

VALERO RENEWABLES - WELCOME

Valero's Welcome ethanol plant is located on approximately 300 acres near Welcome, Minnesota, about four miles west of Fairmont and 160 miles southwest of Minneapolis. Valero acquired the plant from VeraSun Energy in April 2009.

PLANT FACTS

June 2009

Original startup



~70 full-time employees



Corn comes from within 40 miles



49 million bushels of corn processed per year



140 million gallons per year ethanol production capacity



368,000 tons per year dried distillers grains production

FLEET FACTS



14 ethanol plants process more than



600 million bushels of corn each year

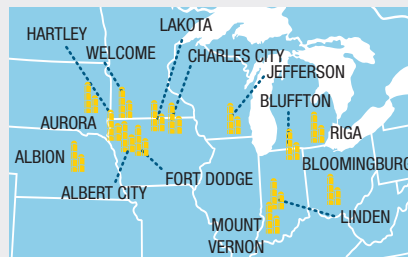


into 1.73 billion gallons of ethanol



and 4.6 million tons of dried distillers grains.

Valero Renewables Ethanol Plants



THE WELCOME PLANT PRODUCES

Ethanol, an environmentally friendly, high-octane renewable fuel that is blended with gasoline

Dried distillers grains with solubles (DDGS) and modified (or wet) distillers grains with solubles (MDGS), sold as high-value livestock feed for beef and dairy cattle, swine and poultry

Fuel- and feed-grade corn oil, for renewable diesel or biodiesel production, and livestock feed

The entire kernel of corn is processed.

Valero Renewables - Welcome

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valero.com

VALERO

Valero is the **largest global independent refiner**, and a **leading ethanol and renewable diesel producer and corporate citizen**.



15

petroleum refineries

3.2 million

barrels per day throughput capacity



14 ethanol plants in the U.S.

Combined production capacity of **1.73 billion gallons** per year



275 million gallons per year in renewable diesel
Planned expansion to **675 million gallons** per year by late 2021



One of the 50 most **community-minded** companies in the U.S., selected by Points of Light

PLANT HIGHLIGHTS



AWARDS & HONORS

Meritorious Achievement Award in Occupational Safety from the Minnesota Safety Council;
Large Business of the Year from the Fairmont Area Chamber of Commerce

DID YOU KNOW?

Valero's Welcome plant became one of the **industry's first "zero liquid discharge" facilities**, releasing no wastewater and reusing process and storm water to supplement well water coming in. The facility also is the only ethanol plant Valero opened brand new, completing construction two months after its purchase.



COMMUNITY

~\$63,000 in employee pledges, additional donations and company match to the local United Way for 2020

\$43,000+ from the Valero Texas Open and Benefit for Children to local charities nominated by employees in 2019

~2,000+ volunteer hours annually for events and charities including Kids Against Hunger Food Pack, Adopt A Highway, United Way Day of Caring Backpack for School Program, blood drives, park and cemetery cleanup, and others

CONTACTS



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