

# VALERO RENEWABLES - WELCOME

Valero's Welcome ethanol plant is located on approximately 300 acres near Welcome, Minnesota, about four miles west of Fairmont and 160 miles southwest of Minneapolis.

## PLANT FACTS



74 employees



Corn comes from  
within 50 miles



49 million bushels of corn  
processed per year



Purchasing more than 26%  
of the corn grown in the  
Welcome area from local  
farmers each year



140 million gallons per year  
ethanol production capacity



368,000 tons per year  
dried distillers grains  
production

## FLEET FACTS



12 ethanol plants  
process more than



500 million bushels of corn  
each year

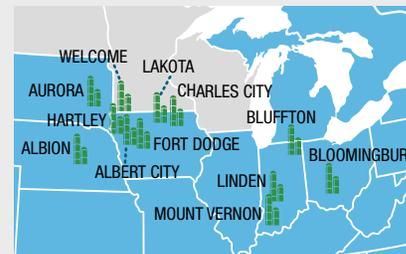


into 1.6 billion gallons  
of ethanol



and 4.2 million tons of  
dried distillers grains.

## Valero Renewables Ethanol Plants



## THE WELCOME PLANT PRODUCES

The entire kernel of corn  
is turned into value-added  
products that we use  
every day.

The plant produces an  
environmentally friendly, high-  
octane **renewable fuel** that is  
blended with gasoline

**Dried distillers grains with  
solubles (DDGS) and modified  
(or wet) distillers grains  
with solubles (MDGS)**, sold as  
high-value livestock feed for  
beef and dairy cattle, swine  
and poultry

**Fuel- and feed-grade corn  
distillers oil**, for renewable  
diesel or biodiesel production,  
and livestock feed

Valero Renewables - Welcome

1440 120<sup>th</sup> St.  
Welcome, MN 56181  
507.728.4000

[valero.com](http://valero.com)

## VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer and corporate citizen**.



**15**

petroleum refineries

**3.2 million** barrels per day throughput capacity



**12**

ethanol plants in the U.S.

Combined production capacity of **1.6 billion gallons** per year



**1.2 billion gallons** of renewable diesel



**~10,000** global employees



Headquartered in San Antonio, Texas

## PLANT HIGHLIGHTS



### AWARDS & HONORS

Named “Workplace of the Year” by Ethanol Producer Magazine for 2020.

Three-time recipient of the Valero Chairman’s Renewables Plant Excellence Award across several measures, from safety, reliability and environmental performance to production and community support.



### COMMUNITY

More than **\$714,000** contributed to the local United Way through employee pledges, additional donations and company matches since 2013

**\$313,000** from the Valero Texas Open and Benefit for Children to local children’s charities over the last 10 years

More than **20,000 hours volunteered** by Welcome plant employees supporting local nonprofits over the last 10 years

## CONTACTS



### Nicole Gries

Plant Manager

### To Sell Corn

### Kelly Grams

Manager–Grains Procurement  
507.728.4020

### Jen Staebler

Commodities Assistant  
507.728.4019

### To Purchase Distillers Grains

### Josh McCarthick

Distillers Grain Sales Rep  
(Local Truck Sales)  
507.728.4018

### Judd Hulting

Regional Manager–  
Ag Products  
210.345.4343