

VALERO RENEWABLES - WELCOME

Valero's Welcome ethanol plant is located on approximately 300 acres near Welcome, Minnesota, about four miles west of Fairmont and 160 miles southwest of Minneapolis.

PLANT FACTS



74 employees



Corn comes from
within 50 miles



49 million bushels of corn
processed per year



Purchasing more than **26%**
of the corn grown in the
Welcome area from local
farmers each year



140 million gallons per year
ethanol production capacity



368,000 tons per year
dried distillers grains
production

FLEET FACTS



12 ethanol plants
process more than



500 million bushels of corn
each year

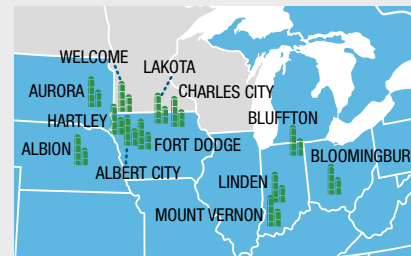


into **1.6 billion gallons**
of ethanol



and **4.2 million tons of**
dried distillers grains.

Valero Renewables Ethanol Plants



THE WELCOME PLANT PRODUCES

The entire kernel of corn
is turned into value-added
products that we use
every day.

The plant produces an
environmentally friendly, high-
octane **renewable fuel** that is
blended with gasoline

**Dried distillers grains with
solubles (DDGS) and modified
(or wet) distillers grains
with solubles (MDGS)**, sold as
high-value livestock feed for
beef and dairy cattle, swine
and poultry

**Fuel- and feed-grade corn
oil**, for renewable diesel or
biodiesel production, and
livestock feed

Valero Renewables – Welcome

1440 120th St.
Welcome, MN 56181
507.728.4000

valero.com

VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer and corporate citizen**.



15

petroleum refineries

3.2 million barrels per day throughput capacity



12

ethanol plants in the U.S.

Combined production capacity of **1.6 billion gallons** per year



1.2 billion gallons of renewable diesel



~10,000 global employees



Headquartered in San Antonio, Texas

PLANT HIGHLIGHTS



AWARDS & HONORS

Named “Workplace of the Year” by Ethanol Producer Magazine for 2020.

Three-time recipient of the Valero Chairman’s Renewables Plant Excellence Award across several measures, from safety, reliability and environmental performance to production and community support.

DID YOU KNOW?

The Welcome plant is one of eight plants Valero plans to connect to Navigator’s **carbon capture pipeline project**.



COMMUNITY

More than **\$714,000** contributed to the local United Way through employee pledges, additional donations and company matches since 2013

\$313,000 from the Valero Texas Open and Benefit for Children to local children’s charities over the last 10 years

More than **20,000 hours volunteered** by Welcome plant employees supporting local nonprofits over the last 10 years

CONTACTS



Nicole Gries
Plant Manager

To Sell Corn

Kelly Grams
Manager–Grains Procurement
507.728.4020

Jen Staebler
Commodities Assistant
507.728.4019

To Purchase Distillers Grains

Josh McCarthick
Distillers Grain Sales Rep
(Local Truck Sales)
507.728.4018

Judd Hulting
Regional Manager–
Ag Products
210.345.4343