimony (CAS 7440-36-0)

Antimony sulfide (CAS 1345-04-6)

Antimony trioxide (CAS 1309-64-4)

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

Calcium oxide (CAS 1305-78-8)

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Molybdenum (CAS 7439-98-7)

Molybdenum trioxide (CAS 1313-27-5)

Nickel (CAS 7440-02-0)

Nickel oxide (CAS 1313-99-1)

Nickel sulfide (CAS 12035-72-2)

Phosphorus (CAS 7723-14-0)

Phosphorus pentoxide (CAS 1314-56-3)

Phosphorus sulfide (CAS 1314-80-3)

Potassium oxide (CAS 12136-45-7)

Silicon dioxide, crystalline silica-free (CAS 7631-86-9)

Sulfur (CAS 7704-34-9)

Titanium dioxide (CAS 13463-67-7)

Vanadium (CAS 7440-62-2)

Vanadium pentoxide (CAS 1314-62-1)

Vanadium sulfide (CAS 11130-24-8)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminum oxide (CAS 1344-28-1)

Antimony (CAS 7440-36-0)

Antimony sulfide (CAS 1345-04-6)

Antimony trioxide (CAS 1309-64-4)

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2)

Arsenic trisulfide (CAS 1303-33-9)

Calcium oxide (CAS 1305-78-8)

Chromium (CAS 7440-47-3)

Cobalt (CAS 7440-48-4)

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Iron oxide (CAS 1309-37-1)

Magnesium oxide (CAS 1309-48-4)

Molybdenum (CAS 7439-98-7)

Molybdenum trioxide (CAS 1313-27-5)

Nickel (CAS 7440-02-0)

Nickel oxide (CAS 1313-99-1)

Nickel sulfide (CAS 12035-72-2)

Phosphorus (CAS 7723-14-0)

Phosphorus pentoxide (CAS 1314-56-3)

15 / 17

Phosphorus sulfide (CAS 1314-80-3)

Silicon dioxide, crystalline silica-free (CAS 7631-86-9)

Sulfur (CAS 7704-34-9)

Titanium dioxide (CAS 13463-67-7)

Vanadium (CAS 7440-62-2)

Vanadium pentoxide (CAS 1314-62-1)

US. Rhode Island RTK

Aluminum oxide (CAS 1344-28-1) Antimony (CAS 7440-36-0) Antimony sulfide (CAS 1345-04-6) Antimony trioxide (CAS 1309-64-4)

Arsenic (CAS 7440-38-2)

Arsenic pentoxide (CAS 1303-28-2) Arsenic trisulfide (CAS 1303-33-9) Calcium oxide (CAS 1305-78-8) Chromium (CAS 7440-47-3) Cobalt (CAS 7440-48-4)

Hydrogen sulfide (CAS 7783-06-4) Iron oxide (CAS 1309-37-1) Magnesium oxide (CAS 1309-48-4)

Magnesium oxide (CAS 1309-48-4) Molybdenum (CAS 7439-98-7) Nickel (CAS 7440-02-0) Nickel sulfide (CAS 12035-72-2) Phosphorus (CAS 7723-14-0) Phosphorus sulfide (CAS 1314-80-3)

Sulfur (CAS 7704-34-9)

Titanium dioxide (CAS 13463-67-7) Vanadium pentoxide (CAS 1314-62-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date27-June-2013Revision date16-December-2016

Version # 03

HMIS® ratings Health: 3*

Flammability: 2 Physical hazard: 2

914580 Version #: 03 Revison date: 16-December-2016 Print date: 16-December-2016 16 / 17

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

References ACGIH

EPA: AQUIRE database

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

HSDB® - Hazardous Substances Data Bank

IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer

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