The Valero Three Rivers Refinery is situated halfway between San Antonio and Corpus Christi, Texas. It began operations in 1974 and was acquired by Valero in 2002.

**FAST FACTS**

- **300+ employees**
- **$5.8 million** generated in local property taxes in 2019
- **OSHA Voluntary Protection Program (VPP) Star Site**
- **$320,000** provided to local charities in 2019
- **Located on 400 acres** in the heart of Three Rivers, Texas
- **2,971** employee volunteer hours in 2019
- **100,000 barrels per day (bpd)** throughput capacity
- **New 42,000 square foot** administration building will open in 2020

**THE THREE RIVERS REFINERY**

- Produces gasoline, diesel fuel, jet fuel, benzene, toluene, xylene, liquefied petroleum gases (LPGs), propylene, no. 6 fuel oil, fuel gas and sulfur
- Receives mostly local crude by trucks and pipelines due to the proximity of the Eagle Ford Shale formation
- The finished products are mainly shipped by pipeline to San Antonio terminals
- Produces naphthenic lubricants/specialty process oils

**Debbie Trinidad**

*Director of Refinery Human Resources*

Valero Three Rivers Refinery
301 Leroy
Three Rivers, TX 78071
(361) 786-4610
valero.com
ENVIROMENTAL

We are committed stewards of the environment.

- 30% yearly reduction of Title V events
- 80% reduction of Title V events since 2013

Recognized by the South Texas Energy and Economic Roundtable in 2019 for Environmental Stewardship for taking treated wastewater, or effluent, and sending it to 1,438 acres of nearby, privately-owned farmland for irrigation

This initiative produces 3,000 bales of hay annually for farms and ranches

HEALTH & SAFETY

Safety is our foundation for success.

- OSHA Voluntary Protection Program (VPP) Star Site since 2003
- Employee commitment across all disciplines demonstrated by safety programs
- Currently three years without a lost time incident

Participates in regular emergency preparedness drills

COMMUNITY

We will be a good neighbor by sharing our success with the communities where we live and work through volunteerism, charitable giving and the economic support of being a good employer.

- Provided $240,000, divided among nine local children’s charities, through funds raised by the Valero Texas Open and Benefit for Children
- Provided funds to purchase 100 laptops for fifth and sixth grade students, as well as teachers, at the local elementary school

Community Advisory Council meets twice a year with refinery leadership to discuss a variety of topics

ABOUT VALERO

Valero is the largest global independent refiner, and a leading ethanol and renewable diesel producer and corporate citizen.

- 15 petroleum refineries
- 14 ethanol plants in the U.S.
- Combined production capacity of 1.73 billion gallons per year

- 275 million gallons per year in renewable diesel

One of 50 most community-minded companies in the U.S.