

# ST. CHARLES REFINERY

The St. Charles Refinery's major process units were built in the early 1980s or later, making this refinery one of the newest in the United States. Since Valero's acquisition of the refinery in 2003, more than \$5 billion has been invested, making the plant one of the company's more complex refineries.

## FAST FACTS



**600+**  
employees

Focus on  
**diversity,**  
**inclusion**  
and **talent**  
**development**



Located on **1,000 acres**  
along the Mississippi River  
with access to Louisiana  
Offshore Oil Port (LOOP)



**OSHA**  
**Voluntary**  
**Protection**  
**Program**  
(VPP)  
Star Site



**\$6 million**  
annual business  
and agency  
spending in St.  
Charles Parish



**340,000** barrels  
per day (bpd)  
throughput capacity



**\$15.4**  
**million**  
generated  
in parish  
property  
taxes in  
2019

**\$11**  
**million**  
generated  
in parish  
sales  
taxes in  
2019



**\$2.25 million** donated  
to local charities in  
2019



**\$1.2 million**  
pledged to  
United Way  
in 2019



**8,000**  
employee  
volunteer  
hours  
in 2019

## THE ST. CHARLES REFINERY PRODUCES

**Environmentally friendly**  
**renewable diesel** through our  
Diamond Green Diesel plant

**275 million gallons**  
annual production capacity

Currently expanding to **675**  
**million gallons** of renewable  
diesel and **60 million gallons**  
of naphtha annually

**Refined products** distributed  
through Colonial and  
Plantation pipelines to  
southern and eastern U.S.  
markets

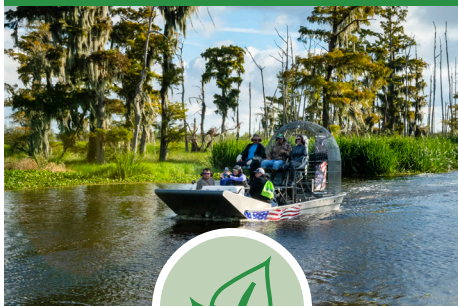
### Taryn Rogers

*Manager Community  
Relations & Government  
Affairs*

Valero St. Charles Refinery  
14902 River Road  
Norco, LA 70079  
(985) 764-5731

[valero.com](http://valero.com)

## ENVIRONMENTAL



We are committed stewards of the **environment**.

Since 2003, the refinery has seen a **63% reduction in nitrogen oxide emissions** despite a 58% increase in crude throughput.

The St. Charles Refinery had **one of its best years** in terms of environmental performance in 2019.

## HEALTH & SAFETY



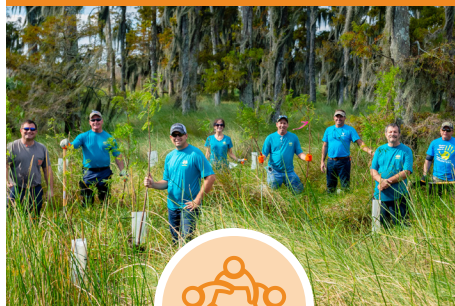
**Safety** is our foundation for success.

Recognized with the **Voluntary Protection Program (VPP) Star Site designation** since 2017.

This is **the highest plant-safety recognition** by the U.S. Occupational Safety and Health Administration (OSHA).

Three-year **employee injury averages four times lower than the sector average** as defined by the U.S. Bureau of Labor Statistics.

## COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work through **volunteerism, charitable giving and the economic support of being a good employer**.

St. Charles Refinery is an **active member** of the River Regional Chamber of Commerce and Louisiana Mid-Continent Oil and Gas Association (LMOGA).

We partner with **Community Organizations**:

- United Way
- Junior Achievement
- Alpha Daughters of Zion

## ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer and corporate citizen**.



**15**  
petroleum refineries

**3.1 million**  
barrels per day throughput capacity



**14** ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



**275 million gallons** per year in renewable diesel

**World's 2nd Largest** Renewable Diesel producer



One of 50 most **community-minded** companies in the U.S.