

THREE RIVERS REFINERY

The Valero Three Rivers Refinery is situated halfway between San Antonio and Corpus Christi, Texas. It began operations in 1974 and was acquired by Valero in 2002.

FAST FACTS



300+
employees



**OSHA Voluntary
Protection Program (VPP)**
Star Site



Located on **400 acres** in the
heart of Three Rivers, Texas



100,000 barrels
per day (bpd)
throughput capacity



\$5.8 million generated in
local property taxes in 2019



\$320,000 provided to
local charities in 2019



2,971
employee volunteer hours
in 2019



New **42,000 square foot**
administration building will open
in 2020

THE THREE RIVERS REFINERY

Produces **gasoline, diesel fuel, jet fuel, benzene, toluene, xylene, liquefied petroleum gases (LPGs), propylene, no. 6 fuel oil, fuel gas and sulfur**

Receives mostly **local crude by trucks and pipelines** due to the proximity of the Eagle Ford Shale formation

The finished products are mainly **shipped by pipeline** to San Antonio terminals

Produces **naphthenic lubricants/specialty process oils**

Debbie Trinidad

*Director of Refinery
Human Resources*

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ENVIRONMENTAL



We are committed stewards of the **environment**.

30% yearly reduction of Title V events

80% reduction of Title V events since 2013

Recognized by the South Texas Energy and Economic Roundtable in 2019 for Environmental Stewardship for taking treated wastewater, or effluent, and sending it to 1,438 acres of nearby, privately-owned farmland for irrigation

This initiative **produces 3,000 bales of hay annually** for farms and ranches

HEALTH & SAFETY



Safety is our foundation for success.

OSHA Voluntary Protection Program (VPP) **Star Site** since 2003

Employee commitment across all disciplines demonstrated by safety programs

Currently **three years without a lost time incident**

Participates in **regular emergency preparedness drills**

COMMUNITY



We will be a good neighbor by sharing our success with the **communities** where we live and work through volunteerism, charitable giving and the economic support of being a good employer.

Provided **\$240,000**, divided among nine local children's charities, through funds raised by the Valero Texas Open and Benefit for Children

Provided funds to purchase **100 laptops** for fifth and sixth grade students, as well as teachers, at the local elementary school

Community Advisory Council meets twice a year with refinery leadership to discuss a variety of topics

ABOUT VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer** and corporate citizen.



15 petroleum refineries

3.1 million barrels per day throughput capacity



14 ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



275 million gallons per year in renewable diesel

World's 2nd Largest Renewable Diesel producer



One of 50 most **community-minded** companies in the U.S.